

Technical Bulletin

Please Distribute to all Sales and Service Personnel

Mettler-Toledo, Inc.
Scales & Systems

Number: MTFW-27-00

Date: 11-20-00

Model: 645

Subject: Timing Belts

There have been some concerns about the timing belts used on the 645 Wrappers causing various motion error codes, wearing prematurely and stalling the stepper motors. These conditions seem to currently be occurring on belts marked "Made in France".

We have found that a **small amount** of grease (GRS 460F) 82909400A applied to the toothed surface of the belt will decrease if not totally eliminate the problem.

If you experience any of these problems, we recommend that you try applying grease before replacing the belts or the pulleys.