

# **Virtual Measurements & Control**



**VC200 Series Setup Manual**  
**Revision F**



|                                                            |           |
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## Safety Notice

It is important that VMC's equipment is installed and operated in such a way that all applicable safety requirements are met. It is your responsibility as a user to ensure that you identify the relevant standards and comply with them. Failure to do so may result in damages to equipment and personal injury. In particular, you should review the contents of the Setup Manual carefully before installing or operating the equipment.

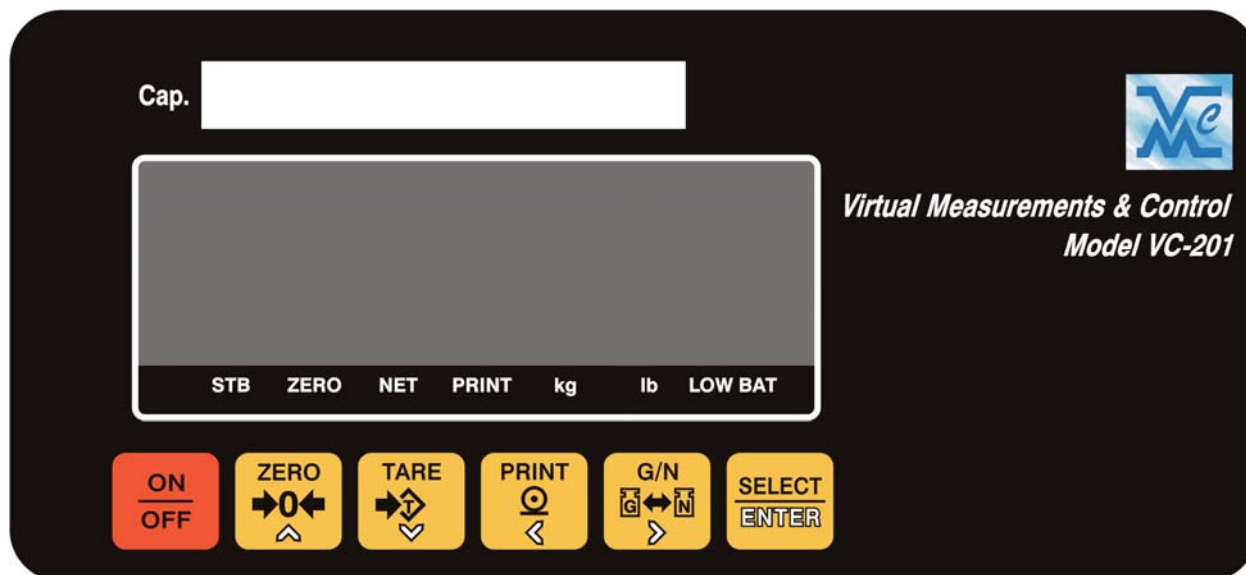
This equipment is not designed for placement in hazardous or explosive environments that require Factory Mutual Approval.

Under no circumstances will the supplier of the equipment be liable for any incidental, consequential, or special damages of any kind whatsoever, including but not limited to lost profits arising from or in any way associated with the use of the equipment or this Setup Manual.

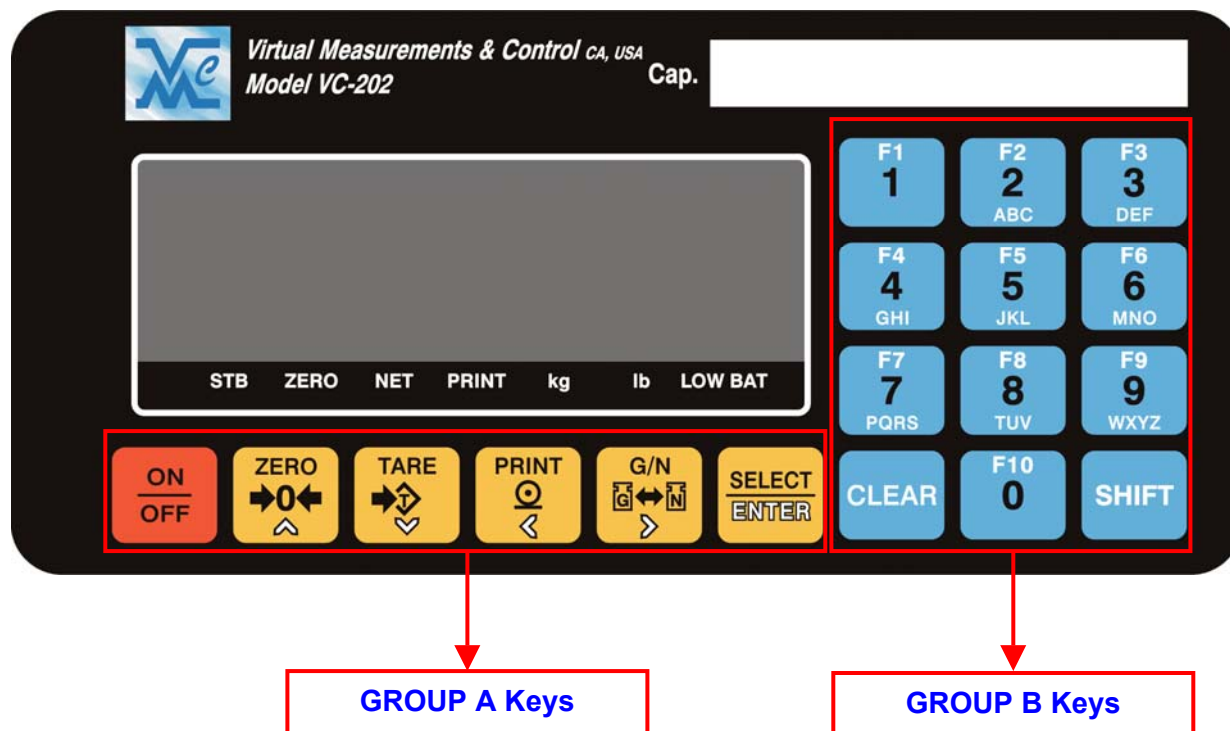
## Specifications

|                              |                                                                                                                                                                                                                                  |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Internal Resolution          | 1,000,000 counts at 3mV/V                                                                                                                                                                                                        |
| Display Resolution           | Selectable (1/10,000 NTEP approval pending)                                                                                                                                                                                      |
| Input Sensitivity            | 1 $\mu$ V/graduation typical, 0.4 $\mu$ V/graduation minimum                                                                                                                                                                     |
| Display Increments           | Selectable x1, x2, x5, x10, x20, x50, x100                                                                                                                                                                                       |
| Decimal Point                | Selectable 0 ~ 4                                                                                                                                                                                                                 |
| Display                      | 7 Digits 7-Segment LED display, 14.2mm (0.56") high, with annunciators (7 LED lamps) for function select, Stable, Center Zero, Net, Print, kg, lb, and Low Battery display                                                       |
| Keyboard                     | Standard - 6 button tactile keypad including Power On/Off key<br>Optional - 18 button tactile keypad including Power On/Off key                                                                                                  |
| Audio Alarm                  | Tone for key entry confirmation and low battery alarm                                                                                                                                                                            |
| A/D Conversion Rate          | 7.5 updates per second                                                                                                                                                                                                           |
| Load Cell Excitation Voltage | 9.7VDC or 5VDC selectable. Drive up to six 350 ohm load cells                                                                                                                                                                    |
| Analog Input Range           | 0.2mV/V to 3.0mV/V maximum                                                                                                                                                                                                       |
| Non-Linearity                | 0.01% of full scale or less                                                                                                                                                                                                      |
| Over Capacity                | Display "CAP OL" when exceeds full scale capacity                                                                                                                                                                                |
| Tare                         | Standard - Pushbutton tare<br>Optional - Pushbutton tare, numeric tare entry & 10 predefined tare recall                                                                                                                         |
| Auto Zero Tracking           | Selectable to 3.0 d by 0.5 d step                                                                                                                                                                                                |
| Motion Window                | Key in data 0..255 (1 = 0.5 d)                                                                                                                                                                                                   |
| Calibration Method           | Software – Menu driven prompting                                                                                                                                                                                                 |
| Units of Measure             | Selectable kg/lb/g/oz, up to 2 units displayable                                                                                                                                                                                 |
| RFI/EMI Protection           | All signal and excitation lines filtered to –65db min. @ 500MHz                                                                                                                                                                  |
| Filtering                    | Selectable digital filter                                                                                                                                                                                                        |
| RS-232C data output          | COM Port 1. Full Duplex or Bi-directional<br>COM Port 2. Simplex or Unidirectional (output only)<br>Selectable baud rates (1200,2400,4800,9600,19200), manual or auto print, continuous data out or bi-directional communication |
| Remote Display               | Standard – Remote only<br>Optional - Programmable as Main Indicator or Remote Display                                                                                                                                            |
| Custom Print Format          | Programmable, up to 119 characters for Custom Print Format and up to 23 characters for Continuous Print Format                                                                                                                   |
| Set Points                   | Standard - None<br>Optional - Selectable up to 2 Set Points for Low and High limit settings                                                                                                                                      |
| Power                        | 100/115VAC or 220/230VAC, 50-60Hz, 6VA with built-in Charger for 12VDC 2-2.3AH Rechargeable Sealed Lead Acid Battery (Battery Dimension 67 (H) x 178 (W) x 34 (D) mm, is optional)                                               |
| Current Consumption          | 100mA + 30mA per 350 ohm load cell                                                                                                                                                                                               |
| Operating Temp               | -10 degrees C to + 40 degrees C                                                                                                                                                                                                  |
| Relative Humidity            | Maximum 90% RH, Non-condensing                                                                                                                                                                                                   |
| Dimensions                   | 150 (6")H x 230 (9.1")W x 100 (4")D mm - ABS (Standard)<br>140 (5.5")H x 230 (9.1")W x 90 (3.5")D mm - Stainless Steel (Optional)                                                                                                |
| Shipping Weight              | 2.7lb (5.1lb with optional battery) – ABS (Standard)<br>4.7lb (7.1lb with optional battery) – Stainless Steel (Optional)                                                                                                         |
| Enclosure                    | ABS plastic Casing, Optional Stainless Steel, NEMA 4-X                                                                                                                                                                           |
| Warranty                     | One Year Limited Warranty                                                                                                                                                                                                        |

