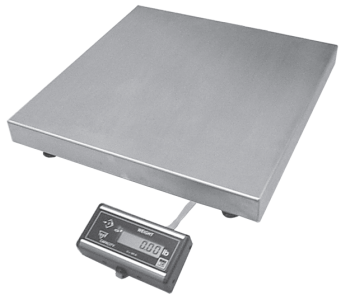
Model 7800 Family

Weight Classifiers

7820

7880

7885



7829

7840

User's Manual

7824

UNITED STATES

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

CANADA

This digital apparatus does not exceed the Class A limits for radio noise emissions from digital apparatus set out in the Radio Interference Regulations of the Canadian Department of Communications.

Le present appareil numerique n'emet pas de bruits radioelectriques depassant les limites applicables aux appareils numeriques de la Class A prescrites dans le Reglement sur le brouillage radioelectrique que edicte par le ministere des Communications du Canada.

CAUTION

Risk of electrical shock. Do not remove cover. No user serviceable parts inside. Refer servicing to qualified service personnel.

Weigh-Tronix reserves the right to change specifications at any time.

10/10/05 7800_U.P65 PN 7424-15170i e2 Printed in USA

Table of Contents

Specifications

Description

The NCI 7800 models are digital electronic parcel bench scales specifically designed for shipping applications and are Legal-for-Trade. The scales have built-in intelligence that enables them to be easily interfaced with a computer or other data-processing device.

Capacity/Resolution

Model	Capacity (lb)	Capacity (kg)	n(max)
7820-50	100 x 0.02 lb	50 x 0.01 kg	5000d
7820-70	150 x 0.05 lb	60 x 0.02 kg	3000d
7820-75	150 x 0.02 lb	75 x 0.01 kg	7500d
7880-50	100 X 0.02 lb	50 x 0.01 kg	5000d
7880-75	150 x 0.05 lb	75 x 0.02 kg	3750d
7880-125	250 x 0.05 lb	100 x 0.02 kg	5000d
7880-150	300 x 0.1 lb	150 x 0.05 kg	3000d
7885-75	150 x 0.05 lb	75 x 0.02 kg	3750d
7829-125	250 x 0.05 lb	100 x 0.02 kg	5000d
7840-125	250 x 0.05 lb	100 x 0.02 kg	5000d
7840-150	300 x 0.1 lb	150 x 0.05 kg	3000d
7824-125	250 x 0.05 lb	100 x 0.02 kg	5000d
7824-150	300 x 0.1 lb	150 x 0.05 kg	3000d

Agency Certificates of Conformance

Model 7820
United States: NTEP #95-070
Canada: Ministry of Industry #AM-5076
For use as a Class III device from +5°C through +40°C

Model 7885
United States: NTEP #02-069
Canada: Ministry of Industry (#AM-5507)
For use as a Class III device from +5°C through +40°C

Models 7824, 7829, 7840, 7880

United States: NTEP #95-121
Canada: Ministry of Industry #AM-5099
For use as a Class III device from +5°C through +40°C

If unit is to be used as a commercial device, all local reporting and registration requirements must be followed.

Dimensions	Model 7820: 14" L x 12.5" W x 4.1" H Model 7880: 18" L x 18" W x 4.6" H Model 7885: 18" L x 18" W x 3.0" H Model 7829: 20" L x 20" W x 5.3" H Model 7840: 18" L x 24" W x 4.6" H Model 7824: 24" L x 24" W x 4.6" H
Power Supply	UL/CSA approved in-line power supply with 6' line cord. (7885 uses wallmount style) Input: 120 VAC +10%-15%, Standard 3 wire w/ ground Output: 15 VDC @.3 Amps DC
Frequency	60 Hz Standard
Power Requirements	0.1 amp maximum
Operating Temperature	42ºF – 104ºF (5ºC – 40ºC) 10% to 95% RH (non-condensing)
Construction	Model 7820: Die cast aluminum base with a stainless steel weigh platter. Overload protection: Adjustable center stop, fixed corner stops. Model 7885: Painted mild steel base with stainless steel weigh platter. Overload protection: Fixed center and corner stops. Models 7824, 7829, 7840, 7880: Painted mild steel base with stainless steel weigh platter. Overload protection: Adjustable center and corner stops.
Display	½" high, six-digit LCD. Internal display standard on all models except 7885 (remote only) Key panel with **ZERO** and **TEST** keys. Optional remote display with 7 ft. cable.
Scale Leveling	Level bubble located under weigh platter. Adjustable feet in each corner to level the scale.

Zero Window	Initial automatic zero setting is ±10% of maximum capacity—active at power up. Manual zero setting range is ±2% of maximum capacity—active using the **ZERO** key.
Under Capacity Limits	Under capacity indication will be given with dashes appearing on the bottom line of the display whenever the display is more than 2 percent below the initial zero value.
Over Capacity Limits	Over capacity indication will be given with dashes appearing in the upper line of the display whenever the weighed item exceeds 9 divisions over the rated capacity of the unit. The scale will use the Initial zero value for reference for over capacity determination.
Sealing	Access to the calibration switch can be secured with a lead wire or pressure sensitive security seal. The remote and primary indicators have no metrological features that require the use of a security seal.
Internal Counts	The scale has 100,000 internal counts.
Dynamic Response	The time from when weight is applied to the scale until a stable weight display is displayed: 0–1000d 1.5 seconds 1000d+ 2.0 seconds maximum mean average

Communications

Factory default settings: 9600 baud, 7 data bits, even parity, 1 stop bit.

Standard 9-pin pass through RS-232 interface cable included. Not a null modem.

RS-232 bidirectional, configurable 1200 to 19.2K baud. Transmits weight and scale status whenever ASCII “W” <CR> is sent by a remote device.

