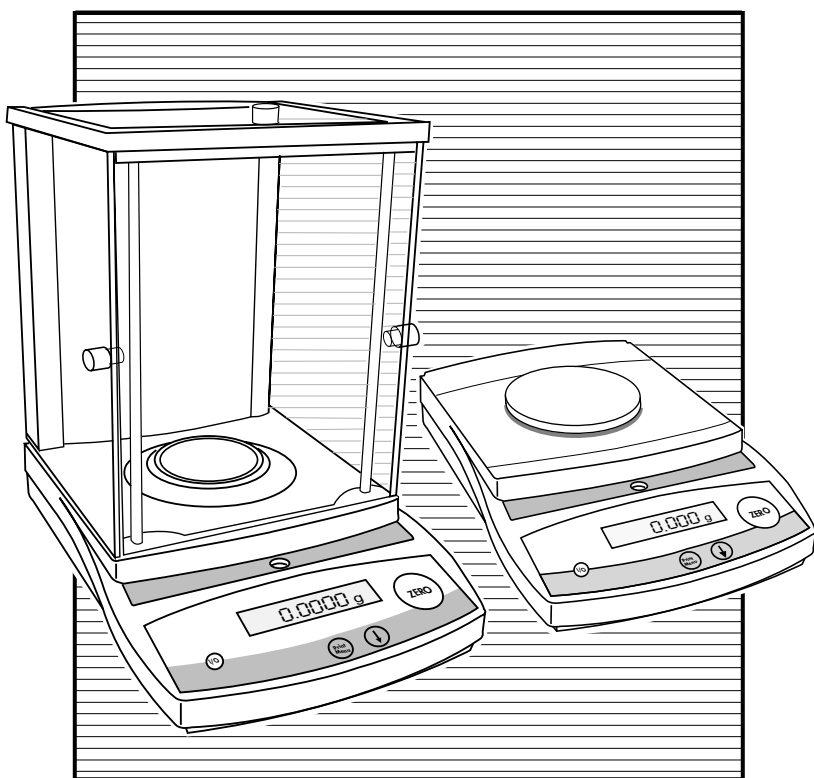




AL-Series Analytical and Toploading Balances



Operation Manual

902327.1
Rev. C

Specifications

Analytical Models	Weigh Range	Readability	Linearity	Pan Size
AL-64	60g	0.1mg	±0.2mg	3" dia. (76 mm)
AL-104	100g	0.1mg	±0.2mg	3" dia. (76 mm)
AL-204	200g	0.1mg	±0.2mg	3" dia. (76 mm)
Toploading Models				
AL-203	200g	0.001g	±0.002g	4.5" dia. (114 mm)
AL-402	400g	0.01g	±0.02g	4.5" dia. (114 mm)
AL-602	600g	0.01g	±0.02g	4.5" dia. (114 mm)
AL-1502	1500g	0.01g	±0.02g	4.5" dia. (114 mm)
AL-2001	2000g	0.1g	±0.2g	5" x 7" (127 x 178 mm)
AL-4001	4000g	0.1g	±0.2g	5" x 7" (127 x 178 mm)
AL-6001	6000g	0.1g	±0.2g	5" x 7" (127 x 178 mm)

Common Specifications:

Dimensions (LxWxH) Analytical:	12.6"x 8.7"x 12.8" (320 x 220 x 325 mm)
Dimensions (LxWxH) Toploading:	12.6"x 8.7"x 3.2" (320 x 220 x 76 mm)
Net Weight Analytical:	9 lbs. (4.1 kg) (typical)
Net Weight Toploading:	4 lbs. (1.8 kg) (typical)
Power Requirements:	15 VDC@100 mA with AC adapter, center pin (-).
Operating Temperature:	15° - 40 °C
Storage/Transport temperature:	-10° - +40 °C
Humidity:	80% for temperature to 31°C, decreasing linearly to 50% relative humidity at 40°C
Altitude:	3000m

Main supply voltage fluctuations not to exceed ±10% of nominal supply voltage. Equipment is suitable for continuous operation with AC adapter. Pollution degree: 2; Installation category: II; Sound Pressure Level emitted by equipment does not exceed ambient noise.