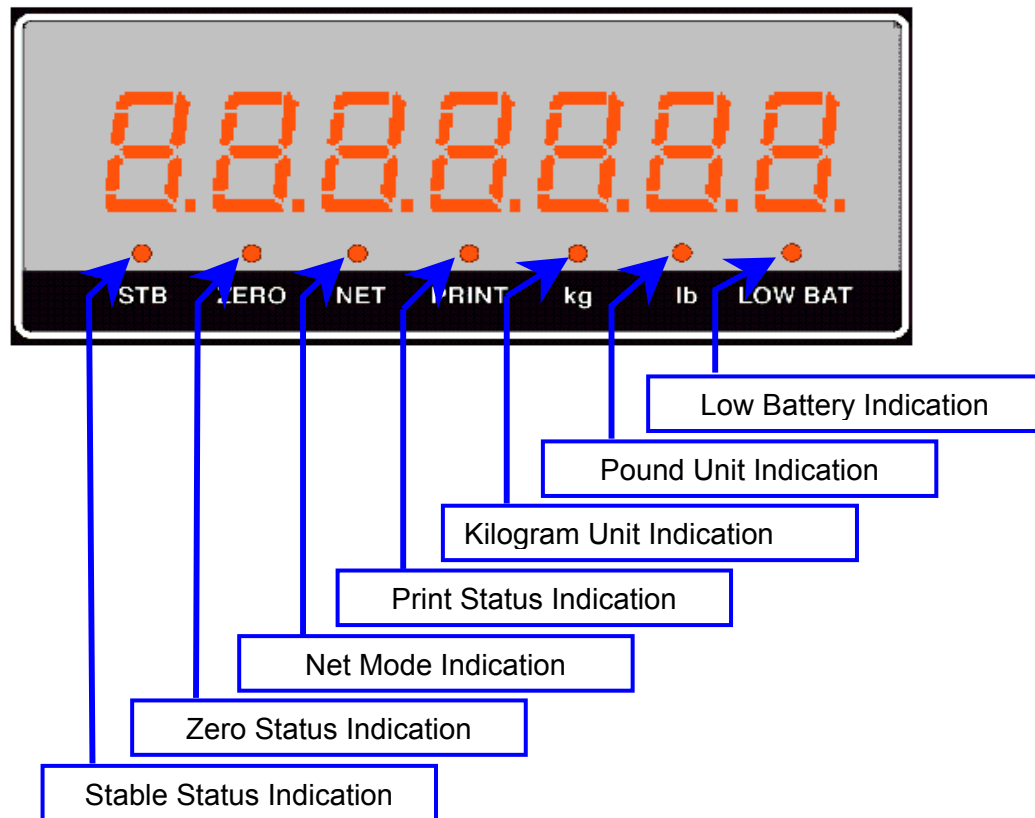
## VC201 Front Panel



## VC202/VC203 Front Panel



## Status Indicators



There are 7 LED indicators just below the 7-segment weight display with the following functions.

- STB – (Stable Indicator) Indicates there is no weight motion on the weighing platform.
- ZERO- (Center Zero Indicator) Indicates the weight is at center of zero.
- NET-(Net Weight Indicator) Indicates the currently displayed weight is a net weight (a tare value is active).
- PRINT-(Print Indicator) Flashes to indicate a successful print transmission.
- Kg-(Kilogram Indicator) Indicates the current weight unit is kilograms.
- Lb-(Pounds) Indicates the current weight unit is pounds.
- LOW BAT-(Low Battery) Indicates the battery is low during battery operation. In the setup mode, the blinking of this LED is an indication to enter a numeric value.

## Key Functions Group 'A'



**ON / OFF** – Power switch.



**ZERO** – Zero button used to zero the indicator when the weight display is stable.



**TARE** – Tares the indicator when the weight display is stable.



**PRINT** – Initiates a print transmission when the weight is stable.



**G/N** - Toggles the displayed weight between net and gross.



**Select / Enter** – Toggles between the selected units of measure.



## Optional Key Functions Group 'B'



**'0' / F10** - Enters '0', space, Double Quotation Mark or Back Slash depending upon the current mode of operation.



**'1' / F1** – Enters '1' dash, period, forward slash, right and left parenthesis. This key also represents Tare Register No. 1.



**'2' / F2** - Enters '2', 'A', 'B' or 'C' depending upon the current mode of operation. This key also represents Tare Register No. 2.



**'3' / F3** – Enters '3', 'D', 'E' or 'F' depending upon the current mode of operation. This key also represents Tare Register No. 3



**'4' / F4** - Enters '4', 'G', 'H' or 'I' depending upon the current mode of operation. This key also represents Tare Register No. 4.



**'5' / F5** - Enters '5', 'J', 'K' or 'L' depending upon the current mode of operation. This key also represents Tare Register No. 5.



**'6' / F6** – Enters '6', 'M', 'N' or 'O' depending upon the current mode of operation. This key also represents Tare Register No. 6.



**'7' / F7** - Enters '7', 'P', 'Q', 'R' or 'S' depending upon the current mode of operation. This key also represents Tare Register No. 7.



**'8' / F8** - Enters '8', 'T', 'U' or 'V' depending upon the current mode of operation. This key also represents Tare Register No. 8.



**'9' / F9** – Enters '9', 'W', 'X', 'Y' or 'Z' depending upon the current mode of operation. This key also represents Tare Register No. 9



**Clear** – Clear entry or backspace depending upon the current mode of operation.



**Shift** - Selects function keys or toggles alpha or numeric entry depending on the current mode of operation.

## Operating Instructions

### ❑ **Power ON Zeroing**

Upon applying power the instrument will:

- i) If the applied load is less than or equal to 2% of the calibration zero point the instrument will establish zero and clear any tare values.
- ii) If the applied load is greater than 2% of the calibration zero point the instrument will display “- - - - -”. The load may be removed to allow for automatic zeroing (above) or a manual zero may be established by pressing the ‘Zero’ button. Note: If the instrument has been configured to not allow for zeroing greater than 2% removing the load will be necessary.

### ❑ **Zeroing**

To zero the scale press the **[Zero]** button.

- i) 2 % Zeroing
  - (1) This mode will allow pushbutton zero up to 2% of full scale capacity. The available scale capacity will not be affected by the zeroed amount.
- ii) 100 % Zeroing
  - (1) This mode will allow pushbutton zero up to 100% of full scale capacity. The available scale capacity will be reduced by the zeroed amount.

### ❑ **Pushbutton Tare** (If enabled)

Place the object to tare on the scale and press the **[Tare]** button.

The weight will be established as tare and the weight mode will switch to net.

### ❑ **Tare by Numeric Key** (VC202 & VC203, if enabled)

Key in the tare value using the numeric keys then press **[Tare]**.

In sealed applications this function is only permitted when the gross weight is at zero.

- ❑ **Programming Recall Tare Values** (VC202 & VC203, if enabled)
  - (1) The VC202 & VC203 can maintain up to 10 predefined Tare values.
  - (2) To program a tare value press [**Shift**] and then [**8**]. The display will prompt [T 0-END] and then [t no. 1]
  - (3) Key in the desired tare register number (1-10) and press [**Enter**].
  - (4) The display will prompt [T XXX.XX]
  - (5) Enter the desired tare value.
  - (6) To Exit programming tare registers, enter '0' at the tare register prompt.
- ❑ **Recalling a Tare Value** (VC202 & VC203, if enabled)

Enter the desired tare register (1-10) then press the [**Select/Enter**] key. In sealed applications this function is only available when the gross weight is at zero.
- ❑ **Preset Output Settings** (VC202 & VC203, if enabled)

Press [**SHIFT**] then press [ **9** ],

The display will prompt [**S XXX.XX**]. Key in the Start value for Set point 1 and press [**Enter**],

The display will prompt [**E XXX.XX**]. Key in the End value for Set point 1 and press [**Enter**]

Repeat the above sequence for Set point 2.

## Configuration Mode Key Functions



**Zero** - Terminates the setup mode or exits numeric entry without changing the last value



**Tare** - Not in use.



**Print** – Scroll forward through setup choices or increase the available parameter value.



**G/N** – Scroll backward through setup choices or decrease the available parameter value.



**Select/Enter** - Accept the current value or choice. Pressing quickly this key will advance next setup sub-menu. Use at the “END” prompt to save and exit setup.

**The VC202 & VC203 allow numeric data to be entered via the Group B keys.**

## Setup/Configuration Mode Access

There are two ways to access the Setup/Configuration Mode:

- 1) Using the Calibration Jumper (JP1)
  - i) Turn off the instrument and insert Jumper 1 (JP1).
  - ii) Turn the instrument on, the display will show the Audit Trail then prompt for password entry [P 0].
  - iii) Enter the password “2001” and press the **[Enter]** key.
- 2) “Hot Key” entry if enabled (*C1.2 is set to Enable.*)
  - i) Press the **[G/N]** and **[Enter]** keys together while in normal operation mode
  - ii) The display will show the Audit Trail then prompt for password entry [P 0].
  - iii) Enter the setup/calibration password and press the **[Enter]** key.

## Configuration/Calibration Mode

### **Category Selection:**

The setup mode is arranged into major categories and their individual selections. Upon entering the setup mode the display will prompt ‘C1’ indicating category ‘1’. Using the ‘Print’ and ‘G/N’ keys scroll through the setup categories until the desired category is displayed. When the desired category is displayed press the ‘Enter’ key to begin setup. Pressing ‘Zero’ while in the category menu will prompt ‘END’, pressing ‘Enter’ at this prompt exits the setup menu.

### **Setup Selection:**

After entering the desired category use the ‘Print’ and ‘G/N’ keys to toggle setup choices or alter setup values. Press ‘Enter’ to accept when the desired value is displayed to save the value and advance to the next selection.