Initial Setup

Unpacking the Scale

1. Remove contents of the shipping container.
2. Inspect the scale for evidence of shipping damage. Immediately report any damage to the shipper.

Installing the Scale

1. Mount the scale on a stable, level surface that is free from air currents and vibration. Be sure the scale platter does not touch any adjacent surfaces.
2. To install the scale surface flush with a countertop, use the dimensions on the following page to guide construction.

Model 7820

Scale Dimensions	Min. Cut-Out Dimensions
D 12.5 in. (31.7 cm)	13.25 in. (33.7 cm)
W 14 in. (35.6 cm)	14.75 in. (37.5 cm)
H 4.1 in. (10.4 cm)*	

*Adjustable to 4.6 in. (11.7 cm)

Model 7880

Scale Dimensions	Min. Cut-Out Dimensions
D 18 in. (45.7 cm)	18.75 in. (47.6 cm)
W 18 in. (45.7 cm)	18.75 in. (47.6 cm)
H 4.6 in. (11.6 cm)*	

*Adjustable to 5.1 in. (12.9 cm)

Model 7885

Scale Dimensions	Min. Cut-Out Dimensions
D 18 in. (45.7 cm)	18.75 in. (47.6 cm)
W 18 in. (45.7 cm)	18.75 in. (47.6 cm)
H 3.0 in. (7.6 cm)*	

*Adjustable to 3.5 in. (8.9 cm)

Model 7829

Scale Dimensions	Min. Cut-Out Dimensions
D 20 in. (50.8 cm)	20.75 in. (52.7 cm)
W 20 in. (20.8 cm)	20.75 in. (52.7 cm)
H 5.3 in. (13.5 cm)*	

*Adjustable to 5.8 in. (14.7 cm)

Model 7840

Scale Dimensions	Min. Cut-Out Dimensions
D 24 in. (61.0 cm)	24.75 in. (62.9 cm)
W 18 in. (45.7 cm)	18.75 in. (47.6 cm)
H 4.6 in. (11.7 cm)*	

*Adjustable to 5.1 in. (12.9 cm)

Model 7824

Scale Dimensions	Min. Cut-Out Dimensions
D 24 in. (61.0 cm)	24.75 in. (62.9 cm)
W 24 in. (61.0 cm)	24.75 in. (62.9 cm)
H 4.6 in. (11.7 cm)*	

*Adjustable to 5.1 in. (12.9 cm)

3. Loosen the collars or jam nuts on the leveling feet. Level the scale by using the level bubble under the scale platter as a guide. Be sure all four feet are in firm contact with the counter, then tighten all collars and jam nuts.
4. Make sure all power cords, remote display cables, etc., are not touching the live weighing surface.
5. Plug the unit into an appropriate voltage outlet that is properly grounded.

Operation

Power Up Test Sequence

If RAM or ROM error is reported, you must press the **TEST** *key to acknowledge the condition. See* Error Codes *section.*

When the scale is first powered on, it will perform a test sequence. During this sequence, the display will show the following:

- The model number and the software revision level.
- A numeric counting test for all segments of the display. During this test, a test of Random Access Memory (RAM) and a test of Read Only Memory (ROM) is performed.

If everything is OK, the display will show zero weight and the scale is ready for use.

Performing a Normal Weighment

When first powered on, if the scale is outside the ± 10% zero window, center dashes are displayed. "- - - -" If necessary, reapply power to reset the initial zero setting. Refer to the Trouble-shooting *section if the problem persists.*

1. With the scale powered on, make sure the scale platter is empty and the display is at zero. If it is not, press the **ZERO** key...

   0.00 is displayed.

2. Place an item to be weighed on the scale platter...

   The scale will display the gross weight.

3. Remove the item from the scale platter.

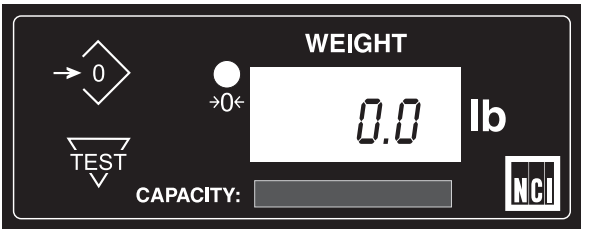
7820, 7880, 7829, 7840 and 7824 resident display

Operation Controls

ZERO Key – The **ZERO** key will zero the scale if weight is stable, and acts as the NO or SCROLL key in the Menu Mode and as the INCREASE key in the Gravity Mode.

TEST Key – The **TEST** key can be used to perform the initial power-up test sequence, recall diagnostic routines, or view the configuration information. This key also functions as YES or ACCEPT in the Menu Mode and as the DE-CREASE key in the Gravity Mode.

7885 or Optional Remote Display



All NCI 7800 bench scales, except the 7885, can have an optional remote display. If a remote display with keyboard is used, then Switch 3 (shown in Figure 1) determines which display keyboard is funcitional.

Switch 3 Settings:
Closed= internal display keys operational
Open= external display keys operational

The remote display must be connected to the RJ45 port (DISPLAY) prior to power up to operate properly.

Accessing the Menu Mode

The 7800 models power up ready for weighing operations. Access the Menu mode by setting Switch 1 shown in Figure 1 or 2 to the OPEN or Menu mode position.

Accessing the Gravity Mode

Access the Gravity setting mode by setting Switch 2, shown in Figure 1 or 2, to the OPEN or Gravity mode position.

