

PARTS LIST

PACT-S RETAIL SCALE



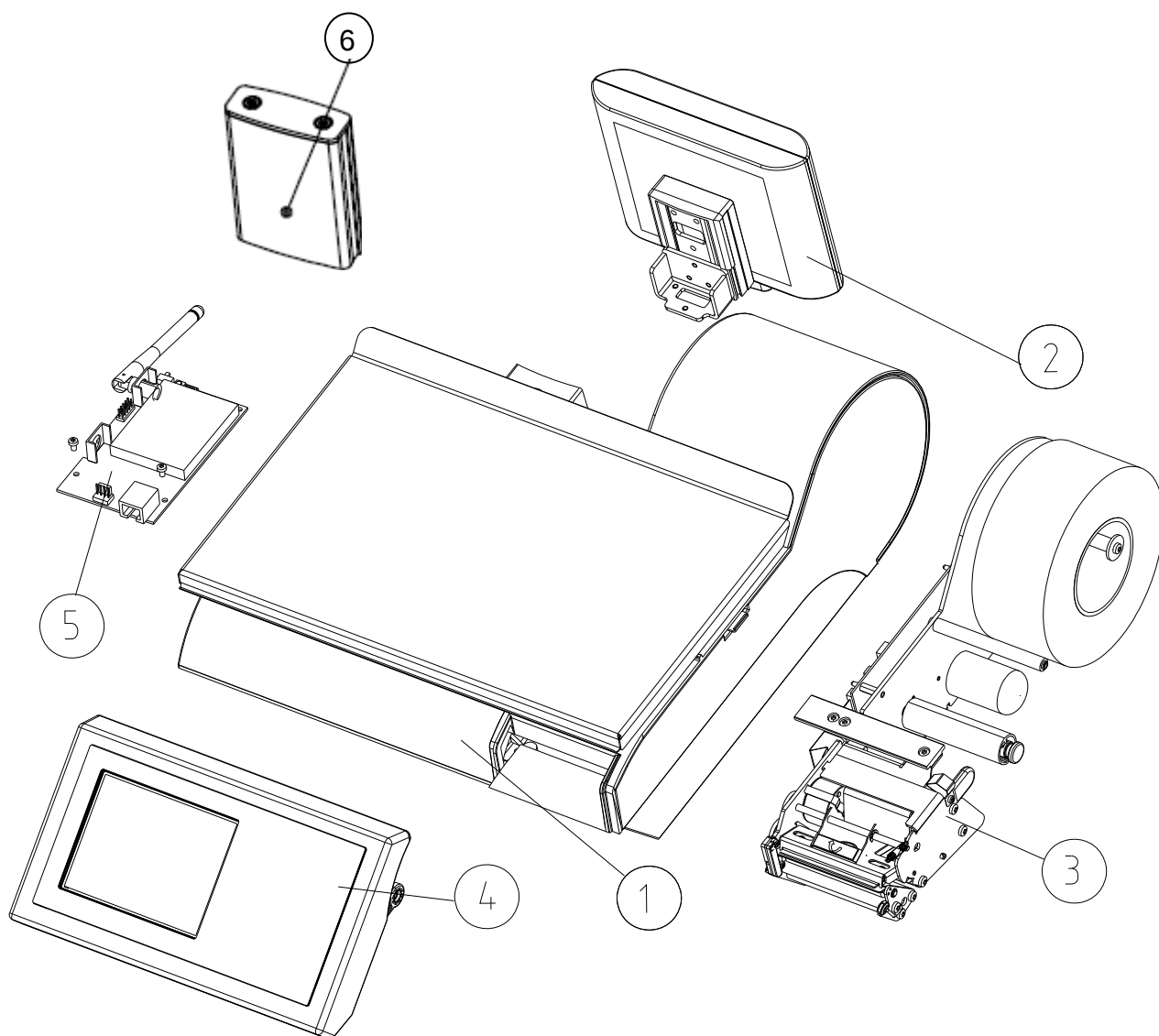
72223271

INDEX

Description	Pages
Pact S Overview	3
Customer Tower	4
Keyboard Assembly	5
Base Unit	6 – 9
Printer Mech.	10 – 12
Calibration Switch PCB	13
RF Assembly	14
Dead Deck	15
Misc. Parts and Manuals	16

