

Technical Bulletin

Please Distribute to all Sales and Service Personnel

Mettler-Toledo, Inc.
Scales & Systems

Number: mtfw-07-00
Date: 04-12-00
Model: 645XL
Subject: Infeed Start Button Support

There have been some instances of the plastic support for the infeed start switch on the 645XL RAM 2000 machines breaking from minor impact. For this reason an aluminum service replacement 82724400A will supercede the plastic part for service. This is the same aluminum part as was used on the 645XL RAM 1000 wrappers. The added durability of this part will eliminate repeat failures.

In order to install this part on existing wrappers the outer support mounting hole in the infeed side frame must be drilled out to 6mm to accommodate the dowel pin used in the in the aluminum style support. See the picture below for drilling instructions.