Top View of 7820 Scale with Platter Removed

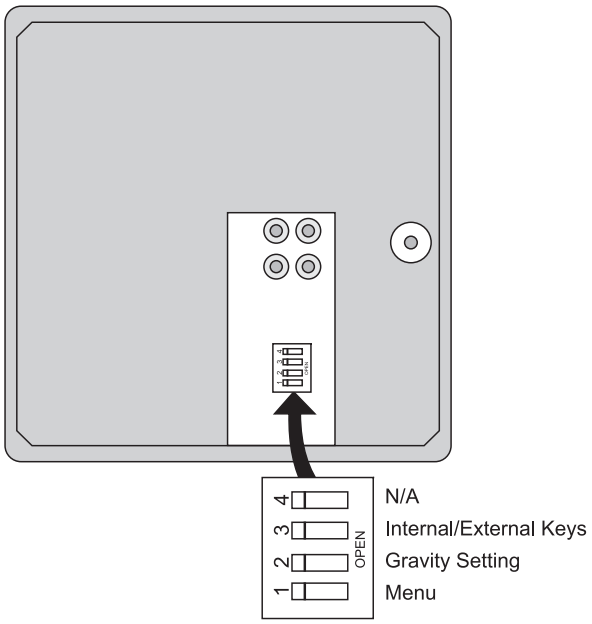


Figure 1
7820 Switch Location

Bottom View of Models 7824, 7829, 7840, 7880 and 7885

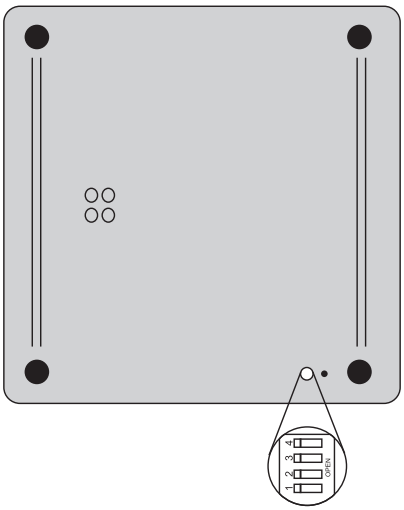


Figure 2
7824, 7829, 7840, 7880, 7885 Switch Location

Menu Mode

With Switch 1 in the Menu mode or OPEN position, there are four modes available to you. They are as follows:

DIAG (Diagnostic Mode) – To test areas of the scale's function

CONF (Configuration Mode) – To configure the scale for your application

CAL (Calibration Mode) – To calibrate the scale

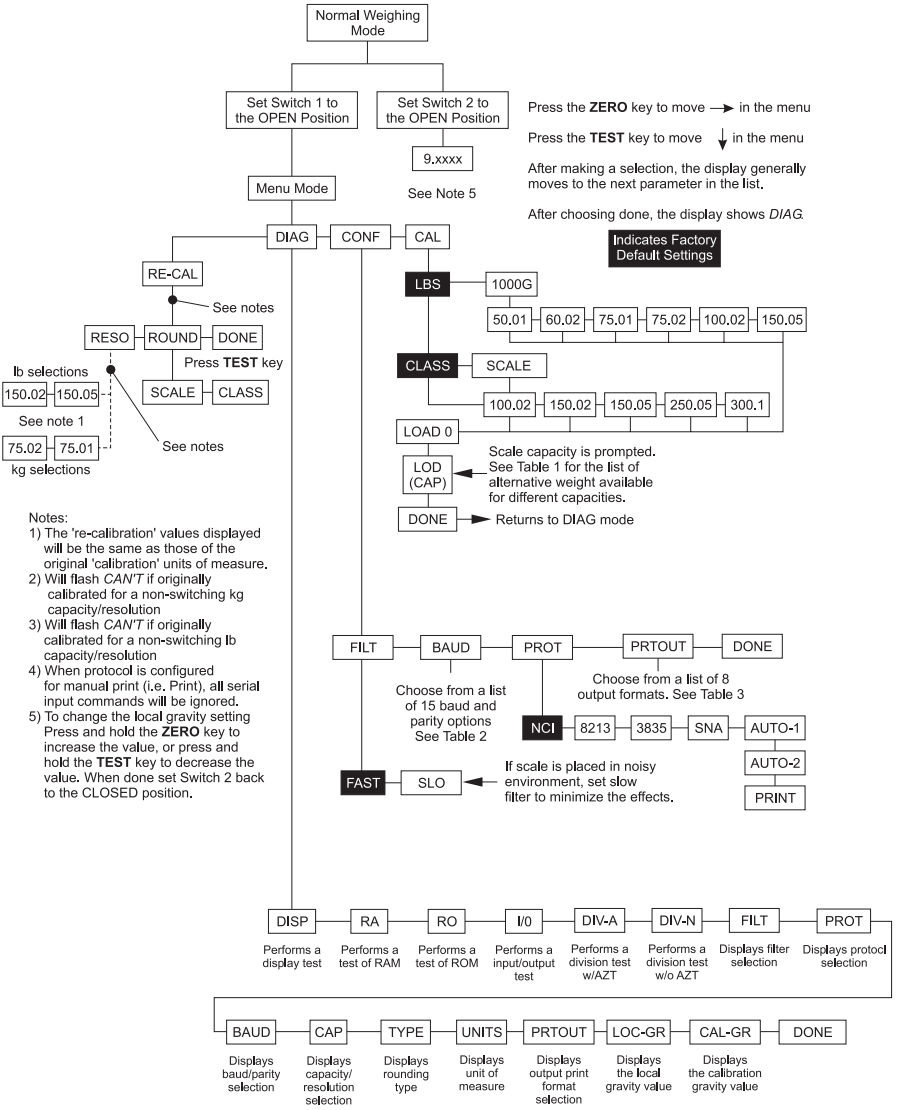
RE-CAL (Recalibration Mode) – To change resolution and rounding type

The structure for these menus is shown in Figure 3. Specific information about each mode followed by step-by-step instructions for accessing them are described in the following pages.