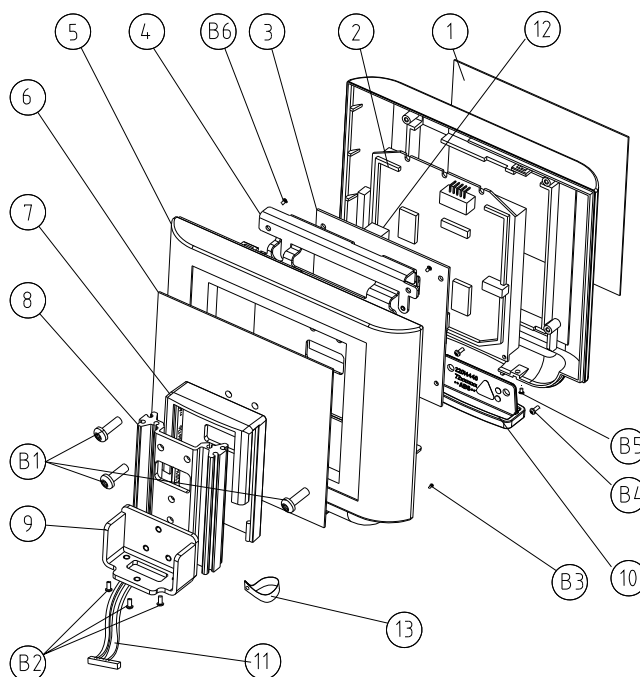
Chg No	Description	Date
0	Released	10/09
1	Add Index & record of changes; Add Magnets pg9,11 & Feet Extensions pg 14.	02/10
2	Change cable p/n on pg 4; Add BHIM12 p/n on PCBA pg 5; Chg p/n of Base bd pg 7; Add new cable for SBC bd; misc updates.	03/11
3	Add Pg 13 – Cal Sw.; Chg foot P/N pg 7; Add MT P/N to Sensor pg11; Add Screw pg 12.	

Pact-S Overview



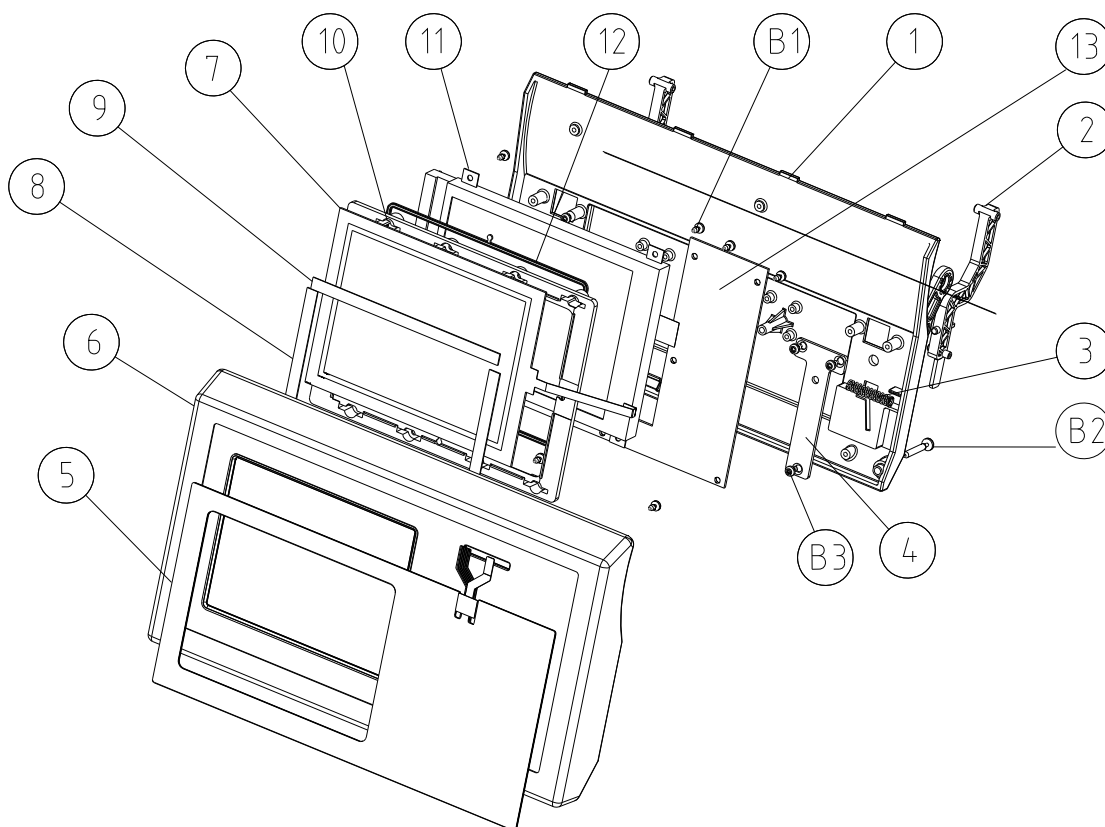
Symbol	Description
1	Base assembly
2	Customer Tower
	Dead Deck Tower
3	Printer
4	Keyboard Assembly
5	RF Assembly
6	Dead Deck Tower

