

Technical Bulletin

Please Distribute to all Sales and Service Personnel

Mettler-Toledo, Inc.
Scales & Systems

Number: MTFW-14-00
Date: 05-15-00
Model: 645 Plus
Subject: Film Folders Binding

A potential binding condition has been found in the film folder assembly on the 645 Plus. There is a tight clearance between the film folder support assembly and the film folder guide plate located on the bottom of the distributor assembly. If the folder support rubs or drags on the guide plate it may cause the folder motor to stall and display an error 52, 53 or 54. If you have a machine displaying these conditions, lift the sealing belt and look for rub marks on the film folder guide plates. If rub marks are displayed, replace the guide plates with P/N 82731800A. The replacement plates will have a step machined into them. This stepped surface should be facing up when installed to provide the proper clearance.

