

Technical Bulletin

Mettler-Toledo, Inc.

Please Distribute to all Sales and Service Personnel

Number: MTFW- 0100
Date: 02-28-00
Model: 645 XL
Subject: Linear Actuators Design Change

The lead screw design for the 645XL wrappers utilizing the plastic nut have proven to require excessive maintenance in order to keep the machine functioning properly. Only RAM 645-2013, 2023, and 2033 from serial number 3083251-3DA through 3089009-3AB are affected. These units were shipped between April of 1999 through January 18, 2000.

Effective January 18, 2000, 645XL wrappers will be manufactured using the original lead screw design parts. Parts to repair the plastic nut design will no longer be available. If a part needs to be replaced, a linear actuator rebuild kit P/N 83073500A will be available from MTFW. Included in the kit are the instructions and all of the parts necessary to convert all of the linear actuators on the machine over to the original design.

To order this service kit contact Russ Wagner, Lori Bastian or Jesse Ehleiter at 262-835-4411. Have shipping information, store location and wrapper serial number available when calling.