Gravity Mode

With Switch 2 in the Gravity Mode or OPEN position, you may increase the local gravity value by pressing the **ZERO** key, or decrease the value by pressing the **TEST** key.

Figure 3
Menu Structure



Alternative Calibration Points

The NCI 7800 bench scales allow calibration using less than full capacity weights. See Table 1 for alternative weights that can be used to calibrate your scale for its designated capacity.

Table 1
Alternative Calibration Points

Capacity	Alternative Calibration Weights
100 x .02 lb	10, 50, 100 lb
50 x .01 kg	10, 25, 50 kg
150 x .05 lb	10, 50, 150 lb
60 x .02 kg	10, 30, 60 kg
150 x .02 lb	10, 50, 150 lb
75 x .01 kg	10, 50, 75 kg
75 x .02 kg	10, 50, 75 kg
250 x .05 lb	50, 100, 250 lb
100 x .02 kg	10, 50, 100 kg
300 x .1 lb	50, 100, 300 lb
150 x .05 kg	10, 50, 150 kg

Baud Rate and Parity Options

Table 2
Baud Rate and Parity Options

The databits and stop bits default values are 7 data bits and 1 stop bit. These are not configurable.

Display	Baud	Parity
12 E	1200	Even
24 E	2400	Even
48 E	4800	Even
* 96 E	9600	Even
19.2 E	19.2K	Even
12 o	1200	Odd
24 o	2400	Odd
48 o	4800	Odd
96 o	9600	Odd
19.2 o	19.2K	Odd
12 n	1200	None
48 n	4800	None
96 n	9600	None
19.2 n	19.2K	None

*Default Factory Settings

Diagnostics Mode

Diagnotic (DIAG) Mode

Tip: *Quickly and easily gain access to the Diagnostic mode directly from the front panel without opening the scale or setting switches as follows:*

Press and hold the **TEST** *key. The display will flash* 78*--, the program version, and then "_ _ _ _." Now release the* **TEST** *key.*

To exit the Diagnostic mode press the **ZERO** *key until* DONE *is displayed, then press the* **TEST** *key to return to normal weighing mode.*

IMPORTANT: Internal rocker switches will be ignored until you exit this special mode or power reset the scale.

The Diagnostic **(DIAG)** Mode menu allows testing of specific areas of the scale's function and viewing of current configuration settings. Areas to test the scale's function are:

DISPLAY (DISP) – Shows the version and revision of the software, followed by a display segment test.

RAM (RA) – Performs a non-destructive test of RAM in the processor. Displays *PASS* or *FAIL*.

ROM (RO) – Performs a checksum of all locations of ROM in the processor. Displays *PASS* or *FAIL*.

INPUT/OUTPUT (I/O) – Data is output by the scale and through the use of a loopback connector. The data is immediately read back into the receive channel and verified against what was sent. *PASS* or *FAIL* is displayed. Requires a jumper (short) between transmit and receive data lines.

DIVISION TEST, w/AZT (DIV-A) – Weight data is normalized to 100,000 counts of displayed resolution. AZT is enabled.

DIVISION TEST, w/o AZT (DIV-N) – Weight data is normalized to 100,000 counts of displayed resolution. AZT is disabled.

Areas to view current configuration settings are: Filter, Protocol, Baud, Capacity, Type, Units, Prtout and Gravity Setting.

If you encounter any failure in these tests, contact your local Weigh-Tronix dealer.

Follow these steps to access the tests in the **DIAG** menu.

1. From normal weighing mode, move Switch 1 to the **MENU** Mode or **OPEN** position. (See Figure 1 or 2).

   DIAG is displayed.

2. Press the **TEST** key...

   DISP is displayed. This stands for display.

3. Press the **TEST** key to perform the display test described earlier...

   Display test is performed and the display shows *DISP* after the test is completed.

4. Press the **ZERO** key...

   RA is displayed. This stands for the RAM test.

Press the **ZERO** *key to scroll through lists of selections.*

Press the **TEST** *key to make a selection.*

To skip a test, press the **ZERO** *key to scroll to the next test.*

5. Press the **TEST** key to perform the RAM test...

   PASS or *FAIL* is displayed briefly; then *RA*.

6. Press the **ZERO** key...

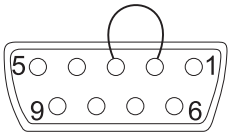
   RO is displayed. This stands for the ROM test.

7. Press the **TEST** key to perform the ROM test...

   PASS or *FAIL* is displayed briefly; then *RO*.

8. Press the **ZERO** key...

   I/O is displayed. This stands for the INPUT/OUTPUT test. .



DIAG *will flash every 15 seconds during the high resolution test as a reminder that you are doing a test and not seeing normal weight readings.*

9. With a loopback connector in place, press the **TEST** key to perform the I/O test...

   PASS or *FAIL* is displayed briefly, then *I/O*.

10. Press the **ZERO** key . . .

    DIV-A is displayed. This stands for the high resolution DIVISION TEST W/ AZT enabled.

11. Press the **TEST** key to perform this test...

    The display shows the weight on the scale at a resolution of 100,000 counts.

12. Press the **TEST** key to stop the test...

    DIV-A is displayed.

13. Press the **ZERO** key...

    DIV-N is displayed. This stands for the high resolution DIVISION TEST w/o AZT enabled.

14. Press the **TEST** key to perform this test...

    The display shows the weight on the scale at a resolution of 100,000 counts.

15. Press the **TEST** key to stop the test...

    DIV-N is displayed.

