MATROLLERS FEATURES	Q.iMPACT compact	Q.iMPACT lite	Q.iMPACT pro
<ul> <li>Measurement Channels</li> <li>Cluster Channel Limit</li> <li>Max Number of Scales</li> <li>Max # of Flow Meters</li> <li>Combinations of above</li> </ul>	2	12	200
	2	4	4
	2	12	12
	(# channels limit)	(open slots limit)	(open slots limit)
<ul><li>Filtering</li><li>TraxDSP</li></ul>	(enabled)	(enabled)	(enabled)
<ul> <li>Asset Management</li> <li>Preventative maintenance</li> <li>Condition monitoring</li> <li>Predictive failure</li> </ul>	(enabled) (enabled) (enabled)	(enabled) (enabled) (enabled)	(enabled) (enabled) (enabled)
<ul> <li>Control Defaults</li> <li>Basic Control - Spill Only</li> <li># of Material Paths</li> <li>1-Speed Feed output</li> <li>2-Speed Feeds output</li> <li>BFM – Basic Feed Management</li> <li>The 11 MUST have functions</li> <li>The 9 SHOULD have function</li> <li>AFM – Advanced Feed Management</li> <li>COULD have functions</li> </ul>	(enabled) (50 enabled) (enabled) (enabled-max 2) (enabled)	(enabled) (50 enabled) (enabled) (enabled-max 8) (enabled)	(enabled) (50 enabled) (enabled) (NOT enabled) (enabled)
<ul><li>Overlapping Feeds</li><li>Cross Check Maintenance</li><li>Group Feeds</li></ul>	(NOT enabled)	(NOT enabled)	(enabled)
	(NOT enabled)	(NOT enabled)	(enabled)
	(enabled)	(enabled)	(NOT enabled)
<ul> <li>Control Optional Upgrades</li> <li>Material Path upgrades 500/1000</li> <li>PAC Advanced Control K1,K2</li> </ul>	(enabled option)	(enabled option)	(enabled option)
	(enabled option)	(enabled option)	(enabled option)
<ul> <li>Communications</li> <li>Matroller to Matroller</li> <li>Matroller to PC</li> <li>Matroller to Host PLC</li> </ul>	(NOT enabled)	(NOT enabled)	(TCP/ IP max 20 matrollers)
	(enabled for TCP/IP)	(enabled for TCP/IP)	(enabled for TCP/IP)
	(all matrollers models	s are enabled for Profib	ous DP, Cnet or Ethernet IP when PCB's installed)

RED HIGHLIGHTS ILLUSTRATE FEATURES THAT ARE NOT AVAILABLE ON PRO BUT ARE AVAILABLE ON COMPACT & LITE.

BLUE HIGHLIGHTS ILLUSTRATES FEATURE RESTRICTIONS TO COMPACT AND LITE THAT ARE AVAILABLE ON PRO, PLUS 2 FEATURE ADDITTIONS.

GREEN HIGHLIGHT ILLUSTRATE ADDITIONAL FEATURE RESTICTIONS TO COMPACT.