Caution:

Use AC adapter supplied with unit only!
Consult your distributor for replacement.

Acceptable Calibration Weights

Model	Weight
AL-64	50 gram
AL-104	100 gram
AL-204	200 gram
AL-203	200 gram
AL-402	200 gram
AL-602	500 gram
AL-1502	1000 gram
AL-2001	2000 gram
AL-4001	2000 gram
AL-6001	5000 gram

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You have purchased a quality precision weighing instrument that requires handling with care.

*Read entire contents of this **Operation Manual** prior to operating your new balance.*

Disclaimer Notice

Calibrate your balance using a reference weight of the appropriate tolerance (class). An instrument can be no more accurate than the standard to which it has been compared. For assistance in the selection of reference weights, please contact the factory.



Caution!

Changes or modifications not expressly approved by the manufacturer could void the user's authority to operate this equipment.



Warning

Never lift balance by the weighing pan as this may cause damage to internal mechanisms.

Always lift and transport the balance by its base, including removal from packing materials!

Introduction

This precision balance offers weighing capacities from 60 to 6000 grams (depending upon model). All balances meet the highest requirements for accuracy and reliability of weighing results with versatile features such as:

- Efficient filtering-out of unfavorable ambient conditions such as vibration and drafts
- Stable, reproducible results
- Ultra-fast response times
- Easy operation
- Multiple weigh units
- Rugged, durable construction suitable for educational, laboratory and general industrial applications
- Toggle between four weight units, including one user-selected
- Piece Counting
- Percentage Weighing

Warnings and Safety Information

Read all of the Operation Manual prior to attempting to operate your precision balance. Connect only approved accessories and options, as these are designed for optimal performance.



Warning!

Make sure that the voltage rating printed on the AC adapter is identical to your local line voltage.

Do not use this balance in a hazardous location.

The only way to turn power completely off is by disconnecting the AC adapter from the balance.

Protect the AC adapter from contact with liquids. AC adapter from the balance.

This product is intended for indoor use.



Warning!

This unit has no user serviceable parts! Do not open the balance housing, as this will invalidate the manufacturer's warranty!

Getting Started

Thank you for choosing one of our precision instruments. Your balance is designed and manufactured to the most rigorous standards in order to give you years of service. First, check the contents of the shipping carton. You should find the following:

- Stainless-steel floor pan (analytical models only)
- Breeze ring (analytical models only)
- Pan support
- Weighing pan
- AC Adapter
- Operation Manual
- Warranty Card

Next, follow the instructions for installing your balance. To take advantage of its many features, carefully read your operating manual. It contains step-by-step procedures, examples, and other vital information.

Finally, remember to return your completed warranty card within ten days and retain a record of all purchase information..

Installation Instructions

Your balance is designed to provide reliable weighing results under normal ambient conditions. When choosing a location to set up your new balance, observe the following conditions to optimize ease and speed of use:

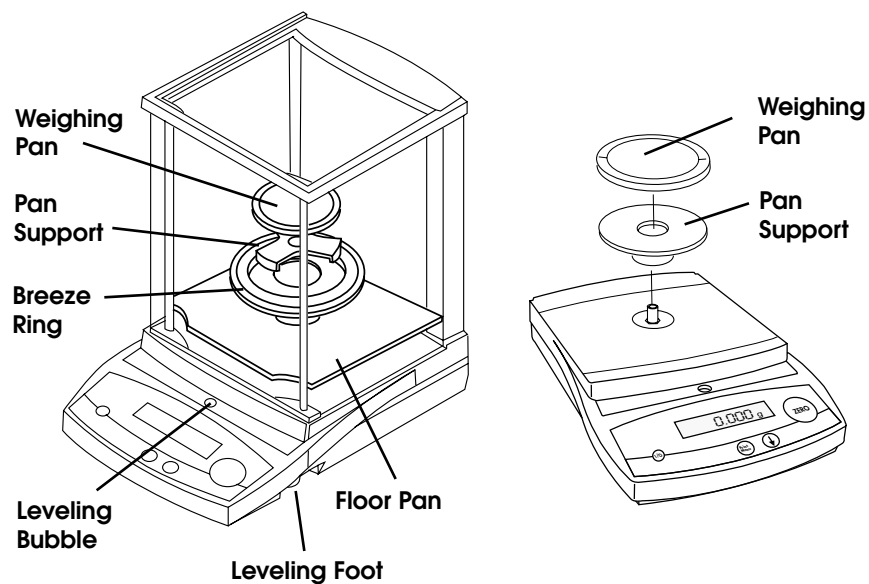
- Set up the balance on a stable, rigid and level surface
- Avoid locations subject to extremes in heat or direct exposure to sunlight
- Room temperatures above 105°F/40°C or below 60°F/15°C could affect balance operation and accuracy
- Protect the balance from direct exposure to drafts
- Protect the balance from aggressive chemical vapors
- Avoid strong magnetic fields present from other devices
- Avoid locations subject to vibration
- Avoid exposing the balance to excessive moisture for extended periods
- For best results, allow the balance to adjust to room temperature before connecting to power source, for at least two hours