The remaining selections are for viewing current settings only. You can scroll through the menu to verify the settings, but to make changes, you must enter configuration or calibration.

16. Press the **ZERO** key...

    FILT is displayed. This stands for filtering.

17. Press the **TEST** key...

    The current filter setting, *FAST* or *SLO*, is displayed.

18. Press the **ZERO** key...

    PROT is displayed. This stands for protocol.

19. Press the **TEST** key...

    The current serial protocol selection is displayed.

20. Press the **ZERO** key...

    BAUD is displayed. This stands for baud rate.

21. Press the **TEST** key...

    The current baud rate and parity selection is displayed.

22. Press the **ZERO** key...

    CAP is displayed. This stands for capacity.

23. Press the **TEST** key...

    The current capacity/resolution selection is displayed.

24. Press the **ZERO** key...

    TYPE is displayed. This stands for rounding type (classifier or scale).

25. Press the **TEST** key...

    The current rounding type, *SCALE* for standard rounding or *CLASS* for classifier rounding, is displayed.

26. Press the **ZERO** key...

    UNITS is displayed. This stands for unit-of-measure.

27. Press the **TEST** key...

    The current unit-of-measure *LBS* (for pounds) or *1000G* (for kilograms), is displayed.

28. Press the **ZERO** key...

    PRTOUT is displayed. This stands for output print format.

29. Press the **TEST** key...

    The current output print format is displayed. See Table 3 for details.

30. Pres the **ZERO** key. . .

    LOC-GR is displayed. This stands for local gravity.

31. Press the **TEST** key. . .

    The current local gravity setting is displayed.

32. Press the **ZERO** key . . .

    CAL-GR is displayed. This stands for calibration gravity.

33. Press the **TEST** key. . .

    The current calibration gravity settings is displayed.

34. When you are finished, press the **ZERO** key, until *DONE* is displayed, then press the **TEST** key to return to the top menu level...

    DIAG is displayed.

    Or close Switch 1 to return to normal weighing mode.

Configuration Mode

The Configuration **(CONF)** mode menu allows scale configuration for your specific application needs. The items you can configure are as follows:

FILTERING (FILT) – Choose between *FAST* and *SLO* filtering. *SLO* should be chosen in areas susceptible to vibration. Choose *FAST* filtering for more stable conditions.

Baud (BAUD) – Choose a baud and parity from Table 2.

Protocol (PROT) – Select the RS-232 communication protocol.

NCI – NCI standard

8213 – 8213 compatible (Mettler-Toledo)

3835 – NCI 3835

SMA – Scale Manufacturing Association

AUTO-1 – Auto print operation (Type-1)

AUTO-2 – Auto print operation (Type -2)

PRINT – Manual print operation

PRTOUT – Choose an output data format from Table 3 for use with AUTO-1, AUTO-2 or PRINT protocol selection.

Access the menu mode as described in *Accessing the Menu Mode*.

1. From the *DIAG* display, press the **ZERO** key until *CONF* is displayed, or from the normal weighing mode, move Switch 1 to the Menu ode or the OPEN position; then press the **ZERO** key until *CONF* is displayed.

2. Press the **TEST** key...

   FILT is displayed.

3. Press the **TEST** key...

   The current setting, *FAST* or *SLO*, is displayed.

4. Use the **ZERO** key to toggle between the two choices. Press the **TEST** key when the choice you want is displayed. The choice is accepted and the display shows *FILT*.

5. Press the **ZERO** key...

   BAUD is displayed.

6. Press the **TEST** key...

   The current baud and parity choice is displayed.

7. Use the **ZERO** key to scroll the choices found in Table 2. When the choice you want is displayed, press the **TEST** key...

   The choice is accepted, and the display shows *BAUD*.

8. Press the **ZERO** key until...

   PROT is displayed.

9. Press the **TEST** key...

   The current RS-232 communication protocol is displayed.

See "Print Modes" for a description of the available autoprint and manual print modes of operation.

10. Press the **ZERO** key to scroll through the choices. When the choice you want is displayed, press the **TEST** key...

    The choice is accepted and the display shows *PROT*.

The PRTOUT *configuration selection (in the CONF menu) allows you to select the format of the data string that is transmitted during autoprint (AUTO-1 or AUTO-2) or the manual print (PRINT) modes. This does not apply to the other protocol modes.*

11. Press the **ZERO** key...

    PRTOUT is displayed. This stands for printout.

12. Press the **TEST** key...

    The current printout format is displayed.

13. Press the **ZERO** key to scroll through the choices. When the choice you want is displayed, press the **TEST** key...

    Your choice is accepted and the display shows *PRTOUT*.

Table 3

OUTPUT PRINT FORMATS

Formatted Output Data String					Selection Display
<LF>	WWW.WW	**uu**	<CR>	**<LF>**	**LFuuLF***
<LF>	WWW.WW	**uu**	<CR>		**LFuu—**
<LF>	WWW.WW		<CR>	**<LF>**	**LF—LF**
<LF>	WWW.WW		<CR>		**LF——**
	WWW.WW	**uu**	<CR>	**<LF>**	**—uuLF**
	WWW.WW	**uu**	<CR>		**—uu—**
	WWW.WW		<CR>	**<LF>**	**——LF**
	WWW.WW		<CR>		**————**

*Default factory setting

Where: **<LF>** ..... Represents the line feed character (ØA hex)
W ..... Represents a weight digit character
uu ..... Represents the unit-of-measure characters (lb or kg)
<CR> ..... Represents the carriage return character (ØD hex)

14. When finished configuring your scale, press the **ZERO** key until *DONE* is displayed; then press the **TEST** keys, or close Switch 1 to return to the normal weighing mode.

