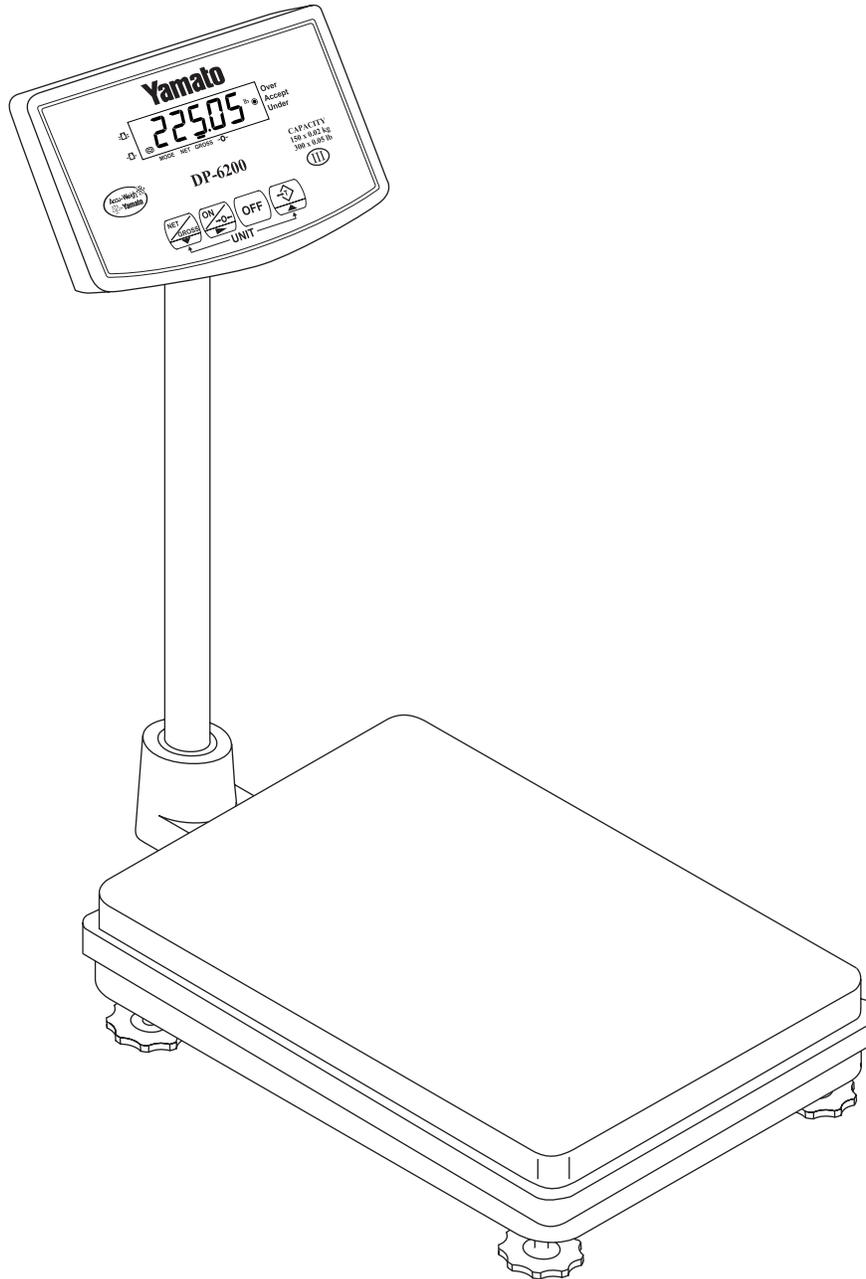


# DP-6200

# Technical Manual



# Yamato

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## I Safety Instructions

Before using the scale, carefully read, understand, and follow the "Safety Instructions" described in this manual. Observe the advice given in this manual to ensure proper operation. Keep this manual handy for reference.

### To prevent injury

- 1) DO NOT SHOCK LOAD the scale, Never step on or sit on the scale. Not only will the scale be damaged, but you may also be injured.
- 2) DO NOT APPLY DIRECT WATER SPRAY to the scale if it is powered by an AC adaptor!! You could receive a shock. The scale is not washdown unless the AC jack is plugged with a water-tight seal.
- 4) Do not operate the scale if there is smoke or a burnt smell coming from the scale. Remove the batteries or unplug the AC adaptor immediately. After making sure that there is no danger, consult your dealer. **Never try to repair the scale by yourself.**
- 5) This scale is **not** an explosion-proof model. Do not use the scale in an atmosphere containing flammable gases or explosive fumes. A fire or an explosion can result.
- 6) Place the item to be weighed in the center of the platform. Items placed on the edge of the platform may fall off and cause injury.
- 7) When weighing a heavy, large or unbalanced item, make sure the item is stable on the platform, otherwise an accident may occur.
- 8) When carrying or moving the scale, be sure to hold it by the bottom of the weighing platform with both hands. If you hold it by the column, the column may become detached causing the scale to fall. This will damage the scale and could cause injury.
- 9) Do not insert your finger into the gap or holes in the scale. You may be injured.
- 10) The DP-6200 uses a liquid crystal display. If the LCD breaks and the liquid leaks from the LCD, do not touch it with your fingers. The liquid is toxic if ingested. Be especially careful around small children.

### To prevent damage to the scale

- 1) Do not push the indicator or keys with sharp objects. They may break or puncture the switch membrane panel.
- 2) Use the specified power supply and choose a suitable environment. If you do not, the weight readings may be inaccurate and the scale may be damaged.
- 3) The scale is a sensitive weighing instrument, avoid physical shocks. If you drop something on the scale, overload the scale, step on the platform, or drop the scale, the scale may be damaged and lose accuracy.
- 4) If the scale becomes dirty, wipe it with a soft cloth. For stubborn stains, apply a little neutral detergent and then wipe the scale with a dry cloth. Do not use thinner, benzene, hot water, or chemical agents, all of which can cause deformation, discoloration, or deterioration of the scale.
- 5) Never remove the case. The fine adjustment section may be damaged and you may be injured by sharp edges on the internal parts.
- 6) Do not place the scale upside down.
- 7) When the low battery indicator appears, replace all six of the batteries. When installing the batteries, install them according to the polarity markings in the case (+, -). If the scale will not be used for a long period, remove the batteries.
- 8) The DP-6200 is not washdown unless the AC adaptor jack is sealed.

### To keep the scale working efficiently

- 1) Place the scale on a flat stable surface that will support the scale and the load.
- 2) Do not place the scale in an area exposed to direct sunlight or to wind currents from an air conditioner, otherwise, the measurements will not be accurate.
- 3) Do not place the scale near machines that create vibrations or electromagnetic disturbance, such as microwave ovens, portable phones, or large motors. This will affect the accuracy.
- 4) The operating temperature range is from  $-5^{\circ}\text{C}$  to  $+35^{\circ}\text{C}$  ( $23^{\circ}\text{F}$  to  $95^{\circ}\text{F}$ ). Do not subject the scale to sudden temperature changes; allow the scale to adjust to the new temperature before use.
- 5) If the scale is sealed, do not break the seal. If you break the seal, the scale will not be considered legal for trade. In this case, contact your dealer.
- 6) Do not disassemble or modify the scale, you will void the warranty. Modified scales will not be legal for trade.