Pan Assembly

To avoid injury to your precision balance during shipping, the pan assembly components were packed separately. Toploading models have a pan support and weighing pan packed separately. Analytical models have a separate floor pan and breeze ring in addition to the pan support and weighing pan. First install the stainless-steel floor pan, followed by the breeze ring (analytical models). Insert the pan support by centering over the pan stem, and finally install the weighing pan over the pan support.

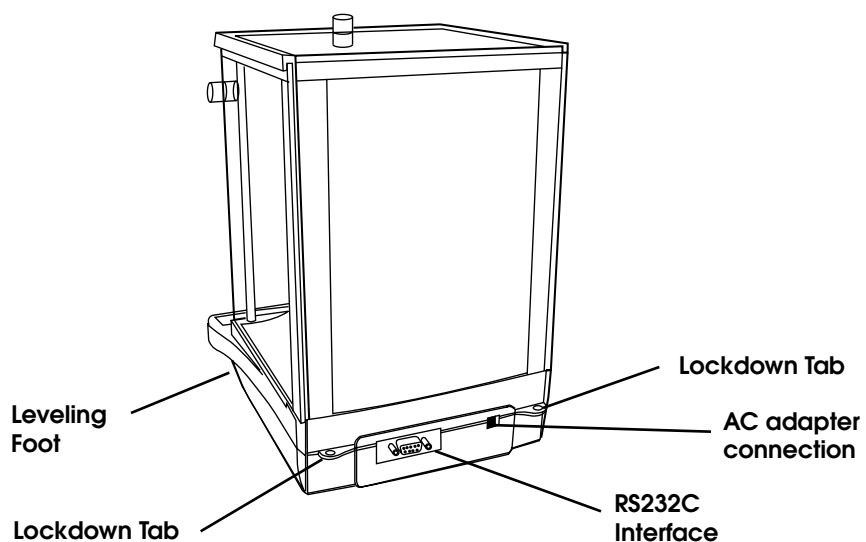
Connecting the Balance to AC Power

When your new balance has reached room temperature, simply plug the AC adapter into the rear of the balance and plug into an appropriate AC outlet. "◇" is displayed in the upper left hand corner of the screen indicating the balance is powered and in standby mode. Press the I/O key to initialize balance.

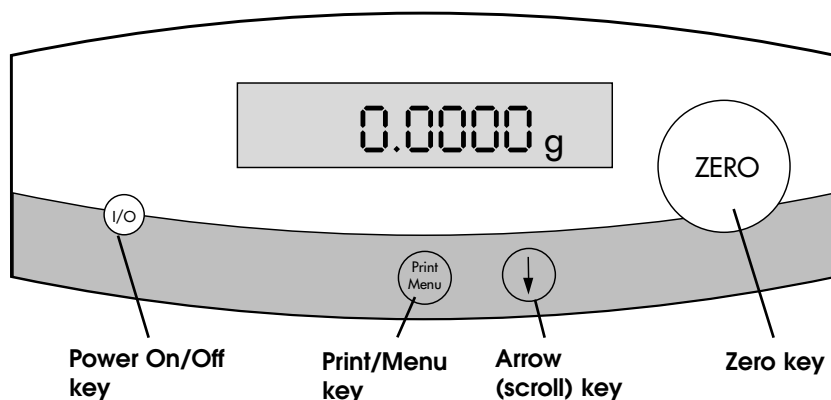


Leveling the Balance

Level the balance when first installing in a new location. Use the two adjustable leveling feet located on either side near the front of the balance. Observe the bubble level as you adjust the leveling feet. Bubble should be perfectly centered in the level indicator. In most cases, this will require several adjustment attempts.



