

# Technical Bulletin

**Mettler-Toledo, Inc.**

Please Distribute to all Sales and Service Personnel

**Number: MTFW-16-00**  
**Date: 07-07-00**  
**Model: 645 Solo Plus**  
**Subject: Infeed Door and Opening Linkage**

Recently we have discovered a possible binding condition between the infeed door opening linkage and cutter solenoid body on the model 645 Solo Plus wrappers. To resolve this potential problem we have redesigned the infeed door assembly and door opening linkage.

The most common indication of this problem is the infeed door not returning to the down position and error code 03 (interlock safety switch opening). To confirm this condition, simply check the clearance between the linkage and the cutter solenoid body with the package lifter in the down position and the door open. If the linkage is found to be contacting the cutting solenoid body the infeed door assembly PN 82859500A and opening linkage PN 82725500A should be replaced.

All Solo Plus wrappers built after 7/07/00 are being manufactured with these changes on them.