IQ plus 810 CHANGING INGREDIENT AMOUNTS
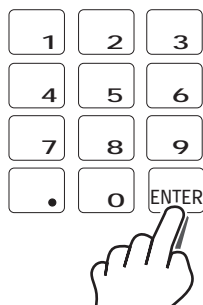
A batch ingredient that is assigned to an SP number will be listed in the chart below. The SP numbers on the left control the batch ingredients on the right.

SP NUMBER	INGREDIENT	VALUE

SET POINT

To change the amount of any batch ingredient, enter its SP number (1-16) with the keyboard, then press the **SETPOINT** button.

1	2	3
4	5	6
7	8	9
.	0	ENTER

When the weight value of the ingredient is displayed, use the keyboard to enter a new value. Then press the **ENTER** key to lock in the new value.

If a mistake is made when keying in a value, press the **CLEAR** key to erase individual digits before the value is entered.

CLEAR

To turn a batch step OFF, press the **CLEAR** button while the ingredient weight value is displayed.

G/N

Press the **G/N** button to return to normal operation when all batch ingredient values have been properly set.

A batch step which says OFF for the value might not be able to be changed by the operator with the routine shown above. Contact your supervisor for assistance.
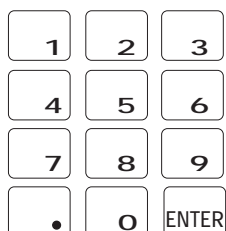
IQ plus 810 OPERATOR'S CARD — BATCH STEP LIST

A batch step that is assigned to an SP number will be listed in the chart below. The SP numbers on the left control the batch steps listed on the right in the chart.

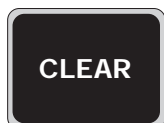| SP NUMBER	BATCH STEP FUNCTIONS

SET POINT

To change the weight value of any batch ingredient with the keyboard, enter its SP number (1-16) from the chart above, then press the **SETPOINT** button.

1 2 3 4 5 6 7 8 9 . 0 ENTER

When the weight value is displayed, use the keyboard to enter a new value. Press the **ENTER** button to lock in the new value.

Keying mistakes can be erased by use of the **CLEAR** button before the value has been locked in.

CLEAR

The **CLEAR** button may also be used to set a batch step OFF by pressing the **CLEAR** button before any numbers have been keyed in.

G/N

Press the **G/N** button to return to normal operation when all batch step values have been properly set.

A batch step which displays OFF might not be able to be changed by the operator with the routine shown above.