## **Technical Bulletin**

Please Distribute to all Sales and Service Personnel

## Mettler-Toledo, Inc. Scales & Systems

Number: MTFW-03-99

Date: 03-18-99

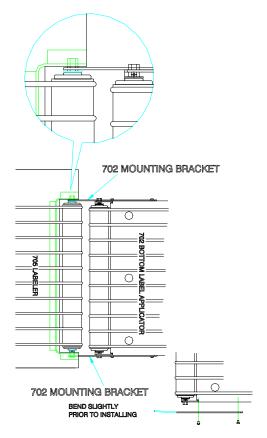
**Model:** 702 Bottom Label Applicator

**Subject:** 705 Attachment

There have been a couple of instances recorded of the 702 Bottom Label Applicator becoming separated from the 705 Labeler. To prevent this from occurring a change has been made to the installation procedure. When attaching the 702 to the 705, assemble using the following steps:

- 1. Remove the 5 roller discharge conveyor from the 705.
- 2. To install the 702 rear attaching bracket on the 705, grasp the right end of the 705 head pulley and pull it out far enough to slip the 702 attaching bracket over the end of the head pulley shaft inside the 705 slotted mount (Refer to figures 1&2). Note: The conveyor belts do not have to be removed to perform this step.
- 3. On units with attaching bracket P/N 82962800A bend the 705 attaching end inward slightly (Refer to Figure 1). On units with attaching bracket P/N 83021000A, install as shown in figure 2.
- 4. Slip the front bracket over the end of the head pulley shaft and screw the brackets to the 702.

On units presently installed, please perform this change on your next visit.



**Figure 1:** Installation using P/N 82962800A.

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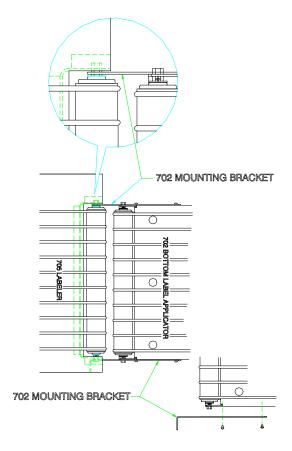


Figure 2: Installation using P/N 83021000A.