## II Description

### Name and Function of Parts

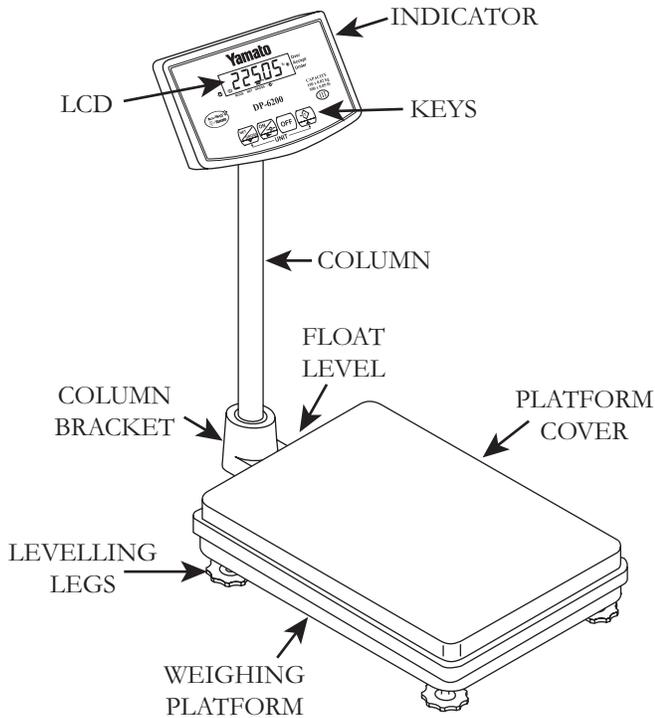


FIG. 1

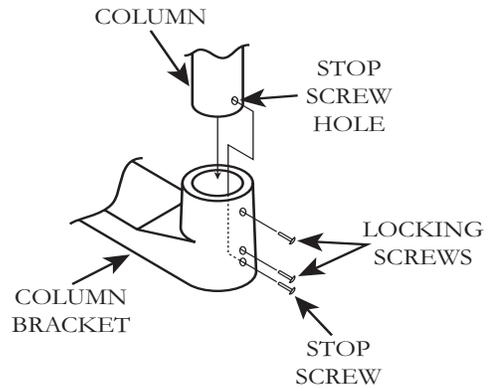


FIG. 2

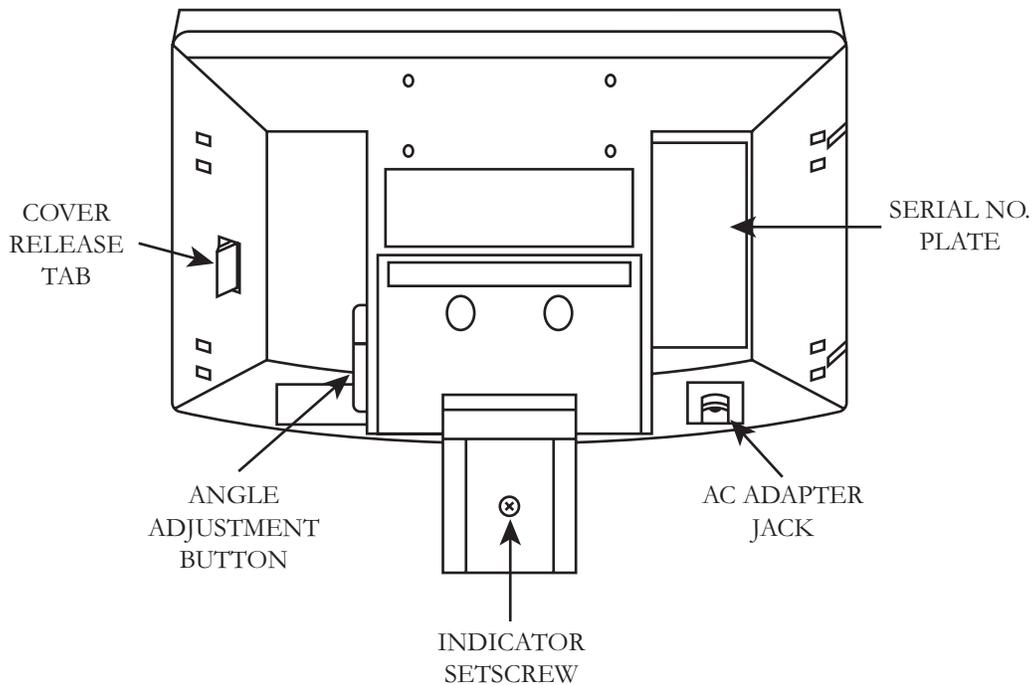


FIG. 3

## II Description

### Name and Function of Parts

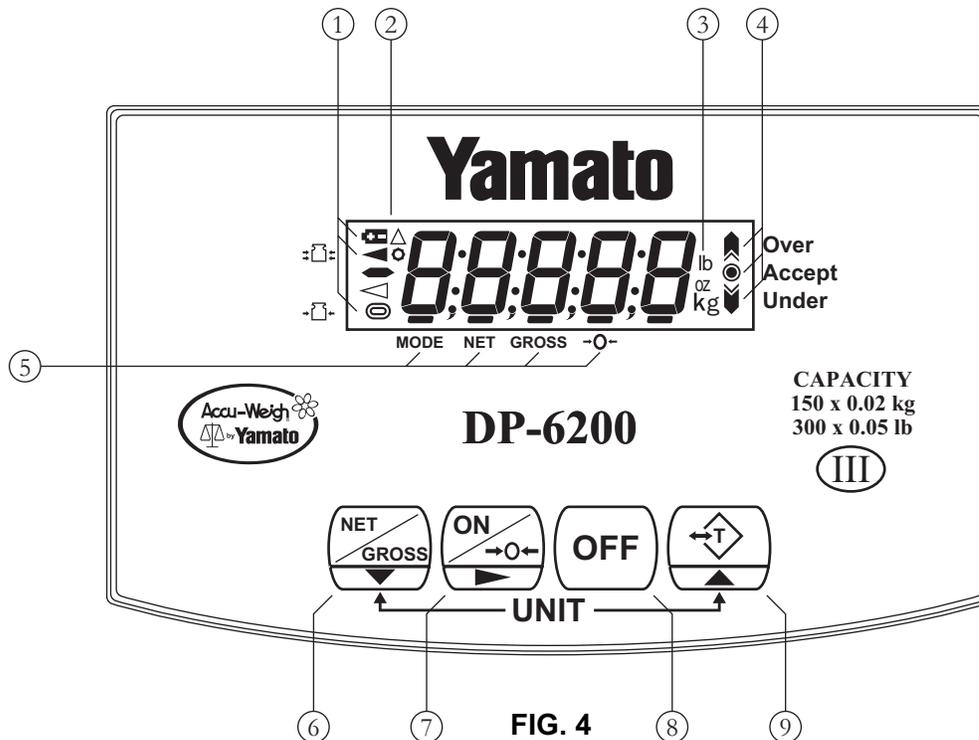


FIG. 4

- |   |  |
|---|--|
| <p>1)  Low Battery Indicator</p> <p> Hold Indicator</p> <p> Test Mode Indicator</p> <p> Stable Indicator</p> <p>2) LCD Display</p> <p>3) Unit Indication</p> <p>4)  Over Indicator</p> <p> Accept Indicator</p> <p> Under Indicator</p> <p>5)  Mode Indicator</p> <p> Net Indicator</p> <p> Gross Indicator</p> <p> Center of Zero Indicator</p> <p>6) Net/Gross Key</p> <p>Decrease Key</p> <p>Unit Selection Key</p> <p>7) On/Zero Key</p> <p>Next Key</p> <p>8) Off Key</p> <p>9) Tare Key</p> <p>Increase Key</p> <p>Unit Selection Key</p> | <p>Time to replace the batteries.</p> <p>The scale is in Hold mode (not legal-for-trade).</p> <p>The scale is in Test Mode.</p> <p>Indicates the weight indication is stabilized.</p> <p>Shows all scale indications and weight readings.</p> <p>KG, LB, OZ and LB-OZ (not legal-for-trade).</p> <p>The current weight is over the user's maximum setpoint.</p> <p>The current weight is within the user's setpoints.</p> <p>The current weight is below the user's minimum setpoint.</p> <p>The scale is in setup mode.</p> <p>The scale is indicating net weight.</p> <p>The scale is indicating gross weight.</p> <p>The scale is at gross zero.</p> <p>Toggles between gross and net weight readings.</p> <p>Decreases setpoints.</p> <p>Press both keys simultaneously to toggle between kilogram and either pound, ounce or pound-ounce units.</p> <p>Turns the power on, and zeroes the display.</p> <p>Moves to the next setpoint.</p> <p>Turns the power off.</p> <p>Tares off the current weight.</p> <p>Increases setpoints.</p> <p>Press both keys simultaneously to toggle between kilogram and either pound, ounce or pound-ounce units.</p> |
|---|--|

## II Description

### Specifications

Weighing system: Strain-gauge load cell  
Platform: 13.8" x 19.7" (350 x 500 mm), stainless steel  
Weight display: Single face display  
Type: 7 segment LCD  
Character size, etc.: 0.5" (12 mm) (W) x 0.9" (23 mm) (H), 5 digits  
Optional equipment: Batteries, AC adaptor, RS-232C communication board  
Power supply: 9V DC - six "D" size batteries or AC adaptor (the scale is not washdown unless the AC jack is plugged with a water-tight seal).  
Consumption: 0.12 W (max.)  
Battery life: 600 hours of continuous use (when using alkaline batteries.)  
Operating temperature: 23°F to 95°F (-5°C to 35°C)  
Operating humidity: 25% to 85% RH  
Waterproof classification: Complies with NEMA 4 (washdown) when the AC jack is plugged with a water-tight seal.  
Capacities and divisions:

| Kilogram         | Pound            | Ounce           | Pound-Ounce*   |
|------------------|------------------|-----------------|----------------|
| 30 kg x 0.01 kg  | 60 lb x 0.02     | 960 oz x 0.5 oz | 60 lb x 0.5 oz |
| 60 kg x 0.02 kg  | 150 lb x 0.05 lb | 2400 oz x 1 oz  | 150 lb x 1 oz  |
| 150 kg x 0.05 kg | 300 lb x 0.1 lb  | 4800 oz x 2 oz  | 300 lb x 2 oz  |

\* Combined units, such as pound-ounce, are not legal-for-trade.