CUSTOMER TOWER (72216824)



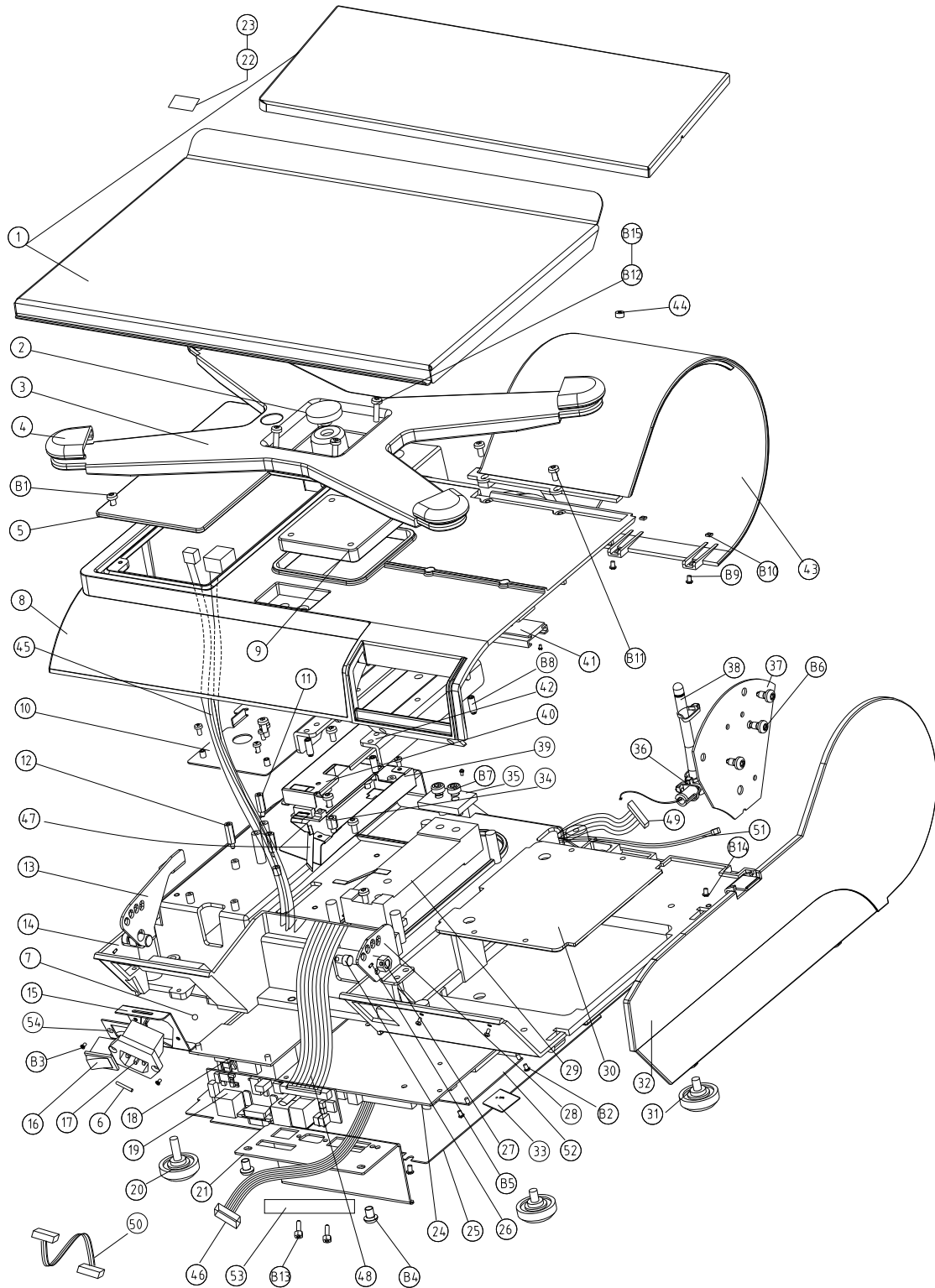
Symbol	MT P/N	CIMF P/N	Description	Qty.
1	72217931	72217931	Display Lens, English	1
2	72202239	72202239	Display Assembly, 240x240	1
3	22018703		PCB Assembly, Display-USB-Adapter	1
4	72207559		Plate, Display	1
5	180944		Display housing	2
6	72209749		Cover	1
7	72206136		Tower faceplate	1
8	72207566		Tower support	1
9	182872		Sheet metal, support, Tower to Base	1
10	72206137		Cover, Display	1
11	22018370	22018370	Cable, USB, Customer-Display	1
	64062778	64062778	Cable, USB, Customer-Display, Tower	1
12	22018367	22018367	Cable, LCD, Customer-Display	1
13	152938		Cable Tie	1
B1	72217026		Screw, Torx Pan Hd, M4x30	3
B2	72204992		Screw, Torx Pan Hd, M4x12	3
B3	72201464		Screw, Torx Pan Hd, M2x6	2
B4	72201470		Screw, Torx Pan Hd, M4x6	5
B5	72201474		Screw, Torx Pan Hd, M3X10 Plastite	6
B6	72201466		Screw, Torx Pan Hd, M3x6	4