**Note: Features requiring the Group B Function keys will not be available when configuring the VC201**

## Configuration/Calibration Menu Choices

- ❖ **C1 Misc.**
  - C1.1 [DPM] Display Mode
  - C1.2 [HKY] Hot-key
  - C1.3 [ATS] Auto Power Off Time
  - C1.4 [DTM] Power On Countdown Date/Time Settings Enable
  - C1.5 [JPR] Journal Printer: Sub Total, Grand Total Functions Enable
- ❖ **C2 Key Enables**
  - C2.1 [UNE] Unit Toggle Key Enable
  - C2.2 [TAM] Tare Key Mode
  - C2.3 [TZE] Allow Keyboard Tare and Recall Tare at Zero
  - C2.4 [PS1] Preset Output 1 Enable
  - C2.5 [PS2] Preset Output 2 Enable
- ❖ **C3 Communications**
  - C3.1 [ADR] Instrument Address
  - C3.2 [CHN] Communication Channel (Port)
  - C3.3 [BDR] Baud Rate Selection
  - C3.4 [PAR] Data Bits and Parity
  - C3.5 [TYP] Serial Type
  - C3.6 [PFM] Print Format
  - C3.7 [PRM] Print Mode
  - C3.8 [MIN] Minimum Print Value
  - C3.9 [CHW] Weight Change Window
- ❖ **C4 Filter / Motion**
  - C4.1 [AVG] Average (Digital Filter)
  - C4.2 [MOW] Motion Window
  - C4.3 [MOT] Motion Time
- ❖ **C5 Pre-Calibration**
  - C5.1 [CUN] Calibration Unit
  - C5.2 [SUN] Secondary Unit
  - C5.3 [MET] Metrology Method
  - C5.4 [DP] Decimal Position
  - C5.5 [CAP] Capacity
  - C5.6 [DIV] One Division Increment Size
  - C5.7 [AZT] Auto Zero Tracking
- ❖ **C6 Calibration**
  - C6.1 [REF] Reference Calibration Mode
  - C6.2 [PCAL] Zero Point Calibration (Reference Calibration)
  - C6.3 [CAL] Span Calibration
- ❖ **C7 Calibration Tune**
  - C7.1 [TUN] Calibration Tune
  - C7.2 [DIR] Direction
- ❖ **C10 Print Formatting (Full Keypad Option Only)**
  - C10.1 [P1 CUST] Edit Custom Print Format
  - C10.2 [P2 CONT] Edit Custom Continuous Output Format
  - C10.3 [FMT END] Exit from Custom Format Editing

❑ Default settings are highlighted.

| Category Selection | Values                            | Description                                                                                                                                                                                                                                                                                           |
|--------------------|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>C1</b>          | <b>Firmware Function Settings</b> |                                                                                                                                                                                                                                                                                                       |
| <b>C1.1</b>        | <b>DPM</b>                        | Display Mode                                                                                                                                                                                                                                                                                          |
|                    | <b>WET</b>                        | Normal Weighing Mode Display                                                                                                                                                                                                                                                                          |
|                    | <b>ADC</b>                        | A/D Raw Counts Display                                                                                                                                                                                                                                                                                |
|                    | <b>BAT</b>                        | Battery Voltage Display                                                                                                                                                                                                                                                                               |
|                    | <b>RDP</b>                        | Secondary Remote Display Unit (Requires VC202 or VC203 unit to be setup as Main Display Unit with C3.6 “PFM” = RDP)                                                                                                                                                                                   |
|                    |                                   | Connecting the Remote Displays Communication Channel 1 (COM1) to the Main Displays COM1 allows remote key entry                                                                                                                                                                                       |
| <b>C1.1</b>        | <b>ROP</b>                        | Secondary Remote Operation Unit. This setting will allow the remote access of Display, Keyboard and Printer from/to a Main Unit. Requires VC202 or VC203 unit to be setup as a Main Unit with the Remote Printer Type on COM1 (C3.5 “TYP”=RP) and a desired Print Format (C3.6 “PFM”=SIN, MUL or CPR) |
|                    |                                   | Also requires Bi-directional Communication between Main and Remote Units (COM1 ↔ COM1) and a Printer is attached to this Remote Unit on COM2 with a Baud Rate setting in C3.3                                                                                                                         |
| <b>C1.2</b>        | <b>HKY</b>                        | Hot-key Enable (Allows front panel password entry to setup)                                                                                                                                                                                                                                           |
|                    | <b>D</b>                          | Disabled                                                                                                                                                                                                                                                                                              |
|                    | <b>E</b>                          | Enabled                                                                                                                                                                                                                                                                                               |
| <b>C1.3</b>        | <b>ATS</b>                        | Auto Power Shutdown (Off) Time (In Battery Operated Mode)                                                                                                                                                                                                                                             |
|                    | <b>1~255</b>                      | 1 = 1 minute                                                                                                                                                                                                                                                                                          |
|                    | <b>0</b>                          | Auto Power Shutdown Disabled                                                                                                                                                                                                                                                                          |
| <b>C1.4</b>        | <b>DTM</b>                        | Power On Count Down Date/Time Settings Enable                                                                                                                                                                                                                                                         |
|                    | <b>D</b>                          | Disabled                                                                                                                                                                                                                                                                                              |
|                    | <b>E</b>                          | Enabled                                                                                                                                                                                                                                                                                               |
| <b>C1.5</b>        | <b>JPR</b>                        | Journal Printer: Sub Total, Grand Total Functions Enable                                                                                                                                                                                                                                              |
|                    | <b>D</b>                          | Disabled                                                                                                                                                                                                                                                                                              |
|                    | <b>E</b>                          | Enabled                                                                                                                                                                                                                                                                                               |
| <b>C2</b>          | <b>Function Keys Enable</b>       |                                                                                                                                                                                                                                                                                                       |
| <b>C2.1</b>        | <b>UNE</b>                        | Allow Unit Key Toggle                                                                                                                                                                                                                                                                                 |
|                    | <b>D</b>                          | Disable                                                                                                                                                                                                                                                                                               |
|                    | <b>E</b>                          | Enable                                                                                                                                                                                                                                                                                                |
| <b>C2.2</b>        | <b>TAM</b>                        | Tare Key Mode                                                                                                                                                                                                                                                                                         |
|                    | <b>D</b>                          | Disable                                                                                                                                                                                                                                                                                               |
|                    | <b>P</b>                          | Enable Push Button Tare Key (Default for VC201)                                                                                                                                                                                                                                                       |
|                    | <b>N</b>                          | Enable Numeric Tare Entry (Optional)                                                                                                                                                                                                                                                                  |
|                    | <b>NP</b>                         | Enable Numeric Tare Entry and Pushbutton Tare (Optional)                                                                                                                                                                                                                                              |

| Configuration Step | Values Set                                  | Description                                                                                                   |
|--------------------|---------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| <b>C2.2</b>        | <b>R</b>                                    | Enable Recall Tare (Optional)                                                                                 |
|                    | <b>RP</b>                                   | Enable Recall Tare and Pushbutton Tare (Optional)                                                             |
|                    | <b>RN</b>                                   | Enable Recall Tare and Numeric Tare Entry (Optional)                                                          |
|                    | <b>RNP</b>                                  | Enable (Recall Tare, Numeric Tare and Push Button Tare) (Default for VC202 & VC203)                           |
| <b>C2.3</b>        | <b>TZE</b>                                  | Allow Keyboard Tare and Recall only at zero                                                                   |
|                    | <b>D</b>                                    | Disable (Tare and Recall available at any weight)                                                             |
|                    | <b>E</b>                                    | Enable (Tare and Recall available only at zero)                                                               |
| <b>C2.4</b>        | <b>PS1</b>                                  | Preset 1 Output Enable                                                                                        |
|                    | <b>OFF</b>                                  | Disable                                                                                                       |
|                    | <b>A0</b>                                   | Enable with normally Inactive Output Signal                                                                   |
|                    | <b>A1</b>                                   | Enable with normally Active Output Signal                                                                     |
| <b>C2.5</b>        | <b>PS2</b>                                  | Preset 2 Output Enable                                                                                        |
|                    | <b>OFF</b>                                  | Disable                                                                                                       |
|                    | <b>A0</b>                                   | Enable with normally Inactive Output Signal                                                                   |
|                    | <b>A1</b>                                   | Enable with normally Active Output Signal                                                                     |
| <b>C3</b>          | <b>RS-232C Communications and Printings</b> |                                                                                                               |
| <b>C3.1</b>        | <b>ADR</b>                                  | Instrument Address (to be used with external RS-232 / RS-485 Level Converter)                                 |
|                    | <b>0~255</b>                                | Default = 0                                                                                                   |
| <b>C3.2</b>        | <b>CHN</b>                                  | RS-232C Communication Port Selection                                                                          |
|                    | <b>CH_</b>                                  | Leave selection blank exit communications setup<br>If CH1 or CH2 is selected continue Steps C3.3 through C3.9 |
|                    | <b>CH1</b>                                  | Setup channel one                                                                                             |
|                    | <b>CH2</b>                                  | Setup channel two                                                                                             |
| <b>C3.3</b>        | <b>BDR</b>                                  | Baud Rate Selection                                                                                           |
|                    | <b>12</b>                                   | Baud Rate Set to 1200                                                                                         |
|                    | <b>24</b>                                   | Baud Rate Set to 2400                                                                                         |
|                    | <b>48</b>                                   | Baud Rate Set to 4800                                                                                         |
|                    | <b>96</b>                                   | Baud Rate Set to 9600                                                                                         |
|                    | <b>192</b>                                  | Baud Rate Set to 19200                                                                                        |
| <b>C3.4</b>        | <b>PAR</b>                                  | Data Bit Size and Parity Setting                                                                              |
|                    | <b>8N</b>                                   | 8 Data Bit – No Parity                                                                                        |
|                    | <b>7E</b>                                   | 7 Data Bit - Even Parity                                                                                      |
|                    | <b>7O</b>                                   | 7 Data Bit - Odd Parity                                                                                       |
| <b>C3.5</b>        | <b>TYP</b>                                  | Serial Type – Serial or Printer                                                                               |
|                    | <b>SR</b>                                   | Default setting for channel 1 (Serial)                                                                        |
|                    | <b>PR</b>                                   | Default setting for channel 2 (Printer)                                                                       |