Operation



Taring the Balance

1. Press I/O to turn the instrument on. (Allow the balance to warm up to room temperature, a minimum of 2 hours).
2. A brief self-test will be followed by "- -" indicating that the balance is being zeroed.
3. Place a container on the weighing pan. The balance will register the weight of the container.
4. Press the Zero key.
5. The "- -" indicates that the balance is being zeroed.
6. The balance will read 0.0000 grams (or selected units) after successful taring.
7. When the reading is stable, the balance displays the unit of measurement using the following abbreviations:

g	grams
GN	grains
dwt	pennyweight
oz	ounces
ct	carats
lb	pounds
ozt	troy ounces
tl	taels
pcs	pieces (see count mode)

To toggle between weigh units:

1. While weighing, the user can toggle between grams, pieces (see count mode) a user-selected unit, pennyweight and ounces, by pressing the arrow (scroll) key.

To change user-selected unit of measure:

1. Press and hold the Print/Menu key for three seconds. Display shows UNIT.
2. Then press the arrow (scroll) key to cycle through the options: **CARat**, **Lb**, **tr OZ**, **tAEL** and **grAIN**.
3. Once the desired weigh unit is displayed, press the ZERO key to return to measuring mode.
4. Press the arrow (scroll) key until the desired unit is displayed.

Calibration

Always calibrate your balance after disconnecting from AC power source, leveling the balance or moving the balance to a new location. Calibration can only be performed when there is no weight on the balance, the balance is tared and the internal signal is stable. If any of these three conditions is not met, an error message will be displayed on the screen. The weight required for calibration or adjustment will be displayed. (See accessories for calibration weights).

To calibrate balance:

1. Press I/O to turn the instrument on. (Allow the balance to warm up to room temperature, approximately 2 hours).
2. A brief self-test will be followed by the "--" indicating that the balance is being zeroed.
3. Remove all items from the pan and press the Zero key to tare balance.
4. Press and hold the Print/Menu key for three seconds or until "Unit" appears on screen.
5. Press the Print/Menu until "CAL" is displayed.
6. Press the arrow key to enter calibration mode.
7. The proper calibration weight needed for calibration is displayed on the screen (ex +200.0000). The value is in grams. (See Acceptable Calibration Weight chart inside front cover).
8. Place the indicated calibration weight on the pan.
9. When a stable reading has been recorded, the balance will beep, the screen will flash "--" and the reading will return to the weight of the calibration weight.
10. Remove calibration weight and begin weighing.

Counting Mode

Counting

With the counting program you can determine a number of parts, each having approximately the same weight. A total weight is determined for 10, 20, 50 or 100 pieces. Using that weight in memory, as a "sample reference quantity", the balance weighs and counts similar pieces.

Factory default setting: Reference sample quantity: 10

Reference sample quantity: 10 pieces
 20 pieces
 50 pieces
 100 pieces

To set count and reference quantity:

1. Press I/O to turn the instrument on.
2. A brief self-test will be followed by "- -" indicating that the balance is being zeroed.
3. Press and hold the Print/Menu key for three seconds or until "Unit" appears on screen.
4. Press the Print/Menu until "Count" is displayed.
5. Press the arrow key to enter count mode.
6. Select the reference quantity to be counted by pressing the arrow key until the correct quantity is displayed. The display cycles through: 10, 20, 50, 100, P100.0.
7. Press the Zero key to accept.
8. Remove all items from the pan and press the Zero key to tare balance.
9. Place the reference quantity on (ex. 10 pieces) balance and wait for a steady reading (units will be displayed).
10. Press the arrow key. The balance will store this as the reference weight and the display will show the current count.
11. Add uncounted parts. A total number of pieces is displayed.
12. Zeroing the balance will change piece count to zero.
13. Press the arrow key to display the total weight of pieces in grams, user-selected units, pennyweight or ounces.