KEYBOARD ASSEMBLY (72216823)



Symbol	MT P/N	CIMF P/N	Description	Qty.
1	72205421		Keyboard Housing Bottom	1
2	72183359	22010684	Swivel adjustment support	2
3	174142	22006040	Spring, Keyboard Swivel	2
4	72212983	22007876	Holding Plate	2
5	72209446	72209446	Keypad	1
6	72205420		Keyboard Housing Cover	1
7	72208185	72208185	T-Screen,4-wire,5.8",non-glare	1
8	72209642		Touchscreen gasket SMT short	2
9	72209643		Touchscreen gasket SMT long	2
10	72205423		fit-up aid	1
11	72186383	72186383	Display, QVGA,Mono, Varitronix	1
12	72208149		Silicone frame gasket MST	1
13	64061889	64061889	PABA, LVDS-Display-Adapter, BHIM11	1
	64063274		PABA, LVDS-Display-Adapter,BHIM12(SBC only)	
B1	72201474		Screw, Torx Pan Hd M3x10 Plastite	14
B2	72217024	22017232	Screw , Torx Pan Hd M3x16 Plastite	2
B3	72217023		Screw , Torx Pan Hd M3x6 Plastite	2

Base Unit (72216822)



Base Unit

Symbol	MT P/N	CIMF P/N	Description	Qty.	
1	183021	Pending	Platter, Live Deck	1	*
	72219103		Cover, Dead Deck	1	
2	72197533	Pending	Cap, Spider, Center	1	*
3	180974		Spider	1	*
4	154555	71207519	Cap, Spider, Corner	4	*
5	72207565		Internal Space Cover	1	
6	72197813	72197813	Fuse,3.15A,250V,5*20,VDE,UL,CE	2	
7	119273		Label Grounding	1	
8	72205419		Top Cover	1	
9	72207569		Spider Distance	1	*
10	72209745	22014447	Fixing plate PCB-RF SMT assembled	1	
11	72209536		Standoff M3x14	2	
12	72209537		Standoff M3x16	2	
13	182876		Sheet Metal, keyboard swivel A	1	
14	72209747		Basic housing	1	
15	180951		Sheet Metal, support ,Power Switch	1	
16	72213657	72213657	Cable, with on/off Switch	1	
17	22018366		AC Power acceptor	1	
18	72215599	72215599	Switch-Power,100W,WS100-1FAC	1	
19	72201820	22014555	Interface PCBA	1	
20	167391	71207517	Foot, Long, left	2	
21	72207560		Connector Support	1	
22	72220564		Label for Prevent Phony	1	
23	72220565		Protect Film	1	
24	72209017		PCBA, Main Board (Also replacement for ETX CPU and baseboard)	1	**
25	183358		Sheet Metal, base cover	1	
26	183450		Swivel Crutch shaft	2	
27	183452		Swivel fixed Shaft	2	
28	182877		Sheet Metal, keyboard swivel B	1	
29	42101463B	64062283	Sensor, Qualified 30KG UC	1	*
30	72209419		Slide Base	1	
31	72188140	72188140	Foot, Short, Right	2	
32	72205478	72205478	Printer Door	1	
33	72210595	64066083	CF card	1	
34	72209533		Standoff M4x8	1	