Print Modes

The 78XX provides three options for transmitting displayed weight without requiring a remote device to initiate the request for weight to the scale. These options are selectable in the CONF setup menu *PROT* and are as follows:

AUTO-1: Weight is automatically transmitted after weight is removed from the scale platform. The last "stable" weight prior to removing the item will be "sent," as soon as the displayed weight returns to within five display divisions (i.e. 5d). This option is normally used in applications where items are added to a box already placed on the scale, but where only one weight data transaction is to occur. See note at left.

To avoid potential erroneous weight values from being transmitted, create enough instantaneous motion on the platform to avoid a recapture of a stable weight that might occur if the item were removed slowly.

AUTO-2: Weight is automatically transmitted when the item is placed on the scale and the weight stabilizes. This option is normally used in an application where the item placed on the scale is sealed and ready for the shipment weight to be registered. The minimum stable weight required to trigger an auto *SEND* is set at five display divisions (i.e. 5d).

PRINT: Weight is transmitted only when the **TEST** button on the display panel is pressed. The **TEST** button is redefined as a **SEND** key when in the normal weight mode only. **See Note 2 below.** On some specially modified units, the serial port connector or an additional internal connection to the display **TEST** button can also be utilized for a remote push button to initiate the manual send sequence.

NOTES:

(1) The output print formats for AUTO-1, AUTO-2 and manual print operation are defined in Table 3 and set in the *PRTOUT* setting of the CONF menu.

(2) The **TEST** button will retain its test function (i.e. will not be redefined as a **SEND** key) when displayed weight is at zero as indicated when the *Center-Zero* indicator is on.

3) While in AUTO-1, AUTO-2, or manual print modes, scale will not respond to external serial commands.

Calibration Mode

The Calibration (CAL) Mode menu lets you calibrate your scale. The items in the calibration menu are as follows:

POUNDS/KILOGRAMS (LBS or 1000 Gr) – Selects the unit of measure of your calibration test weights (lb or kg).

SCALE or CLASS – Selectable only when calibrated in LBS (lb) mode. Selection of *SCALE* rounds weight at 0.5 divisions. Selection of *CLASS* sets device up as a weight classifier rounding at 0.9 divisions.

Step-by-Step Insutructions for CAL Mode

CAPACITY (100.02, 150.05, 250.05, 300.1, etc.) – Select the capacity of the scale.

Follow these steps to calibrate the scale. Refer to Figure 3 on Page 18.

1. From the *DIAG* display, press the **ZERO** key until *CAL* is displayed, or from the normal weighing mode, move Switch 1 to the Menu mode or OPEN position. Press the **ZERO** key until *CAL* is displayed.

2. Press the **TEST** key...

   LBS (lb) or *1000G* (kg) is displayed.

3. Press the **ZERO** key to toggle between the choices. When the choice you want is displayed, press the **TEST** key to accept...

   The choice is accepted.

   If *LBS* (lb) was selected, the scale will display *CLASS*.

   If *1000G* (kg) was selected, scale displays the present capacity setting. Proceed to Step 5.

4. Press the **ZERO** key to toggle between *SCALE* and *CLASS*. When the choice you want is displayed, press the **TEST** key...

   That choice is accepted and a scale capacity is displayed.

   Example: 100.02

   If a different capacity selection is desired, press the **ZERO** key to scroll through the choices.

The capacity selected must correlate with the rated capacity of the scale noted on the serial tag.

5. When the desired capacity is displayed, press the **TEST** key...

   That choice is accepted and *LOAD 0* is displayed.

6. Clear all weight from the scale platter and press the **TEST** key...

   After a brief wait *LOAD xx* is displayed. Alternate calibration points can be chosen using the **ZERO** key to scroll between choices (see Table 1).

If this procedure is attempted without any calibration weights applied, the scale will abort the process and retain the original calibration data.

7. Place the appropriate calibration weights on the scale and press the **TEST** key. After a brief wait...

   DONE is displayed.

8. Remove all calibration weights from scale.

9. Press the **TEST** key...

   DIAG is displayed, or return Switch 1 to the closed position. The scale returns to normal weighing mode.

The scale is now tested, configured, and calibrated. It is ready for use in your application.

Gravity Mode

The Gravity Mode feature provides a means of adjusting the scale's internal calibration factors to compensate for variations in acceleration due to gravity at different geographic locations. These differences can cause a given mass to indicate a slightly different weight at an end-user's (local) site than it did at the Calibration (CAL) site.

To make the adjustment, you must know the value of the gravity constant for the local site. This value is expressed in meters per second, per second (i.e., m/s^2). It is not necessary to calibrate the scale, therefore, no calibration weights are needed to make this adjustment.

The CAL-GR and LOC-GR values may be viewed anytime. See Review/Test Scale Setting section.

The scale maintains two gravity setting values. The first is the "calibration-site" value known as CAL-GR. The second is the end-user or "local-site" value and is known as LOC-Gr. When the scale was originally calibrated at the factory, the CAL-GR and LOC-GR values were both set to 9.8040 which is the gravity constant for the manufacturing site.

Warning: Using this feature in "sealed" applications may be subject to approval by the appropriate governing agency at the end-users site.

To adjust the displayed weight value, you must enter the local gravity value.

Gravity value roles 'over' at 9.8400 and rolls 'under' at 9.7700.

To enter the Gravity Mode, set Switch 2 to the OPEN position. The display will indicate the current "local" gravity value. Press the **ZERO** key to increment the value or the **TEST** key to decrement the value. The gravity value will change in steps of .0002. When the correct value is displayed, simply return Switch 2 to the CLOSED position. The scale will now use this new relationship between calibration and local gravity for its weight calculations.