Note: Switching from total number of parts counted to total amount of weight, resets the reference weight.

To reset reference weight:

1. Press the arrow key until the weight of the pieces is displayed.
2. Remove all items from the pan and add the correct reference quantity of next pieces to be counted (see previous section to change reference quantity).
3. Press the arrow key until "--" appears on screen. The balance is accepting weight and making this the new reference weight. The total number of pieces is now displayed.
4. Add uncounted parts. The total number of pieces is displayed.



Note: When scrolling through units, the counting mode will be displayed and reset only when there is weight on the pan.

Percentage Weighing

This application allows you to obtain weight readout in percent proportional to a reference weight.

To set percentage weight:

1. Press I/O to turn the instrument on.
2. A brief self-test will be followed by “- -” indicating that the balance is being zeroed.
3. Press and hold the Print/Menu key for three seconds or until “Unit” appear on screen.
4. Press the Print/Menu until “Count” is displayed.
5. Press the arrow key to enter count mode.
6. Press the arrow key until P100.0 is displayed. The display cycles through: 10, 20, 50, 100, P100.0.
7. Press the Zero key to accept.
8. Remove all items from the pan and press the Zero key to tare balance.
9. Place the total weight on the balance and wait for a steady reading (units will be displayed).
10. Press the arrow key until the display shows 100.00%.
11. Add or subtract parts and a percentage of the weight will be displayed.
12. Press the arrow key to display the total weight of pieces in grams, user-selected units, pennyweight or ounces.



Note:

Switching from % to total amount of weight, resets the reference weight.

To reset reference weight:

1. Press the arrow key until the weight of the pieces is displayed.
2. Remove all items from the pan and add the new total weight.
3. Press the arrow key until “--” appears on screen. The balance is accepting weight and making this the new total weight. 100% is now displayed.
4. Add or subtract parts and a percentage of the weight will be displayed.



Note:

When scrolling through units, the percent mode will be displayed and reset only when there is weight on the pan.

Advance Features through Menu Codes

Several advanced balance operations can be changed through menu codes. Select the desired codes from the below list. Then follow the steps to change the menu codes.

Special key functions in for menu code operation:

Zero- To enter/leave menu code settings, increased a number by one with each press

Print- Moves to the next of three number of a code

To Change Menu Codes:

1. Press power key to turn balance off
2. Press power key to turn the balance back on. While all segments are displayed, press zero key once. After self-test, screen will have 1 on the left side of display
3. Press zero key to increase the number on display to desired value
4. Press print to move to the 2nd number of the code
5. Press zero key to increase the second number on display to desired value
6. Press print to move to the 3rd number of the code (when you move to the third number, the previously set menu code will appear)
7. Press zero key to increase the third number on display to desired value
8. Hold down print until "o" appears on the display after the set code. This confirms and stores the new code.
9. Press zero for more than 2 seconds to store the new menu code setting.

Menu Codes:

Filter Selection

- 1 1 1 Very stable conditions
- 1 1 2 Stable conditions (default)
- 1 1 3 Unstable conditions
- 1 1 4 Very unstable conditions

Stability Range

131 1/4 digit
132 1/2 digit
133 1 digit
134 2 digits
135 4 digits

Auto Zero

161 On
162 Off

Baud rate

5 1 1 150 baud
5 1 2 300 baud
5 1 3 600 baud
5 1 4 1200 baud
5 1 5 2400 baud
5 1 6 4800 baud
5 1 7 9600 baud (default)

