

Technical Bulletin

Mettler-Toledo, Inc.

Please Distribute to all Sales and Service Personnel

Number: MTFW-15-99

Date: 12-7-99

Model: 645 PLUS

Subject: Film Drive Roller/ One Way Clutch Roller

The film drive roller on the 645 Plus has been changed to make it easier to service. The package drive roller has been modified to include a one way clutch to drive the film drive roller. This clutch helps prevent film from wrapping around the film drive roller due to film with excessive tack, or in the event of a package crash or a mis-dimensioned package. When replacing the film drive roller, the package drive roller must also be replaced. To replace the film drive roller order KOP A82746200A. The kit includes both the film drive roller and the clutched package drive roller.

Note: When installing the modified package drive roller, the clutch must be installed on the operator side of the sealing belt (See figure 1).

Part Description	Old Part Number	New Part Number
Film Drive Roller	82746200A	83047300A
Package Drive Roller	82746000A	A82746000A
KOP		A82746200A

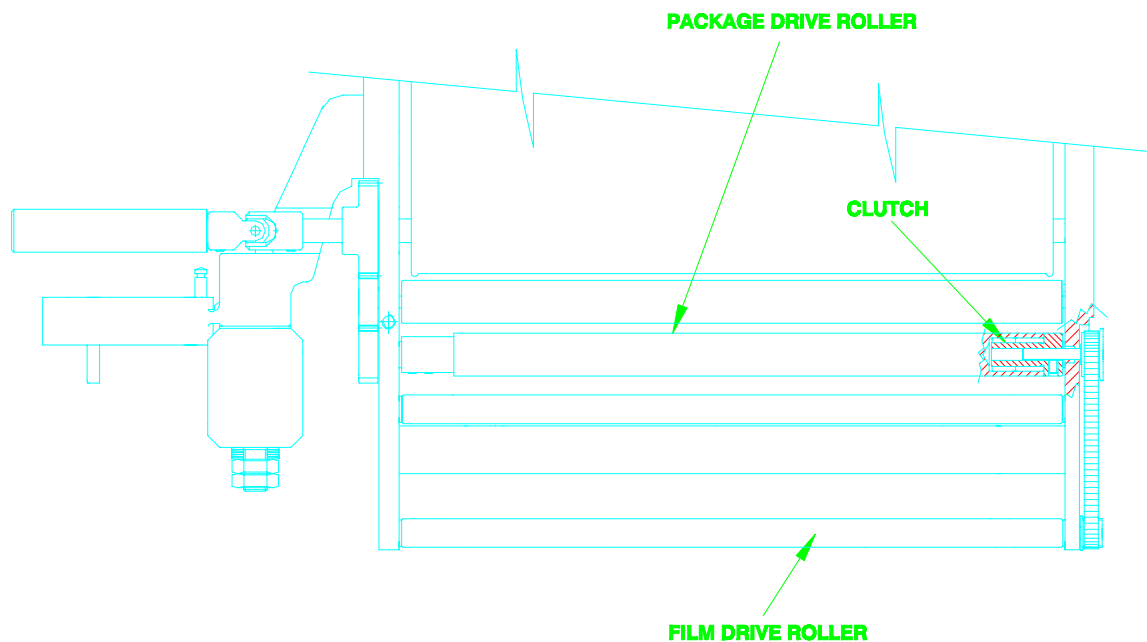


Figure 1