** If you transition from an ETX to an SBC, you must re-image the scale.

Base Unit (continued)

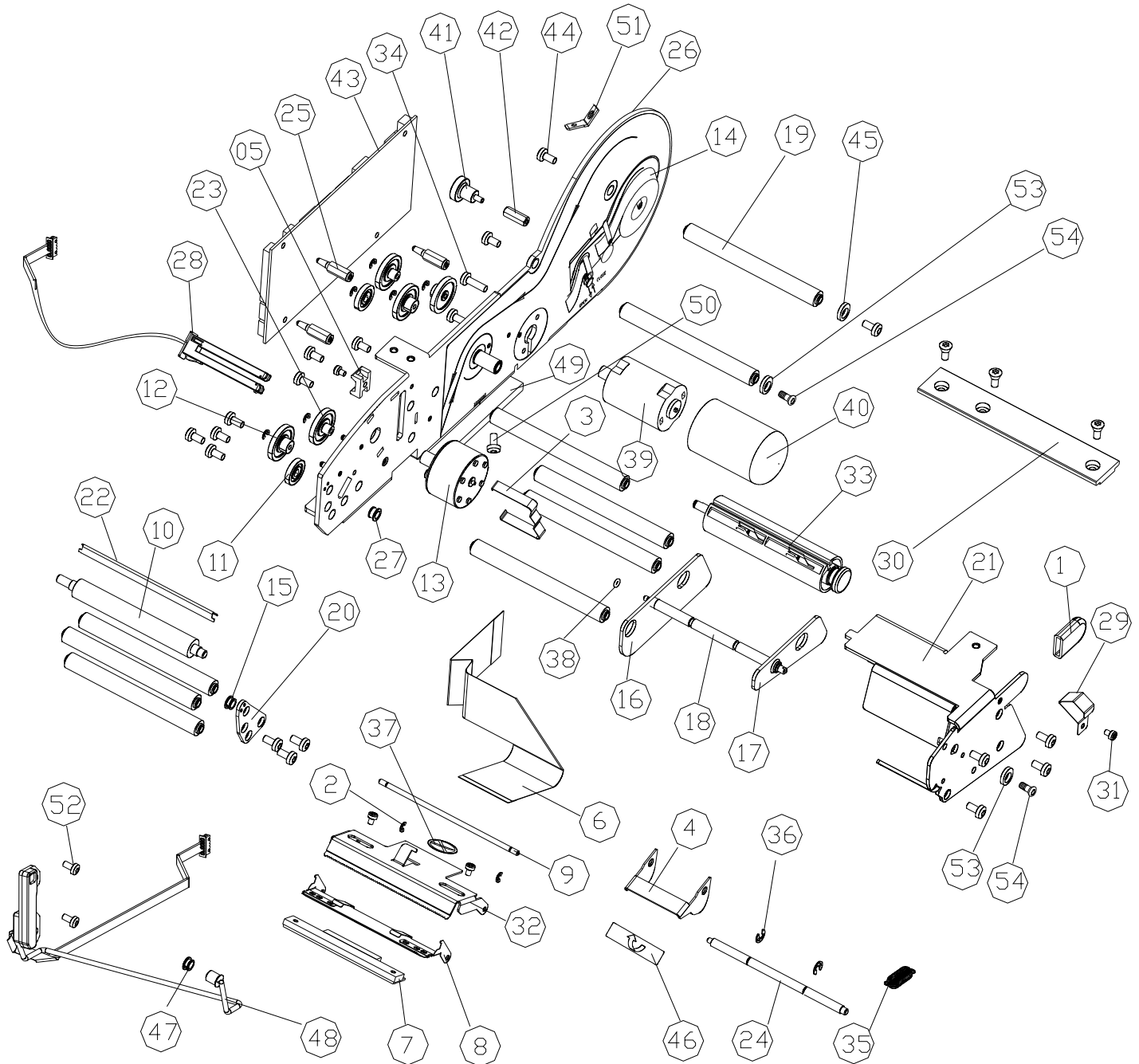
Symbol	MT P/N	CIMF P/N	Description	Qty.	
35	72185419		Loadcell spacer	1	*
36	72192725		Cable Tie	4	
37	72207564		Antenna support	1	
38	72213656	72213656	Antenna	1	
39	72207562		Bracket, PCB/Loadcell	1	*
40	72207563		EMI Cover Loadcell	1	*
41	72186402		Printer Rail Base	1	
42	72207568		Spider support.	1	*
43	72205422		Paper roll housing	1	
44	102326		Leveling Bubble	1	
45	72213860	72213860	Harness, RF	1	
46	22014632	22014632	Harness, Display	1	
	22018368		Harness (SBC w/BHIM11 only)	1	
	22018369		Harness (SBC w/BHIM11 only)	1	
47	72215005	22007783	SBC-CAL,1mm,pitch	1	*
48	22004715	22004715	Harness, Interface,Ext-10	1	
49	22014631	22014631	Harness, USB Printer	1	
50	72201794	22014626	Cable, between switch power and base board	1	
51	22018373		Ground-wire	1	
52	22009029	64068378	PCBA-ETX-board, Xscale (BHIM11 only)	1	
	72209017		PCBA,SBC,Xscale		
53	72216897		Label for connector support.	1	
54	72218574		On/Off label (not shown)	1	
55			Magnet (not shown)	2	
56			Leveling Foot Collar	4	
57	72236755		PCBA, AC Fail (SBC only)	1	
58	72237384		Harness, Capacitor (SBC only)	1	
B1	72201466		Screw, Torx Pan Hd, M3x6	15	
B2	72217972		Screw, Torx Pan Hd, M2.5x5	4	
B3	72201468		Screw, Torx Pan Hd, M3x10	2	
B4	72217027		Screw, Torx Pan Hd, M6x10	2	
B5	142884		Screw, Torx Pan Hd, M3x8	2	
B6	72217025		Screw, Torx Pan Hd, M5x10	3	
B7	72201473		Screw, Torx Pan Hd, M6x20	4	*
B8	72204993		Screw, Torx Pan Hd, M5x16	4	*