The DP-6200 is available in four capacities. It displays units of kilograms and one of the following three: decimal pounds, continuous ounces, or pounds and ounces. It is important to note that various parameter settings depend upon the mode (decimal pound, continuous ounce, or pound and ounce) option selected when the scale was purchased. See section IV - Changing the Scale Setup for the standard settings for each mode.

The DP-6200 is not washdown unless the AC adaptor jack is sealed. Remove the batteries when operating the scale with the AC adaptor. Use only the AC adaptor supplied or an adaptor of the same output characteristics.

## III Calibration

The DP-6200 can be setup to be calibrated with pound weights or with kilogram weights. Check the setting of system parameter 78 (see section IV - Changing the Scale Setup). 000 sets the scale to be calibrated with kilogram weights, 001 sets the 60 lb and 300 lb scales to be calibrated with pound weights, and 002 sets the 150 lb scale to be calibrated with pound weights.

- 1) Open the indicator housing by pulling the release tab forward and swinging the front panel of the housing forward. Short the two test pins to the right of the CPU on the main board. The Test Mode annunciator and internal counts will display.



Test Mode

- 2) Press and hold the  key and press the  key. If the scale indicates two point calibration mode, change it to three point calibration mode by pressing the  key.



Two Point Mode

If it becomes necessary to abort the calibration procedure before completing it, press the  key to return to the test mode.



Three Point Mode  
Zero Calibration

- 3) Remove all items from the scale platform, wait for the stable indicator to display and press the  key.

- 4) Place 1/2 the full capacity of the scale on the platform, wait for the stable indicator to display and press the  key.



1/2 Capacity Calibration

- 5) Place the full capacity of the scale on the platform, wait for the stable indicator to display and press the  key.



Full Capacity Calibration

- 6) The scale will return to Test Mode and indicate full scale counts of 30000 for all kg, 27215 for 60 lb and 300 lb, and 34025 for 150 lb calibration. The full scale counts should be within +/- 3 counts of



Full Scale Counts

the appropriate target. Press the  key to exit Test Mode. If the scale indicates error 103, then reconfirm that system parameter 78 is set correctly for the weights being used and the capacity of the scale. Verify that the correct weights, 1/2 capacity and full capacity, are being used. Make sure that nothing is restricting the motion of the platform, pressing against the platform or wedged between the upper and lower platform. Remove any sources of vibration or electromagnetic radiation (i.e. - cell phones, power cables, motors, compressors, etc.) Repeat the calibration procedure. If the error repeats, see section V - Troubleshooting.



Error 103

## IV Changing the Scale Setup

### Changing Parameters

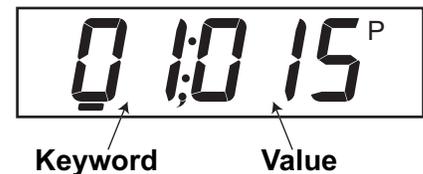
The scale setup is controlled by three groups of parameters that determine how the scale operates. These three groups are User Parameters, System Parameters and Factory Parameters.

User Parameters (00 - 09) can be changed in both User Mode and System Mode. They are easily accessed, without breaking the seal or opening the indicator housing, and control functions such as the auto-off, RS-232 communications and whether the scale starts in metric or standard units. The User Parameters are included in System Mode for the convenience of the technician.

System Parameters (30 - 40) can be changed in System Mode. They control functions that the technician may need to change under unusual circumstances. Since these functions can alter the accuracy of the scale, the seal has to be broken to access System Mode through Test Mode.

Factory Parameters (51 - 99) can be change in Factory Mode. They control functions that directly relate to the accuracy, capacity and divisions of the scale and are rarely changed outside of the factory. Factory Parameters are usually only changed if a different standard mode (pound, ounce or pound-ounce) is needed or if a different capacity load cell is installed. Since these functions can alter the accuracy of the scale, the seal has to be broken to access Factory Mode through Test Mode.

Each parameter has two components, the parameter keyword and the parameter value. The first two digits are the keyword and determine which parameter is being changed. The last three digits are the value and determine what the selected parameter is being changed to.

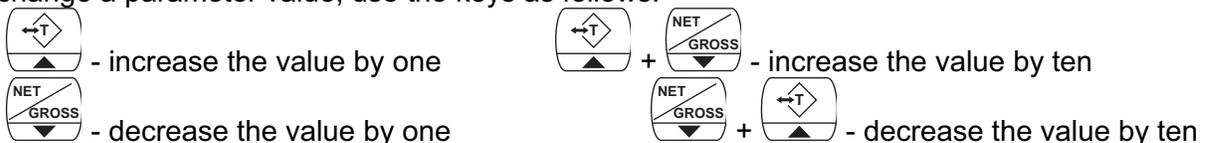


While each mode is accessed differently, all modes use the same keys to select and change the parameter settings.

To select the desired keyword, use the keys as follows:



To change a parameter value, use the keys as follows:



To save the last value changed it is necessary to advance to the next keyword before exiting the setup mode. Press and hold the key and press the key to exit System Mode or Factory Mode and return to Test Mode. Press the key to exit any setup or test mode.

## IV Changing the Scale Setup

### User Mode

With the scale on, press the  and  keys to enter the user setup mode. Press the  key to exit the user setup mode.

### Test Mode

Open the indicator housing by pulling the release tab forward and swinging the front panel of the housing forward. Short the two test pins to the right of the CPU on the main board. The Test Mode



Test Mode

annunciator and internal counts will display. Pressing the  key will cause the scale to cycle through the following displays: internal counts, initial counts, direct raw counts, average raw counts, battery check/A to D conversion value (should be around 220),

ROM version and a display segment check. Press the  key to exit Test Mode.

### System Mode

Enter Test Mode and then press the  key and the  key.

The display will show system parameter 30. Use the  key to cycle through the system parameters (30 - 40) and then the user parameters (01 - 09). See the previous page for instructions on



System Mode

changing the parameters. Press the  key and the  key to return to Test Mode or press the  key to exit setup.

### Factory Mode

Enter Test Mode, press the  key and the  key to enter

Calibration Mode, and then press the  key and the  key to enter Factory Mode. The display will show factory param-



Factory Mode

eter 99. Use the  key to cycle through the factory parameters (50 - 99). See the previous page for instructions on changing the

parameters. Press the  key and the  key to return to

Test Mode or press the  key to exit setup.

## IV Changing the Scale Setup

### Standard Parameter Settings - User Parameters

| Key Word | User Parameter      | All Cap. |
|----------|---------------------|----------|
| 01       | Auto-off timer      | 015      |
| 02       | Display hold timer  | 000      |
| 03       | Communication       | 001      |
| 04       | Communication data  | 000      |
| 05       | Communication speed | 000      |
| 06       | Character length    | 000      |
| 07       | Parity              | 000      |
| 08       | Stop bit length     | 001      |
| 09       | Default mode        | 001      |

### Standard Parameter Settings - System Parameters

| Key Word | System Parameter            | All Cap. |
|----------|-----------------------------|----------|
| 30       | System ID                   | 018      |
| 31       | Gravity compensation        | 010      |
| 32       | Linearity compensation      | 000      |
| 33       | Steady-state sampling count | 004      |
| 34       | Steady-state count          | 012      |
| 35       | Polarity steady-state count | 008      |
| 36       | Steady-state collapse count | 020      |
| 37       | Steady-state average count  | 004      |
| 38       | Zero tracking timing        | 004      |
| 39       | Neglectable change count    | 001      |
| 40       | Simple test mode            | 003      |