Re-Calibration Mode

The re-calibration RE-CAL mode menu lets you change the scale resolution (150lb / 75kg capacities only) or rounding method without using any calibration weights. If you want to change the unit of measure operation, you must perform a full calibration using test weights.

For a scale originally calibrated in the lb. mode, you may also change rounding methods (i.e., scale or classifier).

Step-by-Step Instructions for RE-CAL mode

Follow these steps to re-configure your scale (without weights). Refer to Figure 3.

Return to normal operating mode by pressing the SW-1 switch

1. From the normal weighing mode, move Switch 1 to the Menu mode or OPEN position...

   DIAG is displayed.

2. Press the **ZERO** key until...

   RE-CAL is displayed.

3. Press the **TEST** key...

   ROUND is displayed.

   To change the weight rounding method, press the **TEST** key. The current rounding method is displayed.

4. Press the **ZERO** key to toggle between *SCALE* and *CLASS*.

5. When the choice you want is displayed, press the **TEST** key.

6. To change the capacity/resolution, press the **ZERO** key until *RESO* is displayed.

7. Press the **TEST** key. The current capacity/resolution setting is displayed.

8. Press the **ZERO** key until desired capacity/ resolution is displayed.
9. Press the **TEST** key to select a new capacity/ resolution.
10. Close Swtich 1 to return to normal weighing mode.

Review/Test Scale Settings

The **TEST** key located on the front panel lets you perform some basic system diagnostics, as well as review the current system settings without having to access switches inside the scale.

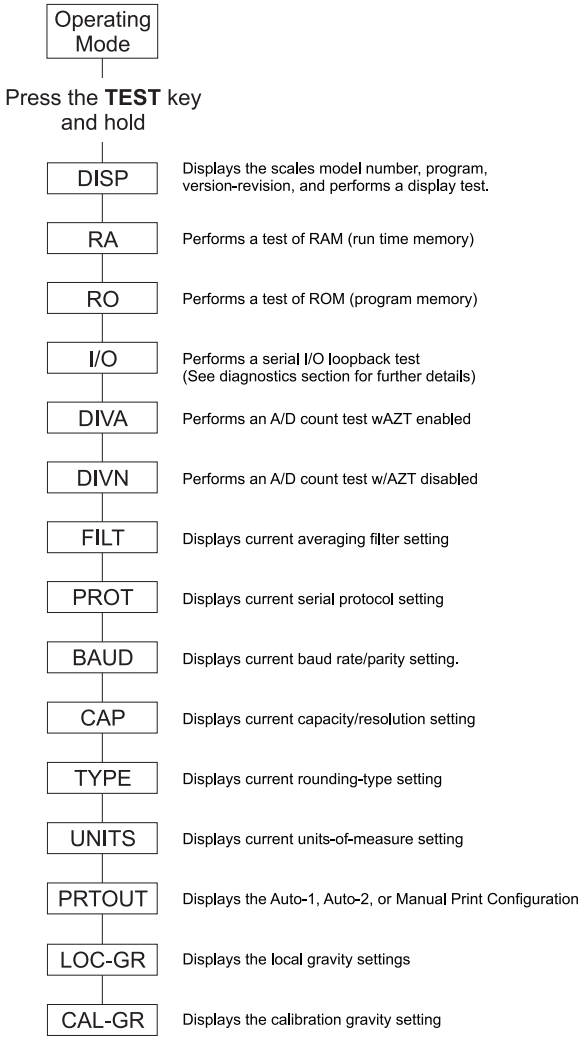
Attention

If you press and release the **TEST** key, the display will show the scales model number, version-revision, and performs a display test. To review the current system settings, press and hold the **TEST** key until the display shows, "_ _ _ _ _ _ _ _ ".

Press the **ZERO** *key to move to the next item in the menu*

Press the **TEST** *key to select the displayed item to run or view.*

IMPORTANT: Internal rocker switches will be ignored until you exit this special mode or power reset the scale.



When finished running tests or viewing the settings, press the **ZERO** key until *DONE* is displayed. Then press the **TEST** key to return to normal (i.e., weighing) mode of operation.

Communication

The NCI 7800 family scales come factory configured as a serial RS-232 interface device.

There is one 9-pin DE type female connector accessible at the rear of the unit. The functional pinout of this connector is compatible with a standard PC with a pass through cable.

Communications Enabled

Serial commands will be responded to only when the scale is in the normal operating mode and Switch 1 on the main board is in the CLOSED position.

Interface Cable Specifications

JMP 1 Pins 1, 4 and 6, and JMP 2 Pins 7 and 8 are internally jumpered inside the scale.

DE-9 Female Scale			DE-9 Male Host		
Pin	**Name**	**Direction**	**Pin**	**Name**	**Direction**
1.	JMP 1	-	1.	DCD	IN
2.	TXD	OUT	2.	RXD	IN
3.	RXD	IN	3.	TXD	OUT
4.	JMP 1	-	4.	DTR	OUT
5.	SG	-	5.	GRD	-
6.	JMP 1	-	6.	DSR	IN
7.	JMP 2	-	7.	RTS	OUT
8.	JMP 2	-	8.	CTS	IN
9.	NC	-	9.	RI	IN

SYMBOL KEY:

<ETX>	End of text character (Ø3 hex)
<LF>	Line feed character (ØA hex)
<CR>	Carriage return character (ØD hex)
<SP>	Space (2Ø hex)
x	Character from display including minus sign.
hh	Two status bytes
uu	Unit of measure (lb, kg, oz, g, etc. using ANSI standard abbreviations)

Standard Commands

W<CR>
Scale Response
<LF>xxxx.xxuu<CR>
<LF>hh<CR><ETX>
Results
Returns decimal weight with units plus scale status.

S<CR>
Scale Response
<LF>hh<CR><ETX>
Results
Returns to scale status.