Base Unit (Continued)

Symbol	MT P/N	CIMF P/N	Description	Qty.	
B9	72189609		Screw, Torx Pan Hd, M4x8	19	
B10	72194324		Nut, M4	2	
B11	72201470		Screw, Torx Pan Hd, M4x6	11	
B12	72217026		Screw, Torx Pan Hd, M4x30	4	*
B13	72201797		Standoff, M/F,D-SUB	2	
B14	72204991		Screw, Torx Pan Hd, M4x4	2	
B15	102661		Spring Washer	4	*

* NOTE: Parts of the Live Deck Load Cell Assembly

Printer (72216825)



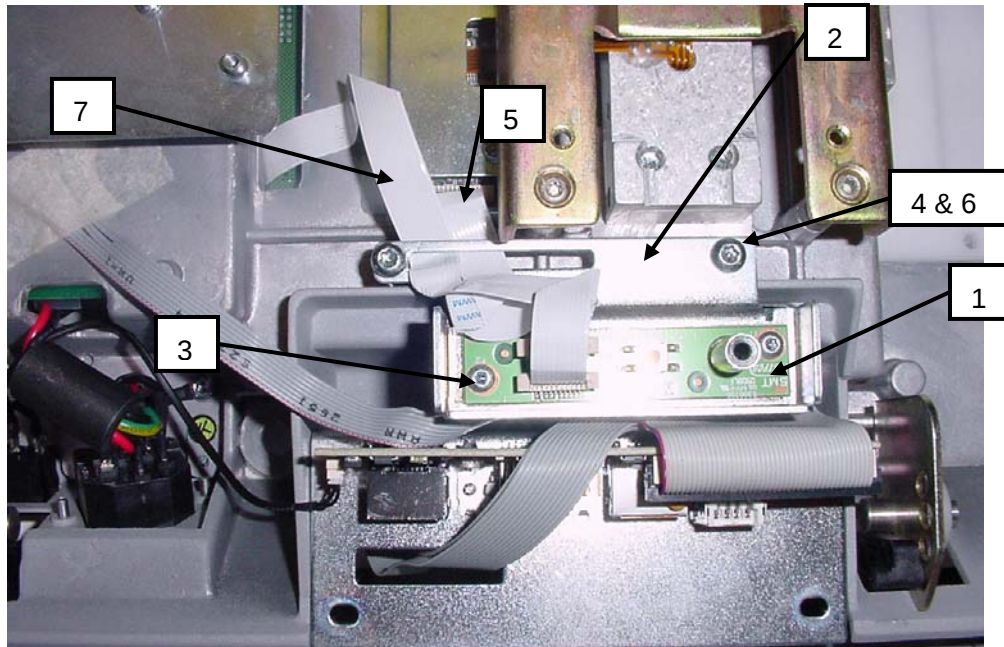
Printer

Symbol	MT P/N	CIMF P/N	Description	Qty.
1	180413	64062286	Plastic handle	1
2	131742		Retainer, E-Clip	8
3	134442		Clip	1
4	72184344		Lever Flap	1
5	180414		Wire holder	1
6	176699	22006051	Cable for thermal head	1
7	179143	22006052	Assembly, Printhead, Thermal	1
8	182394		TPH-Adapter 3"/US	1
9	177046		Shaft 3"	1
10	72176945		Platen 3"	1
11	72176944		Drive Gear(39)	2
12	72176943		Transmission Gear (z=19/55)	3
13	173305	22006061	Stepper Motor	1
14	72212929		Instruction foil	1
15	180154		Clip Bearing MCM-05-02	1
16	177037		Paperguide-c backside	1
17	177038		Paperguide-c front	1
18	177047		Adjusting Screw 3"	1
19	177048		Contileverbolt 3"	9
20	72212992		Platen Support	1
21	177040		TPH-Bearing-C	1