## IV Changing the Scale Setup

### Standard Parameter Settings - Factory Parameters, Decimal Pounds

| Key Word | Factory Parameter                    | 30 kg | 60 kg  | 150 kg |
|----------|--------------------------------------|-------|--------|--------|
|          |                                      | 60 lb | 150 lb | 300 lb |
| 51       | Scale Mode                           | 004   | 004    | 004    |
| 52       | Multi-increments                     | 000   | 000    | 000    |
| 53       | Weighing capacity base value         | 003   | 006    | 015    |
| 54       | Weighing capacity index value        | 003   | 003    | 003    |
| 55       | Increment for lighter range          | 000   | 001    | 002    |
| 56       | Location of decimal point            | 002   | 002    | 002    |
| 57       | Type of decimal point                | 000   | 000    | 000    |
| 58       | Weighing unit                        | 002   | 002    | 002    |
| 59       | Display of weighing unit             | 001   | 001    | 001    |
| 60       | Weighing capacity base value (lb)    | 006   | 015    | 003    |
| 61       | Weighing capacity index value (lb)   | 003   | 003    | 003    |
| 62       | Location of decimal point            | 002   | 002    | 001    |
| 63       | Pound increment                      | 002   | 005    | 001    |
| 64       | Pound conversion coefficient         | 003   | 002    | 003    |
| 65       | Zero point range                     | 019   | 019    | 019    |
| 66       | Zero point range on plus side        | 012   | 012    | 012    |
| 67       | Over scale                           | 003   | 003    | 003    |
| 68       | Display hold function                | 000   | 000    | 000    |
| 69       | Hold release against increased wght. | 000   | 000    | 000    |
| 70       | Stable mark                          | 000   | 000    | 000    |
| 71       | Tare function                        | 002   | 002    | 002    |
| 72       | Zero reset under tare operation      | 001   | 001    | 001    |
| 73       | Power off with ON key                | 000   | 000    | 000    |
| 74       | Special function for stability       | 000   | 000    | 000    |
| 75       | Over - under function                | 001   | 001    | 001    |
| 76       | Tare cancel by Zero key toggle       | 000   | 000    | 000    |
| 77       | -bat- display toggle                 | 000   | 000    | 000    |
| 78       | Conversion coefficient for lb cal.   | 001   | 002    | 001    |
| 79       | Center-of-zero annunciator position  | 001   | 001    | 001    |
| 80       | Internal resolution                  | 010   | 010    | 010    |
| 81       | 1 timer (ms)                         | 060   | 060    | 060    |
| 82       | 3 timer (ms)                         | 045   | 045    | 045    |
| 91       | Mechanical zero 1                    | auto  | auto   | auto   |
| 92       | Mechanical zero 2                    | auto  | auto   | auto   |
| 93       | Span coefficient 1 (small)           | auto  | auto   | auto   |
| 94       | Span coefficient 2 (small)           | auto  | auto   | auto   |
| 95       | Span coefficient 1 (large)           | auto  | auto   | auto   |
| 96       | Span coefficient 2 (large)           | auto  | auto   | auto   |
| 97       | Regional # and gravity for span adj. | auto  | auto   | auto   |
| 99       | Factory setting - Do not change      | 000   | 000    | 000    |

## IV Changing the Scale Setup

### Standard Parameter Settings - Factory Parameters, Continuous Ounce

| Key Word | Factory Parameter                    | 30 kg  | 60 kg   | 150 kg  |
|----------|--------------------------------------|--------|---------|---------|
|          |                                      | 960 oz | 2400 oz | 4800 oz |
| 51       | Scale Mode                           | 007    | 007     | 007     |
| 52       | Multi-increments                     | 000    | 000     | 000     |
| 53       | Weighing capacity base value         | 003    | 006     | 015     |
| 54       | Weighing capacity index value        | 003    | 003     | 003     |
| 55       | Increment for lighter range          | 000    | 001     | 002     |
| 56       | Location of decimal point            | 002    | 002     | 002     |
| 57       | Type of decimal point                | 000    | 000     | 000     |
| 58       | Weighing unit                        | 002    | 002     | 002     |
| 59       | Display of weighing unit             | 001    | 001     | 001     |
| 60       | Weighing capacity base value (lb)    | 006    | 015     | 003     |
| 61       | Weighing capacity index value (lb)   | 002    | 001     | 002     |
| 62       | Location of decimal point            | 001    | 000     | 000     |
| 63       | Pound increment                      | 005    | 001     | 002     |
| 64       | Pound conversion coefficient         | 001    | 001     | 002     |
| 65       | Zero point range                     | 019    | 019     | 019     |
| 66       | Zero point range on plus side        | 012    | 012     | 012     |
| 67       | Over scale                           | 003    | 003     | 003     |
| 68       | Display hold function                | 000    | 000     | 000     |
| 69       | Hold release against increased wght. | 000    | 000     | 000     |
| 70       | Stable mark                          | 000    | 000     | 000     |
| 71       | Tare function                        | 002    | 002     | 002     |
| 72       | Zero reset under tare operation      | 001    | 001     | 001     |
| 73       | Power off with ON key                | 000    | 000     | 000     |
| 74       | Special function for stability       | 000    | 000     | 000     |
| 75       | Over - under function                | 001    | 001     | 001     |
| 76       | Tare cancel by Zero key toggle       | 000    | 000     | 000     |
| 77       | -bat- display toggle                 | 000    | 000     | 000     |
| 78       | Conversion coefficient for lb cal.   | 001    | 002     | 001     |
| 79       | Center-of-zero annunciator position  | 001    | 001     | 001     |
| 80       | Internal resolution                  | 010    | 010     | 010     |
| 81       | 1 timer (ms)                         | 060    | 060     | 060     |
| 82       | 3 timer (ms)                         | 045    | 045     | 045     |
| 91       | Mechanical zero 1                    | auto   | auto    | auto    |
| 92       | Mechanical zero 2                    | auto   | auto    | auto    |
| 93       | Span coefficient 1 (small)           | auto   | auto    | auto    |
| 94       | Span coefficient 2 (small)           | auto   | auto    | auto    |
| 95       | Span coefficient 1 (large)           | auto   | auto    | auto    |
| 96       | Span coefficient 2 (large)           | auto   | auto    | auto    |
| 97       | Regional # and gravity for span adj. | auto   | auto    | auto    |
| 99       | Factory setting - Do not change      | 000    | 000     | 000     |

## IV Changing the Scale Setup

### Standard Parameter Settings - Factory Parameters, Pound and Ounce

| Key Word | Factory Parameter                    | 30 kg | 60 kg  | 150 kg |
|----------|--------------------------------------|-------|--------|--------|
|          |                                      | 60 lb | 150 lb | 300 lb |
| 51       | Scale Mode                           | 005   | 005    | 005    |
| 52       | Multi-increments                     | 000   | 000    | 000    |
| 53       | Weighing capacity base value         | 003   | 006    | 015    |
| 54       | Weighing capacity index value        | 003   | 003    | 003    |
| 55       | Increment for lighter range          | 000   | 001    | 002    |
| 56       | Location of decimal point            | 002   | 002    | 002    |
| 57       | Type of decimal point                | 000   | 000    | 000    |
| 58       | Weighing unit                        | 002   | 002    | 002    |
| 59       | Display of weighing unit             | 001   | 001    | 001    |
| 60       | Weighing capacity base value (lb)    | 006   | 015    | 003    |
| 61       | Weighing capacity index value (lb)   | 002   | 001    | 002    |
| 62       | Location of decimal point            | 001   | 002    | 002    |
| 63       | Pound increment                      | 005   | 001    | 002    |
| 64       | Pound conversion coefficient         | 001   | 001    | 002    |
| 65       | Zero point range                     | 019   | 019    | 019    |
| 66       | Zero point range on plus side        | 012   | 012    | 012    |
| 67       | Over scale                           | 003   | 003    | 003    |
| 68       | Display hold function                | 000   | 000    | 000    |
| 69       | Hold release against increased wght. | 000   | 000    | 000    |
| 70       | Stable mark                          | 000   | 000    | 000    |
| 71       | Tare function                        | 002   | 002    | 002    |
| 72       | Zero reset under tare operation      | 001   | 001    | 001    |
| 73       | Power off with ON key                | 000   | 000    | 000    |
| 74       | Special function for stability       | 000   | 000    | 000    |
| 75       | Over - under function                | 001   | 001    | 001    |
| 76       | Tare cancel by Zero key toggle       | 000   | 000    | 000    |
| 77       | -bat- display toggle                 | 000   | 000    | 000    |
| 78       | Conversion coefficient for lb cal.   | 001   | 002    | 001    |
| 79       | Center-of-zero annunciator position  | 001   | 001    | 001    |
| 80       | Internal resolution                  | 010   | 010    | 010    |
| 81       | 1 timer (ms)                         | 060   | 060    | 060    |
| 82       | 3 timer (ms)                         | 045   | 045    | 045    |
| 91       | Mechanical zero 1                    | auto  | auto   | auto   |
| 92       | Mechanical zero 2                    | auto  | auto   | auto   |
| 93       | Span coefficient 1 (small)           | auto  | auto   | auto   |
| 94       | Span coefficient 2 (small)           | auto  | auto   | auto   |
| 95       | Span coefficient 1 (large)           | auto  | auto   | auto   |
| 96       | Span coefficient 2 (large)           | auto  | auto   | auto   |
| 97       | Regional # and gravity for span adj. | auto  | auto   | auto   |
| 99       | Factory setting - Do not change      | 000   | 000    | 000    |