| Configuration Step | Values Set                                                                                                              | Description                                                                                                                                                                                                                                                                                                              |
|--------------------|-------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>C3.5</b>        | <b>RP</b>                                                                                                               | Remote Printer – Available on channel 1 only. This setting will behave as a Main Operation Unit that will redirect all printings to a Remote Printer (attached to the secondary unit) by using the Print Format setting in C3.6 and requires the secondary unit to be setup as a Remote Operation Unit. (C1.1 “DPM”=ROP) |
| <b>C3.6</b>        | <b>PFM</b>                                                                                                              | Print Format                                                                                                                                                                                                                                                                                                             |
|                    | <b>D</b>                                                                                                                | Disable Printing                                                                                                                                                                                                                                                                                                         |
|                    | <b>SIN</b>                                                                                                              | Single Line Format (Gross, Tare, Net Wt.)                                                                                                                                                                                                                                                                                |
|                    | <b>MUL</b>                                                                                                              | Multi-Line Print Format                                                                                                                                                                                                                                                                                                  |
|                    | <b>CON</b>                                                                                                              | Continuous Print Format (<STX>XXXXX.XX<SP>lb<ETX>)<br><STX> = Start of Text, <SP> = Space, <ETX> = End of Text                                                                                                                                                                                                           |
|                    | <b>CCO</b>                                                                                                              | Custom Continuous Print Format (Editable at C10.2)                                                                                                                                                                                                                                                                       |
|                    | <b>CPR</b>                                                                                                              | Custom Print Format (Editable at C10.1)                                                                                                                                                                                                                                                                                  |
|                    | <b>RDP</b>                                                                                                              | Remote Display Format. This setting sets this unit to be a remote master and requires secondary display to be setup as the Remote Display (C1.1 “DPM” = RDP)                                                                                                                                                             |
|                    | For <b>C3.5</b> “ <b>TYP</b> ”= <b>RP</b> , only <b>D</b> , <b>SIN</b> , <b>MUL</b> or <b>CPR</b> choices are available |                                                                                                                                                                                                                                                                                                                          |
| <b>C3.7</b>        | <b>PRM</b>                                                                                                              | Print Mode                                                                                                                                                                                                                                                                                                               |
|                    | <b>P</b>                                                                                                                | Manually Print by pressing <b>PRINT</b> key                                                                                                                                                                                                                                                                              |
|                    | <b>S</b>                                                                                                                | Auto Print                                                                                                                                                                                                                                                                                                               |
|                    | <b>RP</b>                                                                                                               | Single manual print. A re-arming weight change will be necessary to enable subsequent prints                                                                                                                                                                                                                             |
|                    | <b>RS</b>                                                                                                               | Auto Print. Auto print again after re-arming weight change.                                                                                                                                                                                                                                                              |
|                    | <b>HP</b>                                                                                                               | Manual Print and hold display                                                                                                                                                                                                                                                                                            |
|                    | <b>HS</b>                                                                                                               | Auto Print and hold display                                                                                                                                                                                                                                                                                              |
|                    | <b>HRP</b>                                                                                                              | Manual Print and hold display. Print again after a re-arming weight change                                                                                                                                                                                                                                               |
|                    | <b>HRS</b>                                                                                                              | Auto Print and hold display. Print again after a re-arming weight change                                                                                                                                                                                                                                                 |
|                    | <b>CON</b>                                                                                                              | Continuous Printing (requires setting of C3.6 = CON or CCO)                                                                                                                                                                                                                                                              |
| <b>C3.8</b>        | <b>MIN</b>                                                                                                              | Minimum Print Value Setting (In terms of Divisions)                                                                                                                                                                                                                                                                      |
|                    | <b>0~255</b>                                                                                                            | (Default = 0) Minimum printable weight in divisions                                                                                                                                                                                                                                                                      |
|                    |                                                                                                                         | The weight must be equal to or greater than this many divisions to enable printing                                                                                                                                                                                                                                       |
|                    |                                                                                                                         | With MIN=0 and Print Mode C3.7 PRM=P or HP, multiple manual prints can be performed without a requirement to unload the scale                                                                                                                                                                                            |

| Configuration Setup | Values Set                                       | Description                                                                                                                |
|---------------------|--------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| <b>C3.9</b>         | <b>CHW</b>                                       | Re-arm weight in divisions<br>Re-arming weight for print modes requiring a re-arm weight change. (C3.7=RP, RS, HRP or HRS) |
|                     | <b>0~255</b>                                     | Default Value = "0"                                                                                                        |
| <b>C3.10</b>        | <b>TMO</b>                                       | Print Response Retry Time-out for the bi-directional Remote Printer Communication                                          |
|                     |                                                  | This choice is only available when setting C3.5 "TYP"=RP                                                                   |
|                     | <b>0</b>                                         | Disable (Use Internal Default Retry Time-out)                                                                              |
|                     | <b>1~255</b>                                     | 1=10 milliseconds (Should be at least 5=50ms)                                                                              |
| <b>C4</b>           | <b>Filter/Motion</b>                             |                                                                                                                            |
| <b>C4.1</b>         | <b>AVG</b>                                       | Average, Digital Filter                                                                                                    |
|                     | <b>1 ~ 8</b>                                     | Default = 4 (8 = Maximum Stability)                                                                                        |
| <b>C4.2</b>         | <b>MOW</b>                                       | Motion Window (1 = 0.5 Division)                                                                                           |
|                     | <b>0~255</b>                                     | 0 = No Motion Check                                                                                                        |
|                     |                                                  | Default = 1                                                                                                                |
| <b>C4.3</b>         | <b>MOT</b>                                       | Motion Time ( 1 = 0.1 sec )                                                                                                |
|                     | <b>0~255</b>                                     | Default = 5                                                                                                                |
| <b>C5</b>           | <b>Pre-calibration</b>                           |                                                                                                                            |
| <b>C5.1</b>         | <b>CUN</b>                                       | Calibration Unit Selection                                                                                                 |
|                     | <b>KG</b>                                        | To Calibrate by kilogram "kg"                                                                                              |
|                     | <b>LB</b>                                        | To Calibrate by pound "lb"                                                                                                 |
|                     | <b>G</b>                                         | To Calibrate by gram "g"                                                                                                   |
|                     | <b>OZ</b>                                        | To Calibrate by ounce "oz"                                                                                                 |
| <b>C5.2</b>         | <b>SUN</b>                                       | Secondary Conversion Weight Unit                                                                                           |
|                     | <b>KG</b>                                        | To set secondary weight unit as kilogram "kg"                                                                              |
|                     | <b>LB</b>                                        | To set secondary weight unit as pound "lb"                                                                                 |
|                     | <b>G</b>                                         | To set secondary weight unit as gram "g"                                                                                   |
|                     | <b>OZ</b>                                        | To set secondary weight unit as ounce "oz"                                                                                 |
| <b>C5.3</b>         | <b>MET</b>                                       | Metrology Method                                                                                                           |
|                     | <b>OIML</b>                                      | OIML (F.S. Capacity + 9 divisions, 2% Zero Range, etc.)                                                                    |
|                     | <b>USA</b>                                       | USA (F.S. Capacity + 5%, 100 % Zero Range, etc.)                                                                           |
| <b>C5.4</b>         | <b>DP</b>                                        | Decimal Point Position                                                                                                     |
|                     | <b>0 ~ 4</b>                                     | Default = 0, (No Decimal Point)                                                                                            |
| <b>C5.5</b>         | <b>CAP</b>                                       | Capacity Setting                                                                                                           |
|                     | Display will show "C XXX.XX", Default = 50000 lb |                                                                                                                            |
| <b>C5.6</b>         | <b>DIV</b>                                       | Count-by                                                                                                                   |
|                     | <b>1, 2, 5, 10, 20, 50, 100</b>                  | Default = 1.                                                                                                               |
|                     |                                                  | Select any one of 1, 2, 5, 10, 20, 50 and 100.                                                                             |

| Configuration Setup | Values Set  | Description                               |
|---------------------|-------------|-------------------------------------------|
| <b>C5.7</b>         | <b>AZT</b>  | Auto Zero Tracking Width (In Divisions)   |
|                     | <b>OFF</b>  | Auto Zero Tracking function is <b>OFF</b> |
|                     | <b>0.5D</b> | Select any one of 0.5D through 3.0D       |
|                     | <b>To</b>   |                                           |
|                     | <b>3.0D</b> |                                           |

|                                                                                                                                            |                                                                                   |                                                              |
|--------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------|
| <b>C6</b>                                                                                                                                  | <b>Calibration</b>                                                                |                                                              |
| <b>C6.1</b>                                                                                                                                | <b>REF</b>                                                                        | Calibration Mode                                             |
|                                                                                                                                            | <b>RC</b>                                                                         | Standard Calibration (Zero Calibration and Span Calibration) |
|                                                                                                                                            | <b>RS</b>                                                                         | Span Calibration Only                                        |
|                                                                                                                                            | <b>RO</b>                                                                         | Zero Calibration Only                                        |
| <b>C6.2</b>                                                                                                                                | <b>PCAL</b>                                                                       | <b>Zero Calibration</b>                                      |
|                                                                                                                                            | Display will show <b>PCAL</b> about 1 sec then " <b>R XXXX.XX</b> "               |                                                              |
|                                                                                                                                            | Insure the scale is unloaded and press 'Enter'                                    |                                                              |
| <b>C6.3</b>                                                                                                                                | <b>CAL</b>                                                                        | <b>Span Calibration</b>                                      |
|                                                                                                                                            | Display will show " <b>CAL</b> " about 1 sec then " <b>N XXXX.XX</b> "            |                                                              |
|                                                                                                                                            | Key in weight value to be used for Span Calibration (VC202 & VC203)               |                                                              |
|                                                                                                                                            | Scroll in the weight value to be used for Span Calibration (VC201)                |                                                              |
|                                                                                                                                            | Place the Weight on the scale and press 'Enter'                                   |                                                              |
|                                                                                                                                            | Press <b>Enter</b> key to <b>save the Calibration</b> when "End" is displayed     |                                                              |
| <b>C7</b>                                                                                                                                  | <b>Calibration Tune</b>                                                           |                                                              |
| <b>C7.1</b>                                                                                                                                | <b>TUN</b>                                                                        | Tune Calibration (Adjust Span)                               |
|                                                                                                                                            | <b>0~255</b>                                                                      | 1 = 0.1 times the current value of the one division          |
| <b>C7.2</b>                                                                                                                                | <b>DIR</b>                                                                        | Tune Direction                                               |
|                                                                                                                                            | <b>UP</b>                                                                         | Adjust span upward                                           |
|                                                                                                                                            | <b>DOWN</b>                                                                       | Adjust span downward                                         |
| <b>(VC202 &amp; VC203 Only)</b> To Enter the Custom Print Format Procedure<br>With the <b>C1</b> category displayed press 'Shift' then '0' |                                                                                   |                                                              |
| <b>C10</b>                                                                                                                                 | <b>Custom Print Formats</b> (See details in the Customizing Print Format section) |                                                              |
| <b>C10.1</b>                                                                                                                               | 'P1 CUST'                                                                         |                                                              |
|                                                                                                                                            | Edit the Custom Print Format                                                      |                                                              |
| <b>C10.2</b>                                                                                                                               | 'P2 CONT'                                                                         |                                                              |
|                                                                                                                                            | Edit the Custom Continuous Print Format                                           |                                                              |
| <b>C10.3</b>                                                                                                                               | 'FMT END'                                                                         |                                                              |
|                                                                                                                                            | Quit Print Format                                                                 |                                                              |

## Calibration Audit Trail

The audit trail consists of two event counters, one for the adjustment (calibration) parameters (audit trail 1) and one for configuration parameters (audit trail 2). The range will be (000 to 999) for each counter.