22	182395		Dispenser-Bar 3"/US	1
23	176942		Transmission Gear z=55	2
24	72184343		Shaft 3"	1
25	180157		PCB Bracket	3
26	72212991		Frame	1
27	180155		Clip bearing MCM-05-03	1
28	17024200A	64053097	Position-sensor 3"	1
29	177100		Lock spring	1
30	180975		Sliding guide	1
31	182418		Screw, M3x4	5
32	182398		TPH-Flap 3"/US	1
33	181184	72181184	Liner-take-up 3"/US	1
34	167756		Screw, M3x8	2
35	131718		Spring for locking	1

Printer (continued)

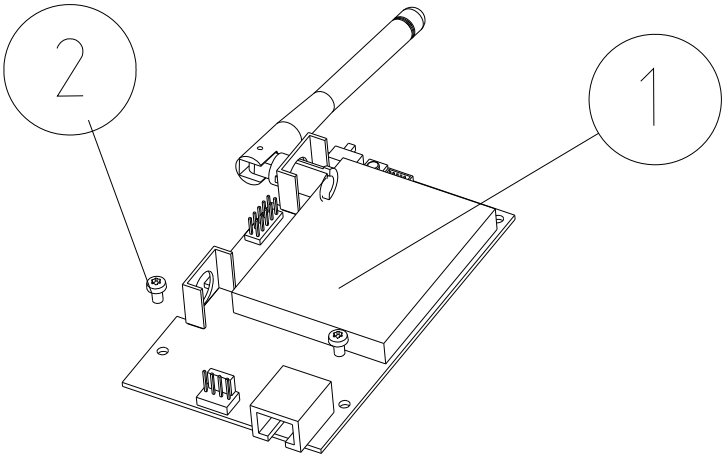
Symbol	MT P/N	CIMF P/N	Description	Qty.
36	72184512		Retainer, E-clip	2
37	174306		Instruction label	1
38	180158		O-ring 2.5x1.5	1
39	173190	22009470	DC-Motor Dunker G30.2 30V	1
40	177443		Cover black	1
41	182401		Spacer-bolt print module	1
42	182402		Spacer. M3x15	1
43	64060540	64060540	PCBA,USB-Printer-Board	1
44	72189609		Screw, M4x8	18
45	182399		Washer, zinc-coated	1
46	72185411		Label for Lever	1
47	72217266		Protect Ring	1
48	72212566	72212566	Cable, Label-Taken-Sensor	1
49	72209420		Slider space	1
50	72204992		Screw, M4x12	2
51	72215865	64055505	Grounding, SMT	1
52	72201486		Screw, TORX Pan Hd. M3x6	2
53	72233114		Magnet	2
54	72204976		Screw, FL HD, M4x10	2