## IV Changing the Scale Setup

### Parameter Descriptions - User Parameters

| Key Word | Std Value | Function            | Description  |
|----------|-----------|---------------------|--|
| 01       | 015       | Auto-off timer      | 000 Disables auto-off.<br>001~240 Number of minutes unused to activate auto-off.   |
| 02       | 000       | Display hold timer  | 000 No display hold for changes less than four divisions.<br>001~030 Display hold duration, in seconds, for changes less than four divisions.<br>031 No display hold.  |
| 03       | 001       | Communication       | 000 No serial interface.<br>001 Specified commands acceptable.<br>002 Sends zero detection.<br>003 Sends motion detection.<br>004 Sends continuously.  |
| 04       | 000       | Communication data  | 000 Net weight (1 batch)<br>001 Net weight, tare weight, gross weight (1 batch)<br>002 Net weight, tare weight, gross weight (3 batches)<br>003 Display content (1 batch)<br>004 Serial printer format (1 batch) |
| 05       | 000       | Communication speed | 000 9600 bps<br>001 600 bps<br>002 1200 bps<br>003 2400 bps<br>004 4800 bps<br>005 9600 bps<br>006 19200 bps<br>007 38400 bps  |
| 06       | 000       | Character length    | 000 8 bits<br>001 7 bits   |
| 07       | 002       | Parity              | 000 Non<br>001 Odd<br>002 Even   |
| 08       | 001       | Stop bit length     | 000 1 bit<br>001 2 bits  |
| 09       | 001       | Default mode        | 000 kg<br>001 lb/oz  |

## IV Changing the Scale Setup

### Parameter Descriptions - System Parameters

| Key Word | Std Value | Function                    | Description  |
|----------|-----------|-----------------------------|--|
| 30       | 018       | System ID                   | 018 Do not change.   |
| 31       | 010       | Gravity compensation        | 000 No compensation.<br>001~016 Compensation for a specified area (Japan only.)<br>017~150 Acceleration due to gravity formula, (mm/s <sup>2</sup> )-9700. |
| 32       | 000       | Linearity compensation      | 000 No compensation.<br>001~127 Positive compensation.<br>128~255 Negative compensation.   |
| 33       | 004       | Steady-state sampling count | 000~255  |
| 34       | 012       | Steady-state count          | 000~255  |
| 35       | 008       | Polarity steady-state count | 000~255  |
| 36       | 020       | Steady-state collapse count | 000~255  |
| 37       | 004       | Steady-state average count  | 000~255  |
| 38       | 010       | Zero tracking timing        | 000 Disable zero tracking<br>001~255 Zero tracking at specified counts   |
| 39       | 001       | Neglectable change count    | 000~010 Number of counts   |
| 40       | 000       | Simple test mode            | 000 User parameter valid<br>001 User parameter invalid<br>002 User parameter and simple test mode valid  |

## IV Changing the Scale Setup

### Parameter Descriptions - Factory Parameters

| Key Word | Function                                   | Description   |
|----------|--|---|
| 51       | Scale mode                                 | 000 Fixed single increment.<br>001 Multi-increments.<br>002 Do not use.<br>003 Do not use.<br>004 Change-over / gram mode - decimal pound mode.<br>005 Change-over / gram mode - lb/oz mode.<br>006 lb/oz mode.<br>007 Change-over / gram mode - continuous ounce mode.   |
| 52       | Multi-increments, complex increment mode   | 000 Fixed single increment.<br>001 Fixed accuracy, 3 increments.<br>002 Fixed accuracy, 2 increments.<br>003 Increment change at 50% full scale, 2 increments.<br>004 Increment change at 80% full scale, 2 increments.<br>005 Increment change at 64% full scale, 2 increments.<br>006 Increment change at 40% full scale, 2 increments. |
| 53       | Weighing capacity base value               | 000~099   |
| 54       | Weighing capacity index value              | 001~004   |
| 55       | Increment for lighter range                | 000 1<br>001 2<br>002 5<br>003 10<br>004 20<br>005 50<br>006 100<br>007 200   |
| 56       | Location of decimal point                  | 000 0 (No decimal point.)<br>001 0.0<br>002 0.00<br>003 0.000<br>004 0.0000   |
| 57       | Type of decimal point                      | 000 Period (.)<br>001 Comma (,)   |
| 58       | Weighing unit                              | 000 No unit.<br>001 g<br>002 kg<br>003 lb.<br>004 oz.   |
| 59       | Weighing unit display                      | 000 No display.<br>001 Specified unit displayed.  |
| 60       | Weighing capacity base value (pound mode)  | 000 Not used in pound mode.<br>001~099  |
| 61       | Weighing capacity index value (pound mode) | 000~004   |

## IV Changing the Scale Setup

### Parameter Descriptions - Factory Parameters (continued)

| Key Word | Function  | Description  |
|----------|---|--|
| 62       | Location of decimal point (lb , oz or lb/oz mode) | <Decimal pound and decimal ounce modes><br>000 0 (No decimal point)<br>001 0.0<br>002 0.00<br>003 0.000<br>004 0.0000<br><Pound/ounce mode><br>000 0 : 0.00<br>001 0 : 0.0<br>002 0 : 0<br>003~004 Not used.   |
| 63       | Pound increment                                   | 000~008  |
| 64       | Pound conversion coefficient                      | 000 Conversion coefficient = 1.00000<br>001 Conversion coefficient = 0.705479<br>002 Conversion coefficient = 0.881849<br>003 Conversion coefficient = 1.10231   |
| 65       | Zero point range                                  | 000~100  |
| 66       | Zero point range on plus side                     | 000~100  |
| 67       | Over scale  | 000~010  |
| 68       | Display hold function                             | 000 No hold<br>001 Hold for weight more than net + 10 divisions.<br>002 Hold for weight more than net + 10 divisions, hold key invalid.<br>003 Hold for weight more than net + 20 divisions.<br>004 Hold for weight more than net + 20 divisions, #10 invalid.<br>005 Hold for weight more than net + 20 divisions, hold key invalid, #10 invalid. |
| 69       | Hold release against increased weight             | 000 Hold against any increased weight.<br>001~005 Hold release against a specified increase.   |
| 70       | Stable mark                                       | 000 Display the stable mark.<br>001 Stable mark not displayed.   |
| 71       | Tare function                                     | 000 No tare function.<br>001 One-time tare.<br>002 Consecutive tare.   |
| 72       | Zero reset under tare operation                   | 000 Zero reset enabled.<br>001 Zero reset disabled.  |
| 73       | Power off with ON key                             | 000 ON key disabled for power off.<br>001 Power off after pressing ON key for two seconds.   |
| 74       | Special function for stability                    | 000 No function.<br>001 Enforcement.<br>002 EU mode.   |
| 75       | Over - under feature                              | 000 Disabled.<br>001 Enabled.  |
| 76       | Tare cancel by zero key toggle                    | 000 Disabled.<br>001 Enabled.  |
| 77       | -bat- display toggle                              | 000 Enabled.<br>001 Disabled.  |

## IV Changing the Scale Setup

### Parameter Descriptions - Factory Parameters (continued)

| Key Word | Function  | Description  |
|----------|---|--|
| 78       | Conversion coefficient for pound calibration    | 000 Kilogram calibration for all capacities.<br>001 Pound calibration for 60 lb and 300 lb capacity scales.<br>002 Pound calibration for 150 lb capacity scales. |
| 79       | Center-of-zero annunciator position toggle      | 000 Alternate.<br>001 NTEP.  |
| 80       | Internal resolution                             | 000 Do not use.<br>001~255   |
| 81       | 1 timer (ms)                                    | 000 Do not use.<br>001~255   |
| 82       | 3 timer (ms)                                    | 000 Do not use.<br>001~255   |
| 91       | Mechanical zero 1                               | 000~255 Automatically set at span adjustment.  |
| 92       | Mechanical zero 2                               | 000~255 Automatically set at span adjustment.  |
| 93       | Span coefficient 1 (small)                      | 000~255 Automatically set at span adjustment.  |
| 94       | Span coefficient 2 (small)                      | 000~255 Automatically set at span adjustment.  |
| 95       | Span coefficient 1 (large)                      | 000~255 Automatically set at span adjustment.  |
| 96       | Span Coefficient 2 (large)                      | 000~255 Automatically set at span adjustment.  |
| 97       | Regional number and gravity for span adjustment | 000~155 Automatically set at span adjustment.  |
| 99       | Factory setting                                 | 000 Always displayed. * Do Not Change *  |

## V Troubleshooting

The scale can check various functions automatically. When a problem is detected, the following messages will be displayed. Solutions are listed in order of decreasing probability and increasing complexity.