Parity

5 2 1 Mark
5 2 2 Space (default)
5 2 3 Odd
5 2 4 Even

Stop Bits

5 3 1 1 stop bit
5 3 2 2 stop bits

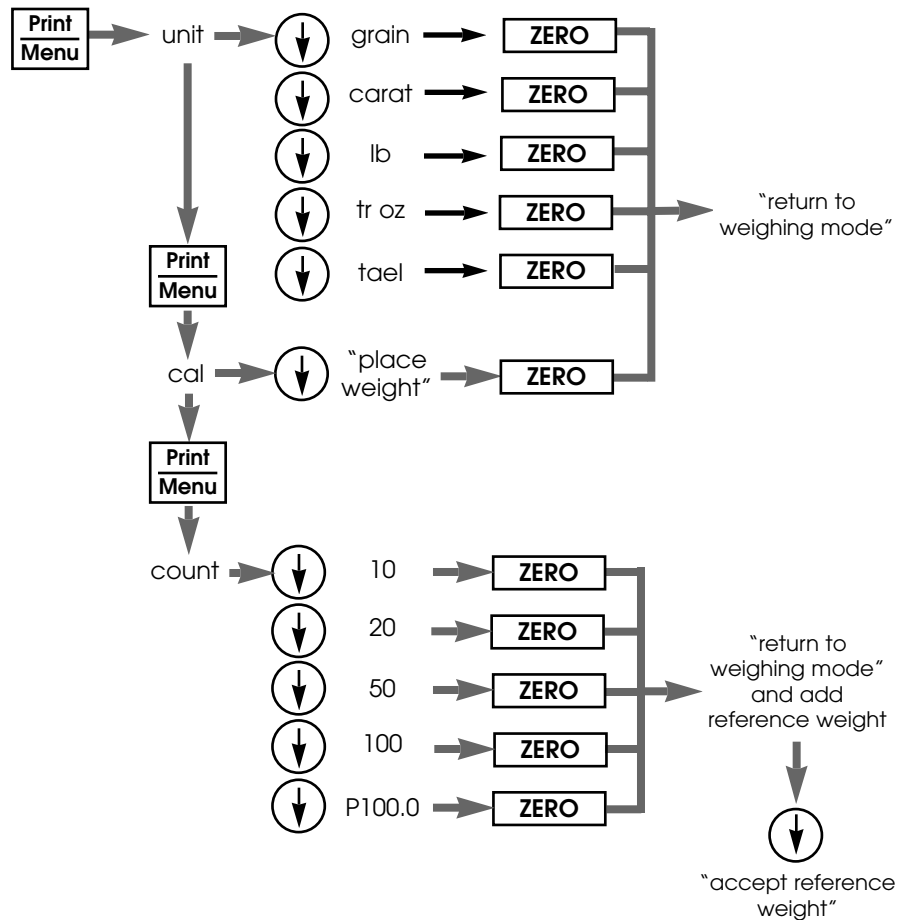
Handshake Mode

5 4 1 Software
5 4 2 Hardware, 2 characters after CTS
5 4 3 Hardware, 1 character after CTS

Print Configuration

6 1 1 Manual with print key without stability
6 1 2 Manual with print key at stability (default)
6 1 3 Auto print without stability
6 1 4 Auto print at stability

Menu Tree



	Function in Weighing Mode	Function in Menu Mode
ZERO	Zero's the balance	Exits from current point weighing mode, saves last options
Print Menu	Pushed momentarily sends printer string out optional serial port. Pushed for 3 seconds enters menu mode.	Advances mode select to next menu option.
↓	Advances display options to next clockwise option	Cycles through selections at current menu level


Notes:

1. Text in quotes above indicates an action to occur (i.e., "place weight")
2. Text not in quotes is the display message at that level (i.e., count or tael)
3. P100.0 is used to denote percentage weighing

Menu Level Functions:

unit	selects the units to be displayed when in free units mode
cal	calibrates the unit to the applied weight
count	selects the reference quantity that the applied load will represent and the mode to operate in