To view the audit counters press the 'G/N' and 'Enter' keys at the same time while the instrument is in the normal weighing mode. The audit trail will be displayed as long as the keys are held.

If the calibration jumper is installed the audit trail will be displayed momentarily before the password prompt.

The audit trail format will be:

XXXX.YYY where:

XXX is audit trail 1 and YYY is audit trail 2.

Audit trail one will increment when changes are made to:

Pre-calibration data

Calibration

Calibration Tune

Audit trail two will increment when changes are made to:

Filter settings

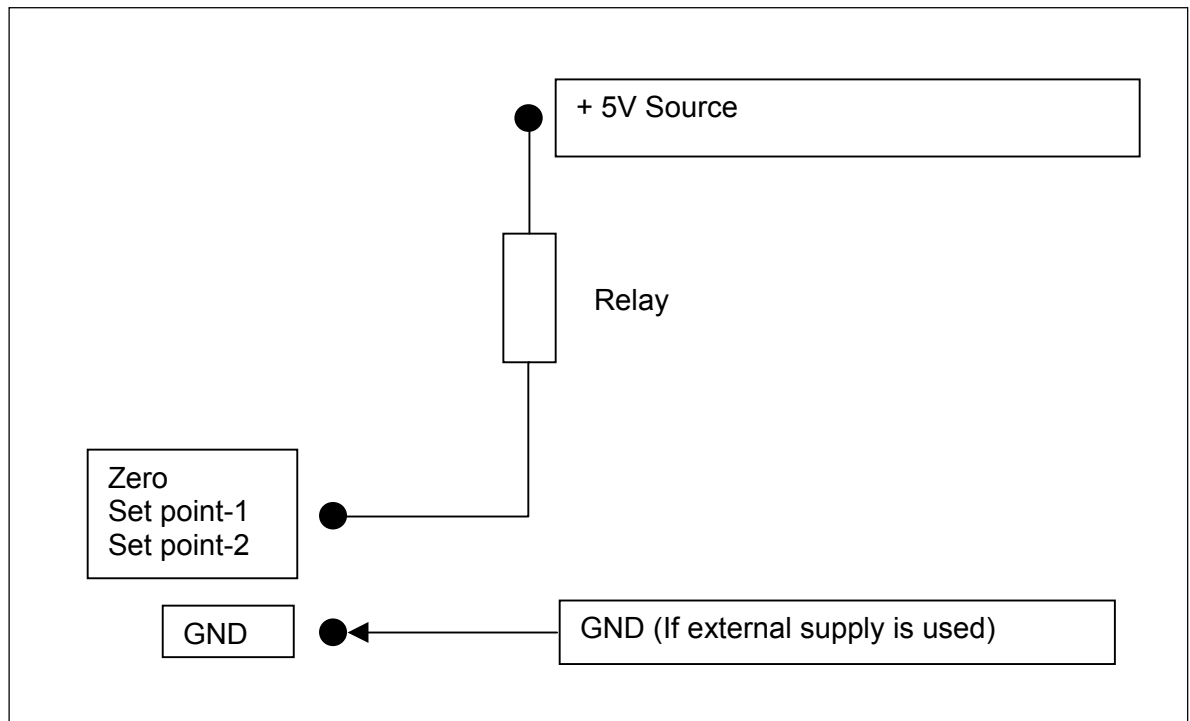
Print related settings C3.6-C3.9,

Print Format

Weight related operation keys such as Tare mode

## Input/Output Connections

| Pin-Out Reference Table of HD1                                                                                                                                                                                                                                                                    |                      |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|
| <i>HD1 is a 10-Pin Single Inline Header providing a Zero and 2-Set Point Outputs,</i>                                                                                                                                                                                                             |                      |
| Each output can provide maximum continuous sinking current of 20mA from an internal +5VDC power supply (Pin No. 9/10) or 50mA with an external +5VDC power supply. These outputs are intended to drive Solid State Relays, driving mechanical relays may present electrical interference problems |                      |
| <b>Pin No. 1</b>                                                                                                                                                                                                                                                                                  | Reserved             |
| <b>Pin No. 2</b>                                                                                                                                                                                                                                                                                  | Reserved             |
| <b>Pin No. 3</b>                                                                                                                                                                                                                                                                                  | Reserved             |
| <b>Pin No. 4</b>                                                                                                                                                                                                                                                                                  | Set point # 2 Output |
| <b>Pin No. 5</b>                                                                                                                                                                                                                                                                                  | Set point # 1 Output |
| <b>Pin No. 6</b>                                                                                                                                                                                                                                                                                  | Zero Output          |
| <b>Pin No. 7</b>                                                                                                                                                                                                                                                                                  | Ground               |
| <b>Pin No. 8</b>                                                                                                                                                                                                                                                                                  | Ground               |
| <b>Pin No. 9</b>                                                                                                                                                                                                                                                                                  | + 5VDC               |
| <b>Pin No. 10</b>                                                                                                                                                                                                                                                                                 | + 5VDC               |



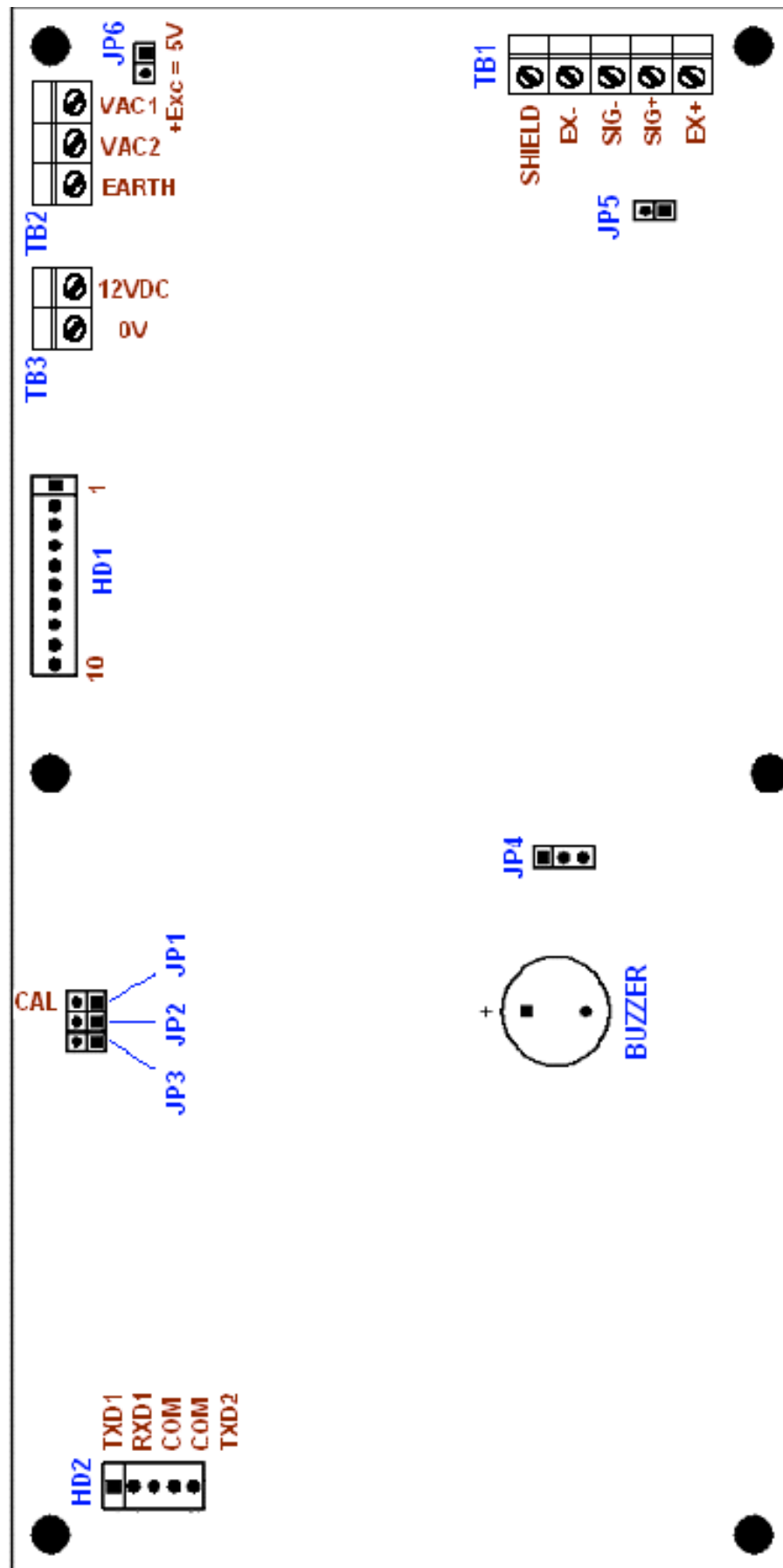
| Pin-Out Reference Table of HD2                                            |                                                     |
|---------------------------------------------------------------------------|-----------------------------------------------------|
| <i>HD2 is a 5-Pin Single Inline Header used for RS232-C Communication</i> |                                                     |
| <b>Pin No. 1</b>                                                          | TxD (Transmit Data RS-232C Communication Channel 1) |
| <b>Pin No. 2</b>                                                          | RxD (Received Data RS-232C Communication Channel 1) |
| <b>Pin No. 3</b>                                                          | Com (Signal Ground RS-232C Communication Channel 1) |
| <b>Pin No. 4</b>                                                          | Com (Signal Ground RS-232C Communication Channel 2) |
| <b>Pin No. 5</b>                                                          | TxD (Transmit Data RS-232C Communication Channel 2) |

| Pin-Out Reference Table of TB1                                         |              |
|------------------------------------------------------------------------|--------------|
| <i>TB1 is a 5 Pin Screw Terminal used for the Load Cell Connection</i> |              |
| <b>Pin No. 1</b>                                                       | +Excitation  |
| <b>Pin No. 2</b>                                                       | +Signal      |
| <b>Pin No. 3</b>                                                       | - Signal     |
| <b>Pin No. 4</b>                                                       | - Excitation |
| <b>Pin No. 5</b>                                                       | Shield       |

| Pin-Out Reference Table of TB2                                                 |                                                   |
|--------------------------------------------------------------------------------|---------------------------------------------------|
| <i>TB2 is a 3 Pin Terminal Block used for the AC Supply Voltage Connection</i> |                                                   |
| <b>Pin No. 1</b>                                                               | AC Voltage Supply wire from step-down transformer |
| <b>Pin No. 2</b>                                                               | AC Voltage Supply wire from step-down transformer |
| <b>Pin No. 3</b>                                                               | Earth Connection                                  |

| Pin-Out Reference Table of TB3                                                     |                            |
|------------------------------------------------------------------------------------|----------------------------|
| <i>TB3 is a 2 Pin Terminal Block for DC Supply Voltage Connection to a Battery</i> |                            |
| <b>Pin No. 1</b>                                                                   | +12VDC Supply from Battery |
| <b>Pin No. 2</b>                                                                   | 0VDC Supply from Battery   |