**The batteries are running low.** When the batteries are running low, this indicator will come on. Replace all of the batteries with new ones.



**The batteries are low.** When the batteries are too low for accurate operation, this indication will be displayed and the scale may automatically power off. The batteries must be replaced to use the scale.



**Weight out of range high.** When the weighed value is 6 or more divisions heavier than the scale's capacity this message will be displayed. Remove any excess weight from the scale platform. Calibrate the scale. Replace the logic board and/or load cell.



**Weight out of range low.** When the weighed value is a few divisions below calibrated zero, this message will be displayed. It is usually displayed when the platform is removed or has something wedged under it. Place the platform on the platform support or remove any objects wedged under the platform. Calibrate the scale. Replace the logic board and/or load cell.



**Initial error on startup, high.** When the initial weight is heavier than the permissible zeroing range and the  key is pressed, this message will be displayed. Remove whatever is on the platform and press the  key again. Calibrate the scale. Replace the logic board and/or load cell.



**Initial error on startup, low.** When the initial weight is lighter than the permissible zeroing range and the  key is pressed, this message will be displayed. It is usually displayed when the platform is removed or has something wedged under it. Place the platform on the platform support or remove any objects wedged under the platform, and press the  key again. Calibrate the scale. Replace the logic board and/or load cell.



## V Troubleshooting

**Weighing sensor error.** When the weight detecting circuitry registers an error, this message will be displayed. Turn the power off and then on again. Calibrate the scale. Replace the load cell.



**Electronic circuitry error.** When the operating circuitry registers an error, this message may be displayed. Turn the power off and then on again. Replace the logic board.



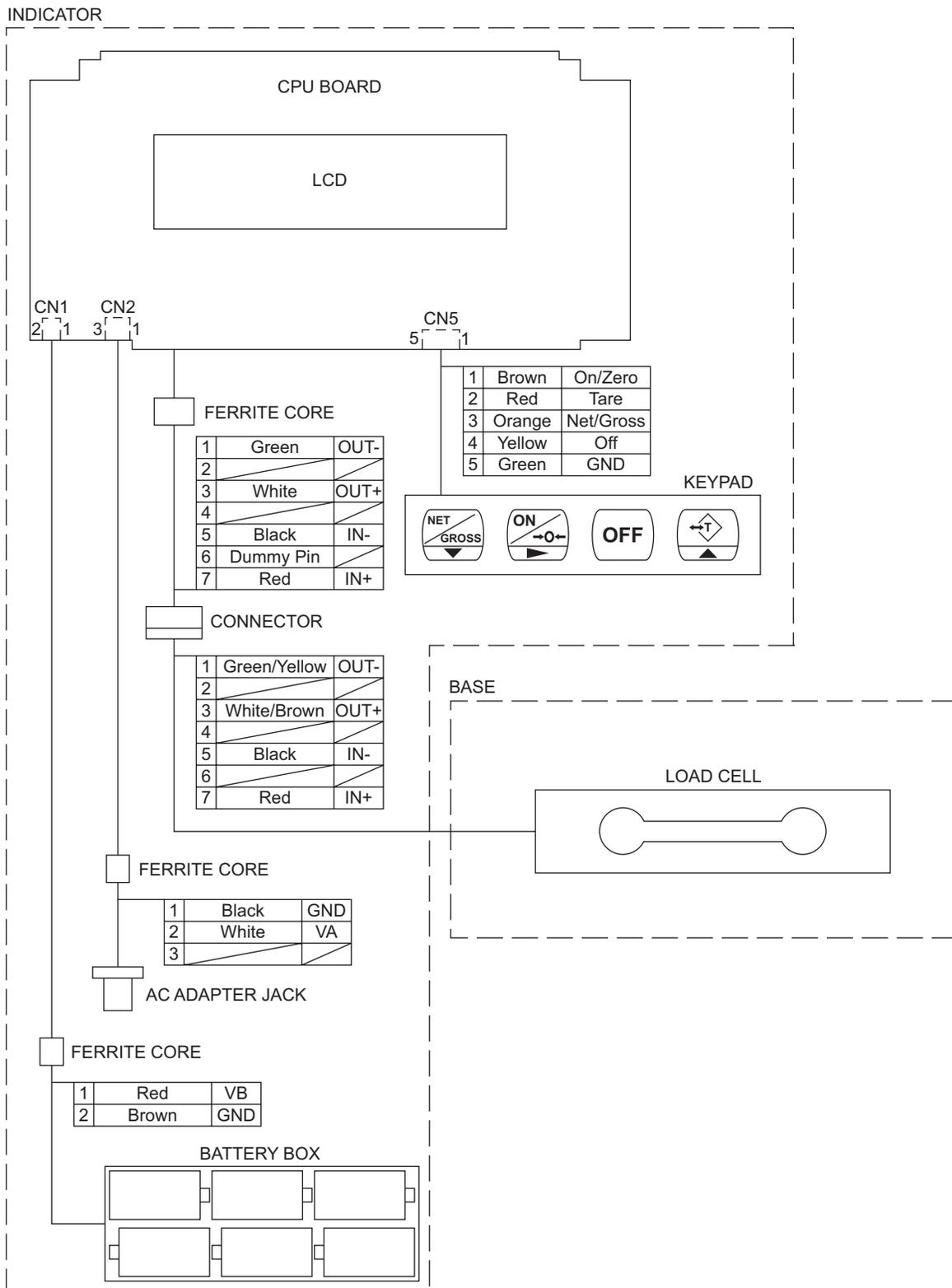
**Calibration points out of range error.** Occurs after the scale is calibrated, but the value of the calibration points are outside the range of the software. Confirm that system parameter 78 is set correctly for the weights being used and the capacity of the scale. Verify that the correct weights, 1/2 capacity and full capacity, are being used. Make sure that nothing is restricting the motion of the platform, pressing against the platform or wedged between the upper and lower platform. Remove any sources of vibration or electromagnetic radiation (i.e. - cell phones, power cables, motors, compressors, etc.) Repeat the calibration procedure. Replace the logic board and/or load cell.



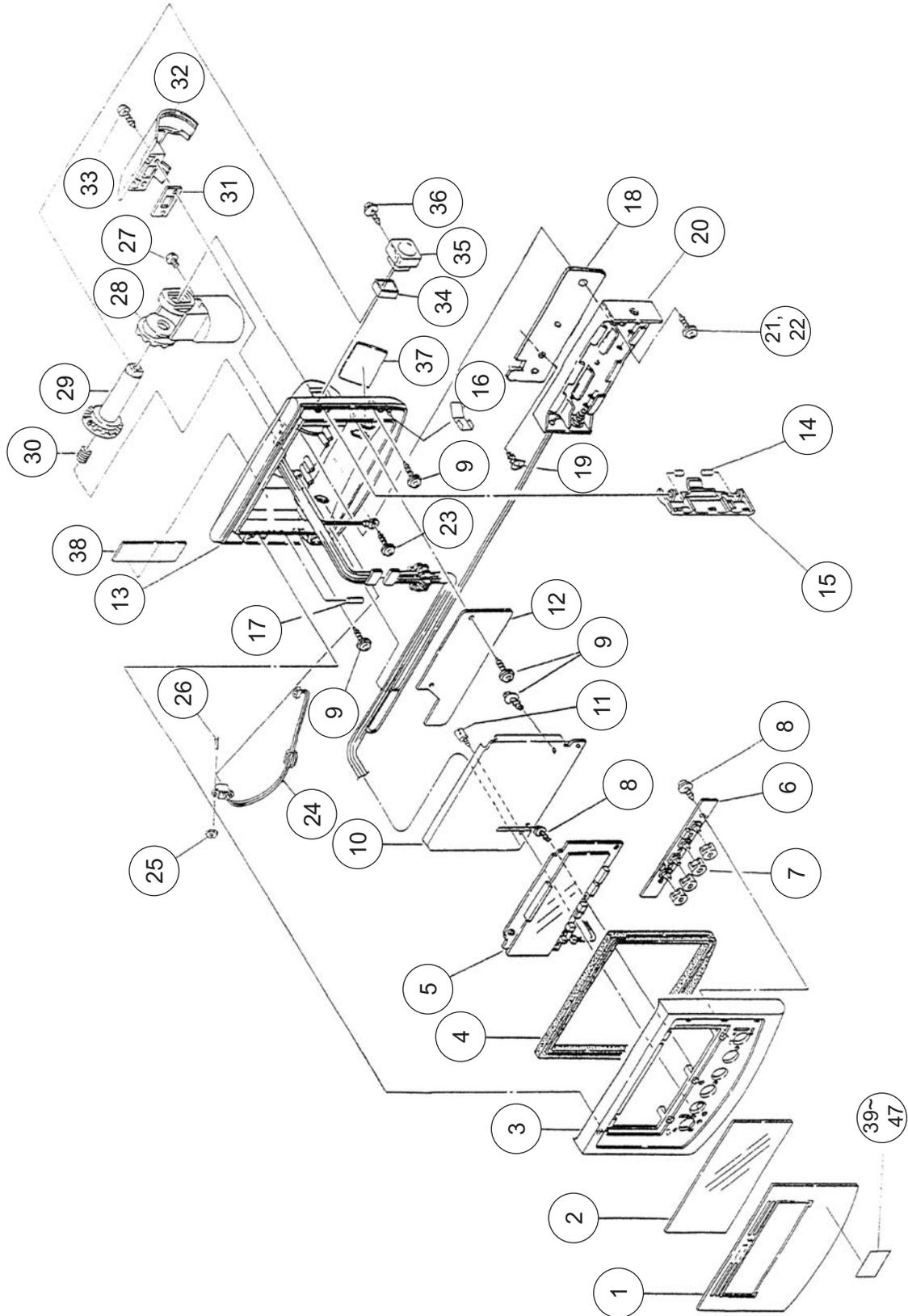
**Electromagnetic disturbance error.** This indication is occasionally displayed due to strong static electricity and/or electromagnetic disturbance. Move the scale away from any sources of electromagnetic radiation (motors, generators, power cables, transmitters, etc.) Turn the power off and then on again. If an AC adapter is being used, try using a different power circuit or AC adapter. Replace the logic board.



