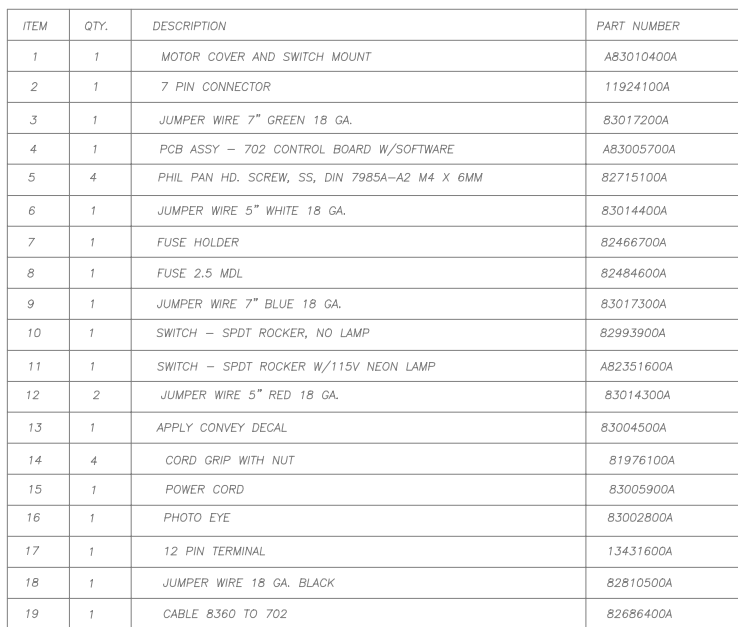## 702 Standalone RAM 0003 Addendum

Setup: Plug the RS422 serial interface cable into the labeler port on the scale controller. Set the Peripheral Configuration in the scale controller unit setup to 606. Set the Security Setpoints in the scale controller unit setup.

Operation: With the Convey\Apply switch in the Apply position, the scale controller sends an apply or a do not apply command to the 702 control board. If the interface cable is not connected, the 702 will operate in the continuous operation mode.

Note: The 702 RAM 0003 must use the A rev PCB. The A rev PCB has 8 dip switches as opposed to the 4 dip switches on the original PCB. The switch assignments are the same. Positions 5 - 8 are not used.

APPLY
CONVEY
P/N 83004500A

CUT OFF RED AND BLACK WIRES

WHITE
GREEN
SHIELD

BLUE
GRN
WHT
BLK
RED

BLUE
BLK
GRAY
BRN

BLUE
BRN
GRN

BRN

1 2 3 4 5 6 7 8 9 10 11 12

1 2 3 4 5 6 7

8360

ITEM	QTY.	DESCRIPTION	PART NUMBER
1	1	MOTOR COVER AND SWITCH MOUNT	A83010400A
2	1	7 PIN CONNECTOR	11924100A
3	1	JUMPER WIRE 7" GREEN 18 GA.	83017200A
4	1	PCB ASSY – 702 CONTROL BOARD W/SOFTWARE	A83005700A
5	4	PHIL PAN HD. SCREW, SS, DIN 7985A–A2 M4 X 6MM	82715100A
6	1	JUMPER WIRE 5" WHITE 18 GA.	83014400A
7	1	FUSE HOLDER	82466700A
8	1	FUSE 2.5 MDL	82484600A
9	1	JUMPER WIRE 7" BLUE 18 GA.	83017300A
10	1	SWITCH – SPDT ROCKER, NO LAMP	82993900A
11	1	SWITCH – SPDT ROCKER W/115V NEON LAMP	A82351600A
12	2	JUMPER WIRE 5" RED 18 GA.	83014300A
13	1	APPLY CONVEY DECAL	83004500A
14	4	CORD GRIP WITH NUT	81976100A
15	1	POWER CORD	83005900A
16	1	PHOTO EYE	83002800A
17	1	12 PIN TERMINAL	13431600A
18	1	JUMPER WIRE 18 GA. BLACK	82810500A
19	1	CABLE 8360 TO 702	82686400A

Wiring Diagram