Z<CR>
Scale Response
<LF>hh<CR><ETX>
Results
Scale is zeroed, returns status.

H<CR>
Scale Response
<LF>xxxx.xxxuu<CR>
<LF>hh<CR><ETX>
Results
Returns decimal wt in 10x with units plus scale status.

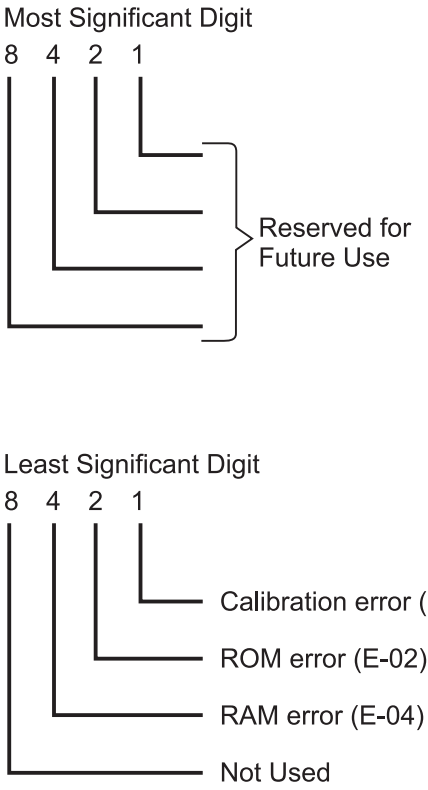
d<CR> (for factory diagnostics only)
Scale Response
xxxxxx (div-A) <CR>
or
xxxxxx (div-n) <CR>
Results
Returns weight normalized to 100,000 division with AZT on/off. Protocol must be set for NCI and the scale must be in the “DIAG” (diagnostics) sub-menu. Otherwise, the scale will respond with the unrecognized command response.
All other commands
Scale Reponse
<LF>?<CR><ETX>
Results
Unrecognized command

Contact Customer Service for protocol details or visit our website at www.wt-nci.com

Error Codes

Any system errors detected by the scale will be displayed as the letter *E* followed by a two-digit error code. Press the **TEST** key to continue operation. If a calibration error occurs, the only way to clear it is by recalibrating the scale.

The error codes are broken down into two hexadecimal numbers, with each bit defining a single error condition. The error codes are defined as follows:



Troubleshooting

Perform the following steps in the order presented until the described problem is corrected. If the problem cannot be corrected, contact your Weigh-Tronix service provider.

No Power (Display is Blank)

1. Check that the primary side of the cord is plugged into the AC outlet, and the secondary side is properly connected to the power jack on the back of the scale.
2. Replace the power supply.
3. Replace the display board.
4. Replace the main board.

Missing or extra segments on display

1. Replace the display board.
2. Replace the main board.

Scale will not return to zero, or incorrect weight is displayed

1. Press the **ZERO** key.
2. Check for interference of weighing platform.
3. Power off, remove all items from the platter, and then power on the scale.
4. Recalibrate the scale.
5. Replace the load cell.
6. Replace the main board.

Display shows unrecognized characters

1. Check software PROM for proper insertion.
2. Check display cables for the proper connection.
3. Replace PROM.
4. Replace the display board.
5. Replace the main board.

Display shows under "_ _ _ _" dashes
(Indicates that the scale is below zero or under capacity.)

1. Verify that weigh platter is on the scale.
2. Press the **ZERO** key.
3. Power off, remove any items from the platter, and then power on the scale.
4. Recalibrate the scale.
5. Replace the load cell.
6. Replace the main board.

Display shows center"– – – –" dashes
(Indicates that the scale is outside zero capacity of ±2%.)

1. Verify that weigh platter is on the scale.
2. Press the **ZERO** key.
3. Power off, remove any items from the platter, and then power on the scale.
4. Recalibrate the scale.
5. Replace the load cell.
6. Replace the main board.

Display shows upper " ‾ ‾ ‾ ‾ " dashes
(Indicates the scale is over capacity.)

1. Remove all items from the scale.
2. Press the **ZERO** key.
3. Power off, and then power on the scale.
4. Recalibrate the scale.
5. Replace the load cell.
6. Replace the main board.

Scale is not transmitting data to the host device

1. Check cable connection at both the rear of the scale and the host device.
2. Check communication setting and baud rate on both scale and software.
3. Perform I/O loopback test.

4. Replace the cable.
5. Replace the main board.

The ZERO key and the TEST key do not function

1. Open display enclosure and verify that the keypad cable is still installed correctly.
2. Verify internal/external switch setting. See *Operation Controls* section.
2. Replace the display panel.
3. Replace the display PCB.
4. Replace the display cable.
5. Replace the main PCB.

Spare Parts Listing

DESCRIPTION	PART NUMBER
Keyboard Panel	1163-13204
Display PCB	7405-15465
Main PCB	7405-14704-2
Power Supply - in-line	1148-15536
Power Supply - wallmount (7885)	1148-15535
RS-232 Cable	1140-13842
7820-50 Loadcell	7154-16335-50
7820-70 Loadcell	7154-16333-100
7820-75 Loadcell	7154-16335-100
7880-50 Loadcell	7154-16365-75
7880-75 Loadcell	7154-16365-100
7885-75 Loadcell	7154-16335-100
7880-125, 150 Loadcell	7154-16365-150
7829-125 Loadcell	7154-16365-150
7840-125, 150 Loadcell	7154-16365-150
7824-125, 150 Loadcell	7154-16365-150
Remote Display Kit	7300-16577-01
7820 Feet	7075-15475-02
7880, 29, 40, 24, 85 Feet	7075-13082

Notes

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