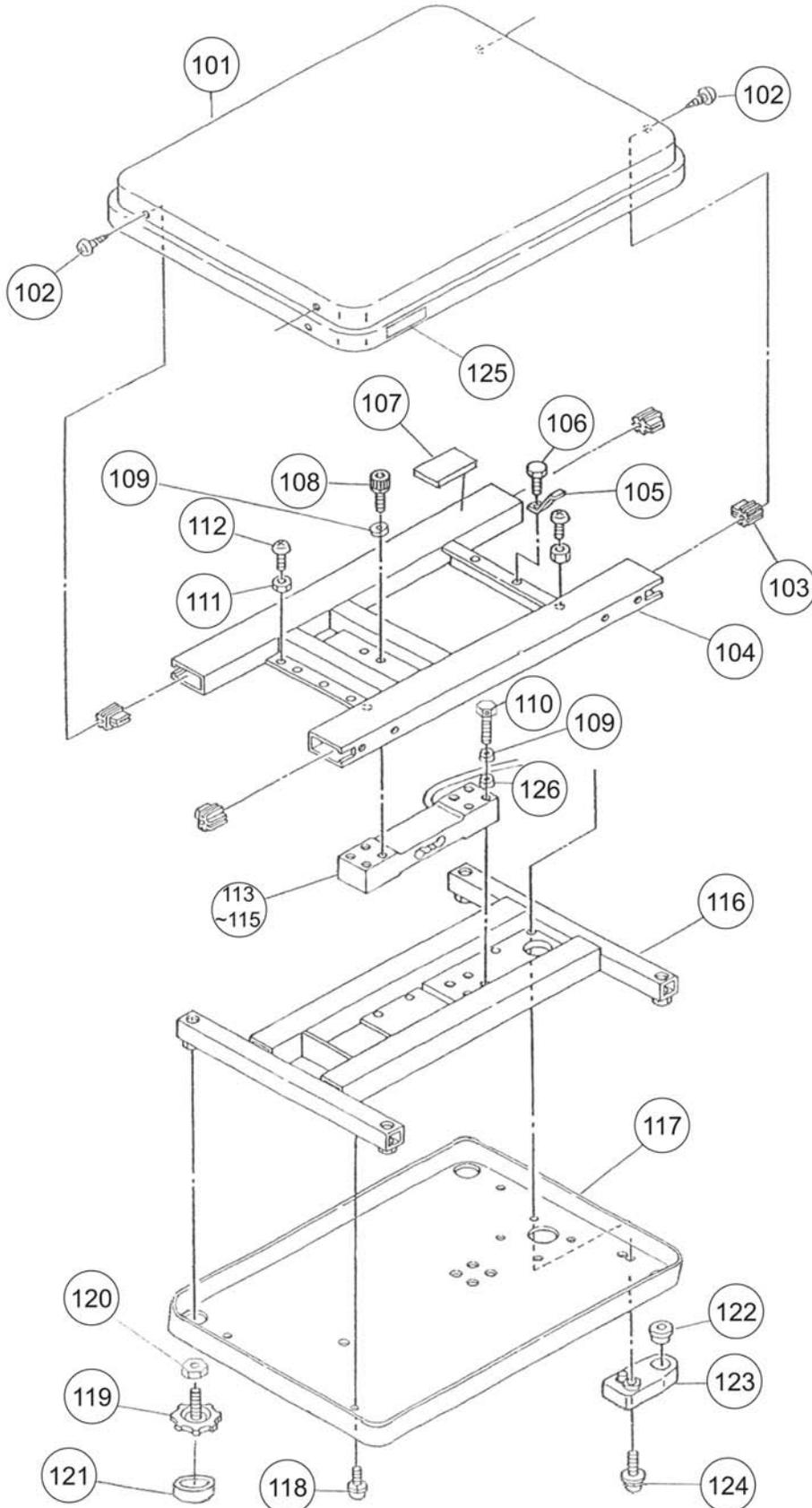
## VI Wiring Diagram



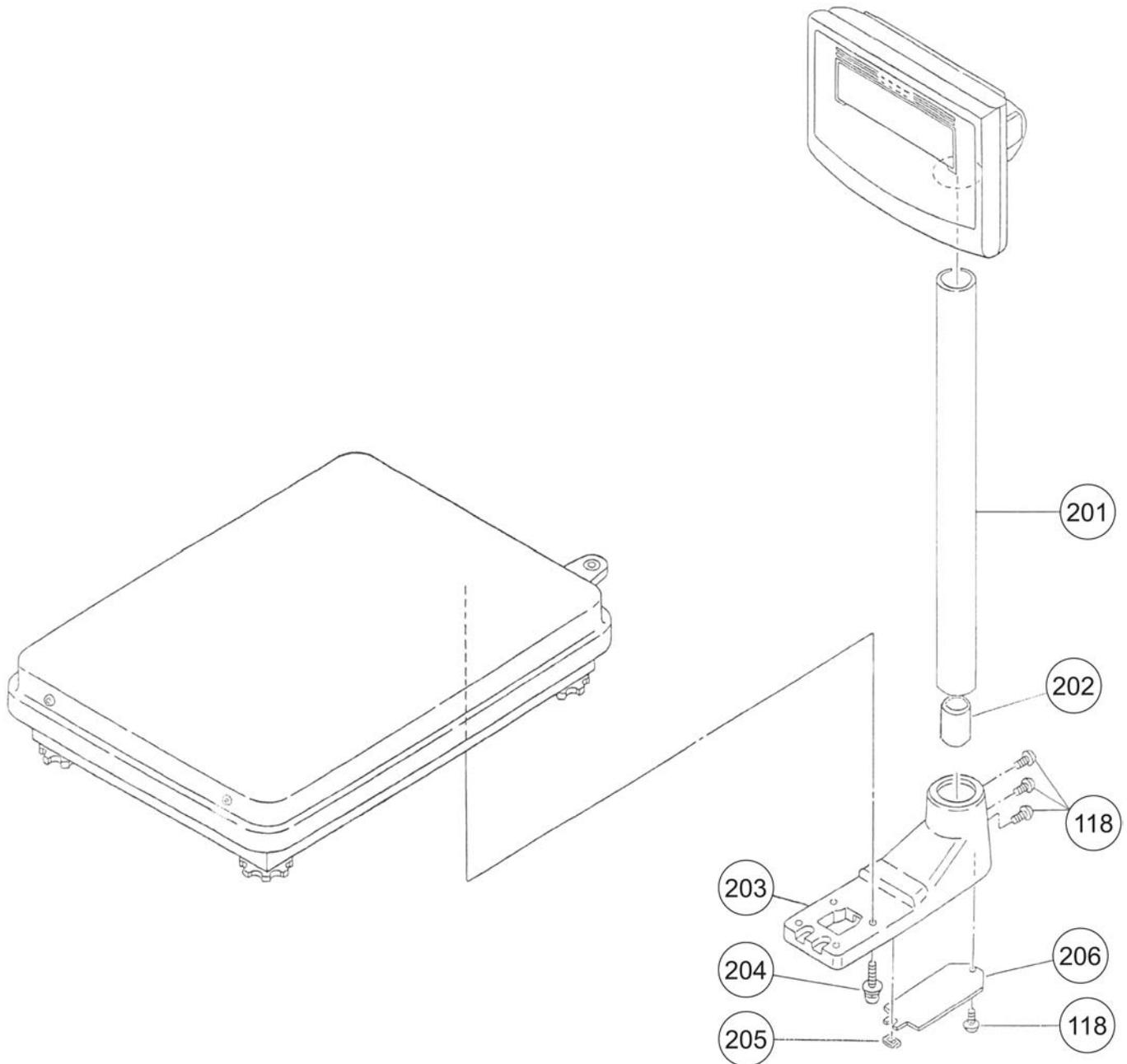
## VII Parts List



## VII Parts List



## VII Parts List



## VII Parts List

| ITEM | PART NUMBER     | DESCRIPTION                           | QTY. |
|------|-----------------|---------------------------------------|------|
| 1    | YAM-1235-620001 | Front Mask                            | 1    |
| 2    | YAM-1235-620002 | Front Glass                           | 1    |
| 3    | YAM-1235-620003 | Housing, Indicator, Front             | 1    |
| 4    | YAM-1235-620004 | Gasket, Front, Indicator              | 1    |
| 5    | YAM-1235-620005 | Logic Board Assembly                  | 1    |
| 6    | YAM-1235-620006 | Keyboard Assembly                     | 1    |
| 7    | YAM-1235-620007 | Key Top, Plastic                      | 1    |
| 8    | YAM-1235-620008 | Screw, Tapping, M3x8 with Felt Washer | 4    |
| 9    | YAM-1235-620009 | Screw, Tapping, M3x8                  | 7    |
| 10   | YAM-1235-620010 | Logic Board Cover Plate               | 1    |
| 11   | YAM-1235-620011 | Screw, Sealing, M3x10                 | 2    |
| 12   | YAM-1235-620012 | Plate, Cable Cover                    | 1    |
| 13   | YAM-1235-620013 | Housing, Indicator, Rear              | 1    |
| 14   | YAM-1235-620014 | Fulcrum Shaft, Latch Assembly         | 2    |
| 15   | YAM-1235-620015 | Bracket, Indicator, Latch             | 1    |
| 16   | YAM-1235-620016 | Indicator Latch Spring Bracket        | 2    |
| 17   | YAM-1235-620017 | Fulcrum Shaft, Hinge Side             | 2    |
| 18   | YAM-1235-620018 | Battery Box Mounting Plate            | 1    |
| 19   | YAM-1235-620019 | Screw, Phillips, Pan, M3x10           | 1    |
| 20   | YAM-1235-620020 | Battery Holder                        | 1    |
| 21   | YAM-1235-620021 | Screw, Tapping, M3x6, Washer          | 1    |
| 22   | YAM-1235-620022 | Screw, Tapping, M3x13, Washer         | 2    |
| 23   | YAM-1235-620023 | Screw, Tapping, M4x10                 | 1    |
| 24   | YAM-1235-620024 | Cable, AC Adapter Jack                | 1    |
| 25   | YAM-1235-620025 | Nut, Hex, M2, SS                      | 2    |
| 26   | YAM-1235-620026 | Screw, Phillips, Round, M2x10, SS     | 2    |
| 27   | YAM-1235-620027 | Screw, Phillips, Round, M4x10, SS     | 1    |
| 28   | YAM-1235-620028 | Bracket, Pole, Adjustable             | 1    |
| 29   | YAM-1235-620029 | Angle Adjuster                        | 1    |
| 30   | YAM-1235-620030 | Spring, Angle Adjuster                | 1    |
| 31   | YAM-1235-620031 | Gasket, Pole, Cover                   | 1    |
| 32   | YAM-1235-620032 | Cover, Pole                           | 1    |
| 33   | YAM-1235-620033 | Screw, Tapping, M4x16, SS             | 2    |
| 34   | YAM-1235-620034 | Bracket, Button Support               | 1    |
| 35   | YAM-1235-620035 | Button, Square, Angle Adjust          | 1    |
| 36   | YAM-1235-620036 | Screw, Tapping, M3.5x12               | 1    |
| 37   | YAM-1235-620037 | Sticker, Cover, Ports                 | 1    |
| 38   | YAM-1235-620038 | Serial Plate                          | 1    |