## Jumpers, Headers and Terminal Blocks Location



## Error Messages

| Error Messages Explanation |                                                                                                                                                                            |
|----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>CAP OL</b>              | Over Capacity, weight value exceeds the full scale capacity                                                                                                                |
| <b>ADC UL</b>              | Input load cell signal is too low or reversed, load cell or load cell-cable is faulty                                                                                      |
| <b>ADC OL</b>              | Input load cell signal is too high, load cell or load cell-cable is faulty                                                                                                 |
| <b>NOT CAL</b>             | Scale is Not yet Calibrated                                                                                                                                                |
| <b>RMT DSP</b>             | Will be displayed on Remote Display Unit when there is no signal from the Main Display                                                                                     |
| <b>RMT OPE</b>             | Will be displayed on Remote Operation Unit when there is no signal from the Main Display                                                                                   |
| <b>SPAN OL</b>             | Maximum calculated span count is greater than maximum ADC Chip count                                                                                                       |
| <b>LO BAT</b>              | Insufficient battery voltage level. Need to re-charge the battery                                                                                                          |
| <b>-----</b>               | Display if Power On Zero fails. Need to unload the scale or optional press Zero Key if power on zero weight is within allowable zero range                                 |
| <b>S.TOTAL</b>             | Displayed before entering the password if Sub Total printing is pending. Need to press 'Shift'+ 'Print' to print the Sub Total and 'Shift'+ 'G/N' to print the Grand Total |
| <b>G.TOTAL</b>             | Displayed before entering the password if Grand Total printing is pending. Need to press 'Shift'+ 'G/N' to print the Grand Total                                           |

## Jumper Settings

| Reference Table For Jumpers |                                                                                  |
|-----------------------------|----------------------------------------------------------------------------------|
| <b>JP-1</b>                 | Calibration Enable                                                               |
| <b>JP-2</b>                 | Reserved                                                                         |
| <b>JP-3</b>                 | Not in use                                                                       |
| <b>JP-4</b>                 | Not in use                                                                       |
| <b>JP-5</b>                 | Not in use                                                                       |
| <b>JP-6</b>                 | to set Excitation Voltage to 5V (Use to conserve power during battery operation) |



## Customizing Print Format (Optional)

- Press [**G/N**] key and [**Select/Enter**] key together, Audit Trail will be displayed, when released the display will show [**P 0**] and the 7<sup>th</sup> LED will flash, which means you need to enter the numeric value password to access the setup mode.
- Key in the password [**2**] [**0**] [**0**] [**1**] and press [**Enter**], the display will show [**C1** ]
- Press [**Shift**] then [**0**], [**PRT FMT**] will be displayed, then [**P1 CUST**] will be displayed.  
Here you can use the [**PRINT**] key or [**G/N**] key to browse the following three menus,
  - (1) [**P1 CUST**] ➤ For Custom Print Formatting.
  - (2) [**P2 CONT**] ➤ For Custom Formatting for Continuous Output.
  - (3) [**FMT END**] ➤ to end the Custom Formatting and return to normal weighing mode. select the menu by pressing the Enter key and continue the setting.
- The numeric characters (0, 1, ... , 9), all alphabets (A, B, ... , Z) and some other characters are already assigned to the Group-B keys (Ref: Key Explanation page as describe earlier) so these characters can be keyed in directly from Group-B keys.  
(Example: for "1" ➤ press [**1**] key,  
for "A" ➤ press [**Shift**] then press [**2**] key,  
for "B" ➤ press [**Shift**] then press [**2**] and press [**Shift**] key.  
To confirm character entry, press [**Enter**] key after selecting the input character).
- *There will be a blinking LED just below one of the 7-segment display digits which shows the active digit position or character insertion position.*
- The characters or text to be printed out should be placed inside the double quotation marks.  
(e.g. "FlexWeigh" will print out as FlexWeigh )
- For Control characters or some other characters which cannot be used by the front panel keys are to be keyed in by using the following format:  
"xxx" (where: xxx is the ASCII code or extended ASCII code (0~255) in decimal value of the character code to be printed)
- **Following Command Codes are provided:**
  - (1) "\R" = Carriage Return
  - (2) "\N" = Line Feed
  - (3) "\E" = End of line (CR+LF) (e.g. "\E" = "\R\n" will be printed)
  - (4) "\Lx" = "x" Line Feeds (e.g. "\L3" = "\N\n\n" = 3 Line Feeds will be printed)
  - (5) "\Sx" = "x" Spaces (e.g. "\S4" = 4 spaces will be printed)
  - (6) "\CX.Y" = Repeat printing a character X for a total of Y characters, X can be "xxx" form (e.g. "\C=.16" = Prints "=" for 16 characters or "\C\42.16 = Prints "\*" for 16 characters)
- **Weight Format Command (WX.Y)**  
**X** = Weight Type (0 = Net, 1 = Gross, 2 = Tare)  
**Y** = Field Width (Includes "." if any)
- **Weight Unit Command (U)**  
Appends the current unit of measurement to the printed weight and optional tare entry flag.
  - (1) "^kg^^^" For Pushbutton Tare, Gross or Net Weight. (kg = current unit, ^ = space)
  - (2) "^kg(K)" For Keyboard Tare or Recall Tare Weight.

➤ **Delay Command (DX)**

Delay after print which is normally placed after CR/LF, where **X** = Delay Time  
(1 = 0.1 sec).

❑ **Example: W1.8U** = Print the gross weight right justified with a field width of 8 followed by the current units: e.g. “ **3456.78 kg** ”

- To **Print** the current editing print format press [**Tare**] key then select [**Print**].
- To **Erase** the current editing print format press [**Tare**] key then select [**Erase**].

## Print Output Formats & Printout Samples

### ☐ Single Line Print Output Format (C3.6 = SIN)

Gross^XXXXXXXX^kg^^^^Tare^XXXXXXXX^kg^^^^Net^XXXXXXXX^kg<NL>

Where: ^ = Space, X = Number ('0' to '9') or Leading Space or Decimal Point or Minus

#### Single Line Format Output Sample

|       |            |      |            |     |            |
|-------|------------|------|------------|-----|------------|
| Gross | 29.999 kg  | Tare | 9.999 kg   | Net | 20.000 kg  |
| Gross | 3000.00 lb | Tare | 5.00 lb(K) | Net | 2995.00 lb |
| Gross | 22000 kg   | Tare | 2000 kg    | Net | 20000 kg   |

### ☐ Multi-Line Print Output Format (C3.6 = MUL)

Gross^XXXXXXXX^kg^^<NL>^Tare^XXXXXXXX^kg^^<NL>^^Net^XXXXXXXX^kg^^<2xNL>

#### Multi-Line Format Print Output Sample

|       |           |
|-------|-----------|
| Gross | 30.000 kg |
| Tare  | 10.000 kg |
| Net   | 20.000 kg |

|       |              |
|-------|--------------|
| Gross | 30.000 kg    |
| Tare  | 10.000 kg(K) |
| Net   | 20.000 kg    |

### ☐ Continuous Print Format (C3.6 = CON)

<STX>XXXXXX.XX^kg^^<ETX>

### ☐ Default Custom Print Format Sample (C3.6 = CPR)

"GROSS\58\S3"W1.8U"\R\N TARE\58\S3"W2.8U"\R\N NET\58\S3"W0.8U"\R\L2"

#### Corresponding Print Output is:

|        |           |
|--------|-----------|
| Gross: | 30.000 kg |
| Tare:  | 10.000 kg |
| Net:   | 20.000 kg |

|        |              |
|--------|--------------|
| Gross: | 30.000 kg    |
| Tare:  | 10.000 kg(K) |
| Net:   | 20.000 kg    |

### ☐ Default Custom Continuous Print Format Sample (C3.6 = CCO)

"\2"W0.8U"\3"

#### Corresponding Print Output is:

<STX>XXXXXX.XX^kg^^<ETX>

### ☐ Note:

A '(K)' is printed after a keyboard entry or recalled tare weight.

## Journal Print Format & Printout Sample

Journal Print Format is enabled by the settings: 1) Custom Print Format Type (**C3.6** "PFM" = CPR) with the proper Journal Print Format in **C10.1** as will be described below, 2) Date/Time Setup Enable (**C1.4** "DTM" = E) and 3) Journal Print Feature Enable (**C1.5** "JPR" = E) .

Following commands are specially provided for Journal Printer Print Formats:

➤ **Journal Print Format Commands (FX)**

Where X = Format No. 1 to 5.

Each of the following command defines the format header or a start position of print format.

**F1** = Start of Main Title Format

**F2** = Start of Sub Title Format

**F3** = Start of Batch Weighing Format

**F4** = Start of Sub Total Format

**F5** = Start of Grand Total Format

**Note:** At the end of each format, "CR/LF" pair will be printed, except at the end of **F5**.

➤ **Code and Number Format Commands (NX)**

Where X = Format No. 1 to 4.

Each of the following command represents the Code or Numeric Data to be printed.

**N1** = Product Code (10 Alpha-Numeric Characters)

**N2** = Consecutive No. (5 Numeric Characters)

**N3** = Sub Total Counts (5 Numeric Characters)

**N4** = Grand Total Counts (5 Numeric Characters)

➤ **Weight and Unit Format Commands (WX.Y.U)**

**X** = Weight Type (**0** = Net, **1** = Gross, **2** = Tare,  
**3** = Sub Total Weight, **4** = Grand Total Weight).

**Y** = Field Width (Includes "." if any)

**U** = Appends the current unit of measurement to the weight and optional tare entry flag.

(1) **U = 0**: Not print current unit of measurement. (Same as W.X.Y)

(2) **U = 1**: Appends the current unit of measurement ("^kg") to the printed weight.