Calibration Button



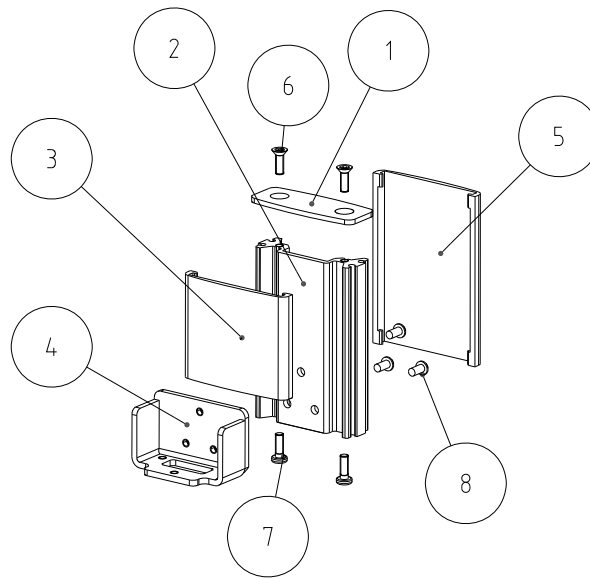
Symbol	MT P/N	CIMF P/N	Description	Qty.
1	72213644		PCB Assy, Cal Button	1
2	72209748		Bracket, Cal Button PCB	1
3	72201466		Screw, M3x6, Torx Pan Hd	2
4	72209534		Standoff, M/F, Hex, M4x18	2
5	22018371		Harness, Cal Sw. to Loadcell	1
6	72201470		Screw, Torx PanHd, M4 x 6	2
7	72215005	22007783	Harness, Cal Sw to Main Bd.	1

RF Assembly



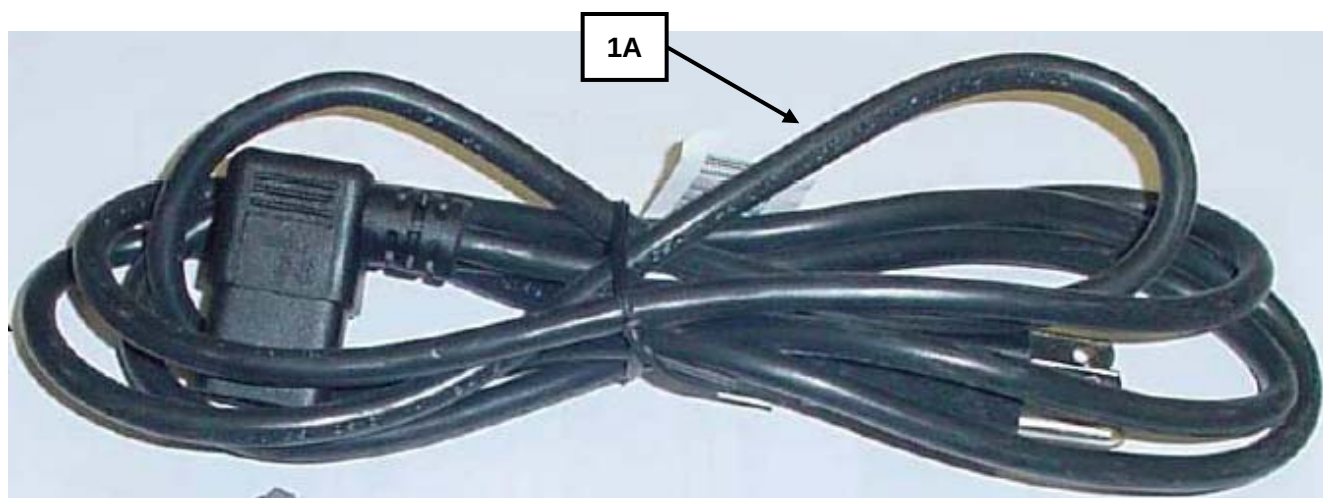
Symbol	MT P/N	CIMF P/N	Description	Qty.
1	72190487	72190487	RF Module	1
2	72218656		Screw, TORX PAN HD M3x6	2

Dead Deck Tower (72220545)



Symbol	MT P/N	CIMF P/N	Description	Qty.
1	72212598		Cover, Top-Tower	1
2	72207566		Tower, Extrusion	1
3	72212649		Cover, Front, Tower	1
4	182872		Sheet metal, support, Tower to Base	1
5	72212650		Cover, Back, Tower	1
6	72204976		Screw, Countersunk, M4x10, GB2673	2
7	72204992		Screw, M4x12, GB2672	2
8	72201470		Screw, TORX PAN HD M4X6	3

Miscellaneous Parts



Symbol	MT P/N	CIMF P/N	Description	Qty.
1A	10944500A	68000716	Line Cord, US - 132719	1
	13902200A	64058880	Line Cord, EU - 137883	1
---	72237097		Standoff, Foot Extension	4
	64069279		Sealing Kit, 0977-0207-000, W & M Calibration	
			Cover, Platter, Clear Plastic	
	64067683		Card, Operators	
	64065336		Manual, User's Guide, English	
	64067601		Manual, User's Guide, Spanish	
	64067603		Manual, User's Guide, French	