Troubleshooting

Display Shows:	Cause:	Remedy:
No segments appear on the display.	I/O key pressed to turn OFF Display.	Press the I/O key.
no  on display	Power cord not connected.	Connect cord.
	No power to outlet or improper voltage.	Check power supply. Check power supply and voltage switch.
- - - -	The load exceeds the balance capacity.	Unload the balance or look for obstruction.
	Display capacity is exceeded.	Decrease weight on balance.
E 22	The load plate is not in correct position.	Place the load plate in proper position or look for obstruction
	Weight is too light or there is no sample on balance.	Increase reference quantity.
E 01	Display capacity exceeded, value to be output cannot be displayed.	Decrease weight on the scale.
E 02	Calibration parameter not met.	Calibrate only when zero is displayed.
	Balance not tared.	Press TARE key.
	Balance is loaded.	Unload balance.
E 11	Value input is not allowed for second tare memory.	Press TARE key.
E 30	Interface port for printer output is blocked.	Contact your distributor.
Maximum weighing range is less than indicated under "Specifications"	The balance was turned On without the weighing pan in place.	Place the weighing pan on the balance and press the I/O key to turn balance On.
The weight readout is obviously incorrect.	Balance has not been calibrated.	Calibrate the balance.
	Balance was not tared.	Tare balance.

If other errors occur, contact your Distributor.

RS232C Interface

Data Input Format

You can connect a computer or printer to your balance to send commands via the balance interface port to control balance functions and application.

A control command can have up to 4 characters. Each character must be transmitted according to the communication port setting for data transmission.

Communications Port Settings

Baud	Data Bits	Parity	Stop Bit
9600	7bit	Space	1

Flow Control = None or Xon/Xoff

Line Delay 50ms

Character Delay 50 ms

Format for Control Commands

Format: Esc ! CR LF

Esc: Escape

!: Command character

CR: Carriage Return (optional)

LF: Line Feed (optional)

Command character:	!	Meaning
	K	Very Stable Conditions
	L	Stable Conditions
	M	Unstable Conditions
	N	Very Unstable Conditions
	O	Disable Keypad
	P	Print Display
	R	Enable Keypad
	S	Reset Balance
	T	Tare and Zero (combined)
	U	Tare (tare only)
	V	Zero
	W	External Calibration/Adjustment

Hardware Handshake

With a 4-wire interface, 1 or 2 more characters can be transmitted after CTS.



Note: These connections must be made when interfacing the balance through the RS232C port!

Data Interface Cable Pin Configuration

Balance 9-Pin port

RxD **2**
TxD **3**
DTR **4**
Signal Ground **5**
CTS **8**

Standard RS-232 9-Pin Connector

3 TxD
2 RxD
4 DTR
5 Signal Ground
8 CTS

Balance 9-Pin Port

RxD **2**
TxD **3**
DTR **4**
Signal Ground **5**
CTS **8**

Standard RS-232 25-PIN Connector

2 TxD
3 RxD
20 DTR
7 Signal Ground
5 CTS

Care and Maintenance

Service

Regular service by an authorized service technician will extend the life of your balance, and ensure its continued weighing accuracy.

Repairs

Repair work must be performed by qualified factory-trained personnel only.

Note

This unit contains no user serviceable parts.
All replacement parts should be obtained from the manufacturer. Please refer to the inside front cover of this manual for the phone number of your sales and service representative.



Warning!

Never lift balance by the weighing pan as this may cause damage to internal mechanisms.

Always lift and transport the balance by its base.

Cleaning

Caution! Disconnect the balance AC adapter from power source prior to cleaning. Make sure that no liquids enter the balance housing. Do not use aggressive cleaning agents such as cleansers. A mild detergent is recommended. Disassemble the Pan Assembly (See page 3) and clean the floor pan, breeze ring, pan support and weighing pan separately, then reassemble. Clean the balance with a piece of cloth. After cleaning, wipe the balance down with a dry, soft cloth. Recalibration of the balance is recommended after cleaning.



Warning!

If there are any indications that safe operation of the balance is no longer warranted, turn off power and disconnect from AC power source immediately.

Safety Inspection

Safe operation of the balance is no longer assured if there is visible damage to the AC adapter or cord, the AC adapter no longer functions properly or the AC adapter has been stored for a long period under unfavorable conditions.