(3) **U = 2**: Appends as described in (2) but with 3 additional characters of tare

entry flag:

(a) "^^^" For Pushbutton Tare, Gross or Net Weight (^ = Space).

(b) "(K)" For Keyboard Tare or Recall Tare Weight.

❑ **Example:** Following will print the net weight right justified with a field width of 8 and will finally print a different type of optional current unit of measurement description:

**W0.8.0** = without current unit: e.g. " **3456.78**" (same as W0.8).

**W0.8.1** = 1 space and 2 characters of current unit: e.g. " **3456.78 kg**".

**W0.8.2** = 1 space and 2 characters of current unit with 3 extra spaces of tare flag. e.g. " **3456.78 kg** " (same as W0.8U).

➤ **Time Format Commands (TX)**

Where X = Time Format No. 1 to 8 as follows:

| Command | Format         | Print Out   |
|---------|----------------|-------------|
| T1      | H:MM           | 2:13        |
| T2      | HH:MM          | 02:13       |
| T3      | H:MM AM/PM     | 2:13 AM     |
| T4      | HH:MM: AM/PM   | 02:13 AM    |
| T5      | H:MM:SS        | 2:13:00     |
| T6      | HH:MM:SS       | 02:13:00    |
| T7      | H:MM:SS AM/PM  | 2:13:00 AM  |
| T8      | HH:MM:SS AM/PM | 02:13:00 AM |

| Command | Format         | Print Out      |
|---------|----------------|----------------|
| H1      | D/M/YYYY       | 2/3/2004       |
| H2      | D/M/YY         | 2/3/04         |
| H3      | DD/MM/YYYY     | 02/03/2004     |
| H4      | M/D/YYYY       | 3/2/2004       |
| H5      | M/D/YY         | 3/2/04         |
| H6      | MM/DD/YY       | 03/02/04       |
| H7      | MM/DD/YYYY     | 03/02/2004     |
| H8      | YY/MM/DD       | 04/03/02       |
| H9      | YYYY-MM-DD     | 2004-03-02     |
| H10     | D MMM YYYY     | 2 Mar 2004     |
| H11     | DD-MMM-YY      | 02-Mar-04      |
| H12     | DD-MMM-YYYY    | 02-Mar-2004    |
| H13     | DDD D MMM YYYY | Tue 2 Mar 2004 |

➤ **Date Format Commands (HX)**

Where X = Date  
Format No. 1 to 13 as follows:

```

=====
VMC
=====
28/5/2004 13:18
CODE: 1234567890
   1   200.0 kg
   2   200.0 kg
-----
   2   400.0 kg

28/5/2004 13:20
CODE: ABC1234567
   1   400.0 kg
   2   200.0 kg
-----
   2   600.0 kg

TOTAL:           4
          1000.0 kg

```

❑ **Custom Journal Print Format Sample (C3.6 = CPR)**

Editable at C10.1 Custom Print Format as follow:

**Main Title**

- F1"E\C=.16\E◦
- VMC\E◦
- \C=.16\E"

**Sub Title**

- F2H1T2"E◦
- CODE: "N1◦

**Batch Weighing**

- F3N2W0.8.1◦

**Sub Total**

- F4"C-.16\E"
- N3W3.8.1"R\L2"

**Grand Total**

- F5"TOTAL:\S5"N4"E"
- W4.13.1"R\L4"

**Note:**

- ❖ The actual custom print format that will be shown inside the “**C10.1**” edit buffer is the continuous extraction of any characters located between the two delimited symbols “**o**” of the above multi-line print format sample.
- ❖ To quickly jump to the start of each format (**F1** to **F5**) during editing the custom print format, press [**Shift**] key then press [**>**] or [**<**] key to jump to the next or previous journal print format position respectively.
- ❖ The right figure shows the print output of the above custom journal print format sample.

## Journal Print Format Key Operation

Following procedures are only available when the Custom Print Format contains the specific Journal Print Format as described in the previous section. It requires 3 main printing steps to complete the Operation, i.e. (1) Batch Weighing, (2) Sub Total and (3) Grand Total as follows:

### **How to print the Batch Weighing:**

- 1) Before starting the first weighing of each new batch, enter the Product Code (10 alpha-numeric characters) by using the Function Key **[F1]** (Press **[Shift]** then press **[1]**).
- Note:**
  - Enter the Product Code in the same way as editing the Custom Print Format in **C10.1**.
  - To **Delete** all characters of Product Code at once, press **[Shift]** then press **[Clear]**.
  - The Function Key **[F1]** is automatically enabled when the Sub Title Format (**F2**) contains the Product Code (**N1**) command.
- 2) Perform a consecutive batch weighing as usual, i.e. when the weight becomes stable, either Manually Print or an Auto Print should be issued depending on the setting in **C3.7** "PRM". Following conditional print formats will be printed:
  - (i) **Main Title Print Format (F1):**  
Printed only once at the start of the **First Batch Weighing**. Normally the Company Name is printed here.
  - (ii) **Sub Title Print Format (F2):**  
Printed only once at the start of each **New Batch Weighing**. Normally Date/Time and Product Code is printed here.
  - (iii) **Batch Weighing Format (F3):**  
Once the above two conditional formats are printed, each weighing in a batch will be printed consecutively. Normally Consecutive No. and Net Weight with current selected unit are printed here. After printing, the following data will be updated:
    - a) Consecutive No. (**N2**) will be increased by one.
    - b) Sub Total Count (**N3**) will be increased by one.
    - c) The Printed (Net) Weight (**W0**) will be accumulated to the Sub Total Weight (**W3**)
- 3) Continue the next consecutive weighing as described in step (2.iii) if required.
- 4) For the last Batch Weighing, issue the Sub Total Data Print as shown below.

### **How to print the Sub Total:**

After printing the last weighing of each batch, issue the Sub Total Data Print as follows:

- 1) Press **[Shift]** then press **[Print]**.
- 2) The **Sub Total Print Format (F4)** Data will be printed. Normally line separator, Sub Total Data e.g. Accumulated Counts (**N3**) and Accumulated Weight (**W3**) will be printed here.
- 3) After printing the Sub Total Data, the following will be reset:
  - a) Consecutive No. (**N2**) will be reset to one.
  - b) Sub Total Count (**N3**) will be cleared to zero
  - c) Sub Total Weight (**W3**) will be cleared to zero.
- 4) Continue the next batch with the above **How to print the Batch Weighing** if required.
- 5) For the last batch Sub Total printing, issue the Grand Total Data Print as shown below.

### How to print the Grand Total:

After the last batch Sub Total Data Print, issue the Grand Total Data Print as follows:

- 1) Press [**Shift**] then press [**G/N**].
- 2) The **Grand Total Print Format (F5)** Data will be printed. Normally Grand Total Data e.g. Accumulated Counts (**N4**) and Accumulated Weight (**W4**) will be printed here.
- 3) After printing the Grand Total Data, the following will be reset:
  - a) Grand Total Count (**N4**) will be cleared to zero
  - b) Grand Total Weight (**W4**) will be cleared to zero.
- 4) Restart the new Operation with the above “**How to print the Batch Weighing**” if required.

### Note:

- ❖ When the Batch Weighing Operation is in process, the Print LED lamp will be always turned ON to indicate that the Sub Total data or the Grand Total data is pending.  
During in this period, the following Operations are temporary **disabled**:
  - **Unit Key Toggle** is disabled
  - **Configuration Setup** is disabled
- ❖ After printing the Sub Total and Grand Total data, the Print LED lamp will be turned OFF, the Operations of Unit Key Toggle and Configuration Setup will be enabled again.

## Date and Time Settings Operation

Date and Time Settings can be enabled with the configuration setting in **C1.4** “DTM” = “E”. If enabled, the following description explains how to setup the Date and Time operation.

Once the power on count down has finished; the date and time settings procedure will be prompted to allow the operator to enter the current date and time that can be printed out by the custom date or time formats defined in the editable custom print format at **C10.1**.

These date and time formats are specially provided for a journal print format to print the current date and time, normally as a part of the Sub Title before the starting of each batch weighing.

The date or time data is generated from the system clock of the indicator. As long as the indicator is on, the internal clock will keep running and automatically support the calendar features as follows:

- Number of days in each month.
- Day of week (e.g. Sun, Mon, Tue, Wed, Thu, Fri, Sat)
- Leap year (The year with 29 days in February)



**How to setup the current Date and Time:**

The following are the sequence of date and time setups, just after the display count down finished:

After “DATE” displayed about 1 second, enter the current date as follows:

| LED Display | Description             | Data Range                            |
|-------------|-------------------------|---------------------------------------|
| YRS XX      | Enter the current Year  | XX = 00 to 67 for Year = 2000 to 2067 |
| MON XX      | Enter the current Month | XX = 1 to 12                          |
| DAY XX      | Enter the current Date  | XX = 1 to 31                          |

After “TIME” displayed about 1 second, enter the current time as follows:

| LED Display | Description              | Data Range                             |
|-------------|--------------------------|----------------------------------------|
| HRS XX      | Enter the current Hour   | XX = 0 to 23 (Setup as 24 Hour Format) |
| MIN XX      | Enter the current Minute | XX = 0 to 59                           |
| SEC XX      | Enter the current Second | XX = 0 to 59                           |