| 39   | YAM-1235-620039 | Sticker, Capacity, 60 lb x 0.02 lb    | 1    |
| 40   | YAM-1235-620040 | Sticker, Capacity, 60 lb x 0.5 oz     | 1    |
| 41   | YAM-1235-620041 | Sticker, Capacity, 960 oz x 0.5 oz    | 1    |
| 42   | YAM-1235-620042 | Sticker, Capacity, 150 lb x 0.05 lb   | 1    |
| 43   | YAM-1235-620043 | Sticker, Capacity, 150 lb x 1 oz      | 1    |
| 44   | YAM-1235-620044 | Sticker, Capacity, 2400 oz x 1 oz     | 1    |
| 45   | YAM-1235-620045 | Sticker, Capacity, 300 lb x 0.1 lb    | 1    |
| 46   | YAM-1235-620046 | Sticker, Capacity, 300 lb x 2 oz      | 1    |
| 47   | YAM-1235-620047 | Sticker, Capacity, 4800 oz x 2 oz     | 1    |

## VII Parts List

| ITEM | PART NUMBER     | DESCRIPTION                           | QTY. |
|------|-----------------|---------------------------------------|------|
| 101  | YAM-1235-620101 | Cover, Top, SS                        | 1    |
| 102  | YAM-1235-620102 | Screw, Tapping, M4x12, SS             | 4    |
| 103  | YAM-1235-620103 | Plug, Spider, End Cap                 | 4    |
| 104  | YAM-1235-620104 | Spider, Top                           | 1    |
| 105  | YAM-1235-620105 | Plate, Grounding, Spring              | 1    |
| 106  | YAM-1235-620106 | Bolt, Hex, M6x12                      | 1    |
| 107  | YAM-1235-620107 | Cushion, Rubber, Top Spider           | 9    |
| 108  | YAM-1235-620108 | Screw, Hex, Socket, Load Cell, M10x25 | 4    |
| 109  | YAM-1235-620109 | Washer, Lock, Load Cell, M10          | 8    |
| 110  | YAM-1235-620110 | Screw, Hex, Socket, Load Cell, M10x45 | 4    |
| 111  | YAM-1235-620111 | Nut, Hex, M6                          | 4    |
| 112  | YAM-1235-620112 | Screw, Phillips, Round, M6x25         | 4    |
| 113  | YAM-1235-620113 | Load Cell, 75 kg for 60 lb            | 1    |
| 114  | YAM-1235-620114 | Load Cell, 150 kg for 150 lb          | 1    |
| 115  | YAM-1235-620115 | Load Cell, 300 kg for 300 lb          | 1    |
| 116  | YAM-1235-620116 | Spider, Bottom                        | 1    |
| 117  | YAM-1235-620117 | Cover, Bottom, SS                     | 1    |
| 118  | YAM-1235-620118 | Screw, Phillips, Round, M4x10, SS     | 7    |
| 119  | YAM-1235-620119 | Leg, Level                            | 4    |
| 120  | YAM-1235-620120 | Nut, Hex, M10, SS                     | 4    |
| 121  | YAM-1235-620121 | Cap, Rubber for Level Leg             | 4    |
| 122  | YAM-1235-620122 | Bubble Level                          | 1    |
| 123  | YAM-1235-620123 | Bracket, Level, Bubble                | 1    |
| 124  | YAM-1235-620124 | Screw, Phillips, Round, M4x15, SS     | 1    |
| 125  | YAM-1235-620125 | Sticker, Warning, Cover, Top          | 1    |
| 126  | YAM-1235-620126 | Washer, Flat, M10                     | 4    |
| 201  | YAM-1235-620201 | Pole                                  | 1    |
| 202  | YAM-1235-620202 | Collar, Pole, Internal                | 1    |
| 203  | YAM-1235-620203 | Bracket, Pole                         | 1    |
| 204  | YAM-1235-620204 | Screw, Hex, Socket Head, M6x25        | 4    |
| 205  | YAM-1235-620205 | Clip, Cover, Bracket Pole             | 1    |
| 206  | YAM-1235-620206 | Cover, Bracket, Pole                  | 1    |