Gram Conversion Chart

1 Gram =	0.03527396	AV OZ
	0.03215075	TROY OZ
	0.00220462	POUNDS
	0.64301493	PENNY WEIGHT
	15.43235835	GRAIN
	0.77161792	SCRUPLE
	0.56438339	AV DRAM
	0.03527396	AP DRAM
	5.00000000	CARAT
	0.02671725	Tael (HK)
	0.02645547	Tael (S)
	0.02666667	Tael (T)
	0.26666670	MOMME
	0.08573532	TOLA
	0.06596306	BAHT
	0.00980665	NEWTON

Accessories

“AL-Series” Stainless Steel Calibration Weights w/ Calibration Certificates

Applicable Series or Model	Item	Description
AL-64	ALCAL-50	50 gram, Class 2 (AL-64)
AL-104	ALCAL-100	100 gram, Class 2 (AL-104)
AL-204, AL-203	ALCAL-200	200 gram, Class 2 (AL-204, AL-203)
AL-402	ALCAL-200-3	200 gram, Class 3 (AL-402)
AL-602	ALCAL-500	500 gram, Class 3 (AL-602)
AL-1502	ALCAL-1kg	1 kg, Class 3 (AL-1502)
AL-2001, AL-4001	ALCAL-2kg	2 kg, Class 3 (AL-2001, AL-4001)
AL-6001	ALCAL-5kg	5 kg, Class 3 (AL-6001)
	AL-DUST1	In-Use Cover for AL Analytical Balances
	AL-DUST2	In-Use Cover for AL Round Pan Balances
	AL-DUST3	In-Use Cover for AL Square Pan Balances
	LC-1	Lockdown Cable & Padlock
	LC-2	Lockdown Undercounter Mounted Device

Warranty

Two Year Limited Warranty (effective February 1, 2002):

Duration: The Acculab balances and scales are warranted as a consumer product to the original consumer purchaser for a period of two (2) years from the original purchase date.

Coverage: The Acculab balances and scales are warranted against defects in material and workmanship. The warranty includes parts, labor and return shipping to customer (ground freight).

This warranty does not cover batteries and shall not apply to any product damaged due to accident, misuse, abuse, lightning strike, power surges, improper service, improper packaging or other causes not arising out of defects in material or workmanship.

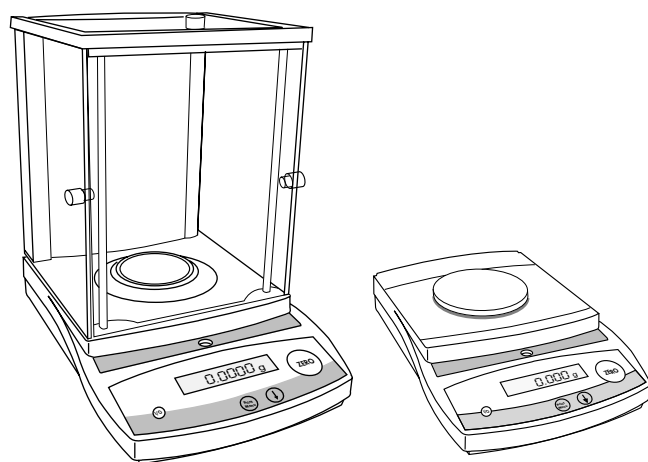
Disclaimer: The original purchaser's sole remedy, Acculab and its Authorized Distributors sole liability are set forth herein. In no event shall Acculab or its Authorized Distributors be liable for any damages, incidental or consequential, expenses, lost profits, lost savings, or any other claims due to the use or inability to use the product/s. Acculab shall limit its obligations under warranty to a time not to exceed the original product warranty period set forth herein. Acculab reserves the right to either repair or replace the balance or scale. This warranty gives you specific legal rights and you may have other rights which may be different from state to state.

In the event that service is required, the Customer/Distributor should call Acculab (800-656-4400 or 631-254-4299) for technical support and proper return authorization if needed. The product must be delivered to Acculab Service Center within the warranty period, freight charges pre-paid. The customer is responsible for product removal, installation and proper packing in order to prevent damage while shipping to Acculab Service Center.

This limited manufacturer warranty supersedes all other warranties pertaining to the Acculab products, whether expressed or implied. Claims may be made by calling toll free 1-800-656-4400, local 631-254-4299, by fax toll free 1-800-356-0338, local fax 631-253-5472 or in writing to:

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**AL-Series
Analytical and
Toploading Balances**

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