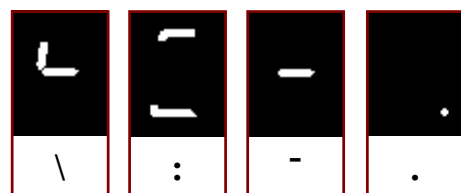
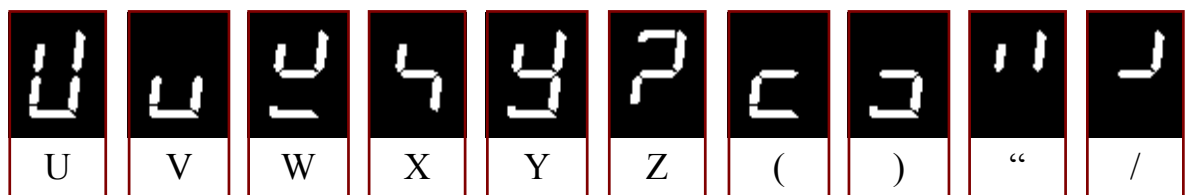
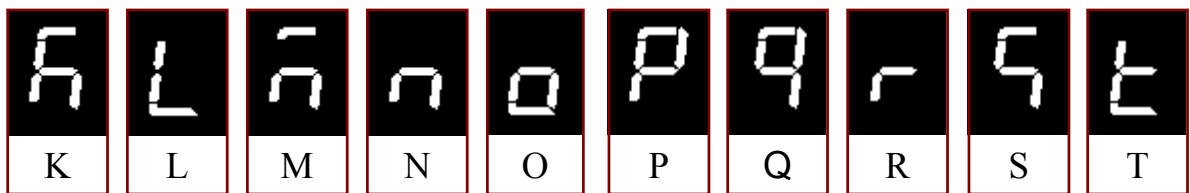
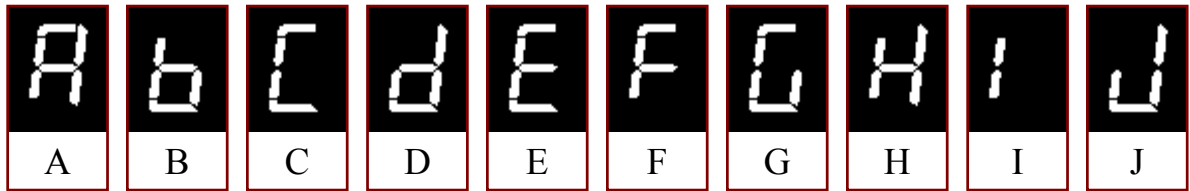
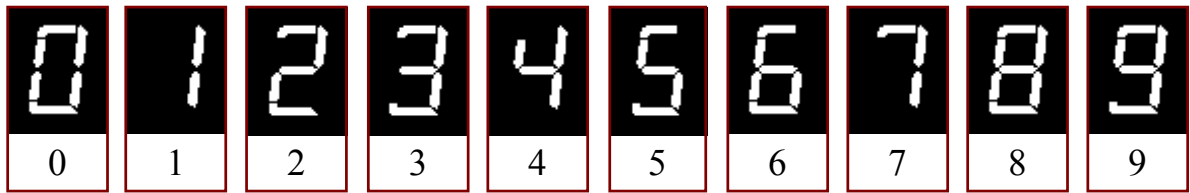
**How to momentarily display the current Date and Time:**

During the normal weighing operation, press [**Shift**] then press [**Enter**]. The display will show the current time (5 seconds) then will show the current date (3 seconds) as shown in the following formats:

- **Current Time Format “HH.MM.SS”**  
Where: HH = Hour, MM = Minute, SS = Second
- **Current Date Format “DD.MM.YY.W”**  
Where: DD = Day, MM = Month, YY = Year,  
W = Day of week (0 = Sun, 1 = Mon, 2 = Tue, 3 = Wed, 4 = Thu, 5 = Fri, 6 = Sat)

| Setup Record Table                       |  |                         |  |
|------------------------------------------|--|-------------------------|--|
| Owner                                    |  | ➤                       |  |
| Scale Model                              |  | ➤                       |  |
| Serial Number                            |  | Firmware Version        |  |
| Capacity & Division                      |  | Date of Purchase        |  |
| Application Type                         |  | Setup Date              |  |
| Load cell Brand & Model                  |  | Load cell Capacity      |  |
| No. of Load cell                         |  | Load cell Sensitivity   |  |
| C1.1 ➤ Display Mode                      |  | C1.2 ➤ Hot-key          |  |
| C1.3 ➤ Auto-Power Off                    |  | C1.4 ➤ Date-Time Enable |  |
| C1.5 ➤ Journal Print                     |  |                         |  |
| C2.1 ➤ Unit Key Toggle                   |  | C2.2 ➤ Tare key mode    |  |
| C2.3 ➤ Tare key at zero                  |  | C2.4 ➤ Preset 1 Enable  |  |
| C2.5 ➤ Preset 2 Enable                   |  |                         |  |
| C3.1 ➤ Instrument                        |  |                         |  |
| RS-232C Communication Channel 1 Settings |  | C3.3 ➤ Ch-1 Baud Rate   |  |
| C3.4 ➤ Ch-1 Parity                       |  | C3.5 ➤ Ch-1 Type        |  |
| C3.6 ➤ Ch-1 Print Format                 |  | C3.7 ➤ Ch-1 Print Mode  |  |
| RS-232C Communication Channel 2 Settings |  | C3.3 ➤ Ch-2 Baud Rate   |  |
| C3.4 ➤ Ch-2 Parity                       |  | C3.5 ➤ Ch-2 Type        |  |
| C3.6 ➤ Ch-2 Print Format                 |  | C3.7 ➤ Ch-2 Print Mode  |  |
| C3.8 ➤ Minimum Print                     |  | C3.9 ➤ Wt.Change        |  |
| C3.10 ➤ Print Retry Time-                |  |                         |  |
| C4.1 ➤ Average                           |  | C4.2 ➤ Motion Window    |  |
| C4.3 ➤ Motion Time                       |  | C5.1 ➤ Calibration Unit |  |
| C5.2 ➤ Secondary Unit                    |  | C5.3 ➤ Metrology        |  |
| C5.4 ➤ Decimal Point                     |  | C5.5 ➤ Capacity         |  |
| C5.6 ➤ Division size                     |  | C5.7 ➤ Auto Zero        |  |
| C10.1 ➤ P1 CUST                          |  |                         |  |
|                                          |  |                         |  |
|                                          |  |                         |  |
|                                          |  |                         |  |
|                                          |  |                         |  |
|                                          |  |                         |  |
| C10.2 ➤ P2 CONT                          |  |                         |  |
|                                          |  |                         |  |
| Set point 1, Start Value                 |  | Set point 1, End Value  |  |
| Set point 2, Start Value                 |  | Set point 2, End Value  |  |
| REMARKS                                  |  |                         |  |
|                                          |  |                         |  |

## Display Character Reference



## ASCII Character Set

| ASCII Character Set |     |      |      |     |      |      |     |      |      |     |      |
|---------------------|-----|------|------|-----|------|------|-----|------|------|-----|------|
| Dec                 | Hex | Char | Dec  | Hex | Char | Dec  | Hex | Char | Dec  | Hex | Char |
| 0000                | 00  | NUL  | 0032 | 20  | SP   | 0064 | 40  | @    | 0096 | 60  | `    |
| 0001                | 01  | SOH  | 0033 | 21  | !    | 0065 | 41  | A    | 0097 | 61  | a    |
| 0002                | 02  | STX  | 0034 | 22  | "    | 0066 | 42  | B    | 0098 | 62  | b    |
| 0003                | 03  | ETX  | 0035 | 23  | #    | 0067 | 43  | C    | 0099 | 63  | c    |
| 0004                | 04  | EQT  | 0036 | 24  | \$   | 0068 | 44  | D    | 0100 | 64  | d    |
| 0005                | 05  | ENQ  | 0037 | 25  | %    | 0069 | 45  | E    | 0101 | 65  | e    |
| 0006                | 06  | ACK  | 0038 | 26  | &    | 0070 | 46  | F    | 0102 | 66  | f    |
| 0007                | 07  | BEL  | 0039 | 27  | '    | 0071 | 47  | G    | 0103 | 67  | g    |
| 0008                | 08  | BS   | 0040 | 28  | (    | 0072 | 48  | H    | 0104 | 68  | h    |
| 0009                | 09  | HT   | 0041 | 29  | )    | 0073 | 49  | I    | 0105 | 69  | i    |
| 0010                | 0A  | NL   | 0042 | 2A  | *    | 0074 | 4A  | J    | 0106 | 6A  | j    |
| 0011                | 0B  | VT   | 0043 | 2B  | +    | 0075 | 4B  | K    | 0107 | 6B  | k    |
| 0012                | 0C  | FF   | 0044 | 2C  | ,    | 0076 | 4C  | L    | 0108 | 6C  | l    |
| 0013                | 0D  | CR   | 0045 | 2D  | -    | 0077 | 4D  | M    | 0109 | 6D  | m    |
| 0014                | 0E  | SO   | 0046 | 2E  | .    | 0078 | 4E  | N    | 0110 | 6E  | n    |
| 0015                | 0F  | SI   | 0047 | 2F  | /    | 0079 | 4F  | O    | 0111 | 6F  | o    |
| 0016                | 10  | DLE  | 0048 | 30  | 0    | 0080 | 50  | P    | 0112 | 70  | p    |
| 0017                | 11  | DC1  | 0049 | 31  | 1    | 0081 | 51  | Q    | 0113 | 71  | q    |
| 0018                | 12  | DC2  | 0050 | 32  | 2    | 0082 | 52  | R    | 0114 | 72  | r    |
| 0019                | 13  | DC3  | 0051 | 33  | 3    | 0083 | 53  | S    | 0115 | 73  | s    |
| 0020                | 14  | DC4  | 0052 | 34  | 4    | 0084 | 54  | T    | 0116 | 74  | t    |
| 0021                | 15  | NAK  | 0053 | 35  | 5    | 0085 | 55  | U    | 0117 | 75  | u    |
| 0022                | 16  | SYN  | 0054 | 36  | 6    | 0086 | 56  | V    | 0118 | 76  | v    |
| 0023                | 17  | ETB  | 0055 | 37  | 7    | 0087 | 57  | W    | 0119 | 77  | w    |
| 0024                | 18  | CAN  | 0056 | 38  | 8    | 0088 | 58  | X    | 0120 | 78  | x    |
| 0025                | 19  | EM   | 0057 | 39  | 9    | 0089 | 59  | Y    | 0121 | 79  | y    |
| 0026                | 1A  | SUB  | 0058 | 3A  | :    | 0090 | 5A  | Z    | 0122 | 7A  | z    |
| 0027                | 1B  | ESC  | 0059 | 3B  | ;    | 0091 | 5B  | [    | 0123 | 7B  | {    |
| 0028                | 1C  | FS   | 0060 | 3C  | <    | 0092 | 5C  | \    | 0124 | 7C  |      |
| 0029                | 1D  | GS   | 0061 | 3D  | =    | 0093 | 5D  | ]    | 0125 | 7D  | }    |
| 0030                | 1E  | RS   | 0062 | 3E  | >    | 0094 | 5E  | ^    | 0126 | 7E  | ~    |
| 0031                | 1F  | US   | 0063 | 3F  | ?    | 0095 | 5F  | _    | 0127 | 7F  | DEL  |

## Password

The calibration/configuration password is:

**2001**