

Installation Instructions

Label Taken Sensor Kit (for EasyCoder PF2i, PF4i, and PF4i Compact Industrial)

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Preface

Introduction

This Installation Instructions booklet describes how to install a label taken sensor (LTS) in an EasyCoder PF2i, PF4i, or PF4i Compact Industrial printer, how to adjust the sensitivity, and how to control it in either Intermec Fingerprint or IPL.

The label taken sensor enables the printer's firmware to detect if the latest printed label (or similar) has been removed before starting to print next label. It consists of a light-emitting diode (LED) and a photoelectric sensor. The LED emits a narrow beam of light upwards towards the media outfeed area. If the light is reflected back by a label, that has not yet been removed, it will be detected by the sensor and a label-not-taken condition is assumed. The theoretical point of detection is 20.7 mm (0.81 in) outside the inner edge of the media path and immediately in front of the tear bar.



This interface kit must only be physically installed by an authorized service technician. Intermec assumes no responsibility for personal injury or damage to the equipment if the installation in performed by an unauthorized person.



Take precautions against electrostatic discharges, for example by wearing grounded bracelets.

Printer Firmware

Intermec Fingerprint v8.00 (or later) or IPL v2.00 (or later).

Installation Kit

The Label Taken Sensor Kit contains:

- One sensor with cable and connector
- One bracket
- One #T10 Torx screw
- One Installation Instruction booklet

Tool requirements: #T10 and #T20 Torx screwdrivers.



This chapter describes how to physically install the Label Taken Sensor (LTS) kit in a PF2/4i-series printer.

Installation Instructions

- Switch off the printer and disconnect the power cord.
- Disconnect all communication cables.
- Remove the bottom plate as follows.



The electronic compartment contains wires and components with dangerous voltage (up to 380V). Make sure that the printer is switched off and the power cord is disconnected before bottom plate is removed.

- Turn the printer upside down on a soft cloth or similar to avoid scratches.
- Using a #T20 Torx screwdriver, remove the six screws indicated below and lift away the bottom plate and right-hand door assembly.



Label Taken Sensor Kit – Installation Instructions

• Fit the sensor and bracket to the lug at the printer's front while routing the cable between the two rails on the center section and through the slot in the center section as illustrated below.



- Connect the LTS cable to J53 at the lower edge of the CPU board. The connector is marked "LTS."
- Put back the bottom plate.
- Put the printer back on its feet and connect the power cord and all communication cables.

Chapter 1 — Physical Installation



This chapter describes how to control and adjust the label taken sensor in printers running either Intermec Fingerprint v8.00 (or later) or IPL v2.00 (or later).

Intermec Fingerprint

Controlling the LTS

The label taken sensor can be enabled using the instructions LTS& ON and LTS&OFF respectively. The status of the LTS can be polled using the function PRSTAT. See *Intermec Fingerprint v8.00, Programmer's Reference Manual.*

Adjusting the LTS

The sensitivity of the Label Taken Sensor (LTS) may need to be adjusted according to the ambient light conditions and the reflective characteristics of the back side of the media. The sensitivity can be adjusted in the Setup Mode or by using setup files or setup strings (see *Intermec Fingerprint v8.xx, Programmer's Reference Manual*). There are no straps or potentiometers for adjusting the LTS.

In the Setup Mode, the LTS setup options are only displayed if an optional label taken sensor is installed in the printer. Also refer to the *User's Guide*, chapters "Setting Up the Printer" and "Setup Mode" for instructions how to adjust the LTS.

• LTS Adjust:

Press <**Enter**>. A label is fed out. Remove the label and press <**Enter**> again. A menu shows the sensitivity automatically selected by the firmware and the range in which the LTS will work. Press <**Enter**> again and you will proceed to the LTS Test menu.

• LTS Test:

Press **<Enter>**. A label is fed out. Remove the label and a new label should be fed out automatically. Repeat until you are sure the LTS works properly. Then press **<Enter>** to stop and exit.

• LTS Value:

Press **<Enter>**. You can enter a new value in the range indicated in the LTS Adjust menu (see above). Min/max values are in the range 0-10.

IPL

Controlling the LTS

The label taken sensor works when the printer is in self-strip mode. The self-strip mode can be enabled or disabled using the following IPL commands:

<stx>R<etx></etx></stx>	enter print/configuration mode
<stx>SI>tn<etx></etx></stx>	n = 1 enables self-strip
	n = 0 disables self-strip

Adjusting the LTS

The sensitivity of the Label Taken Sensor (LTS) may need to be adjusted according to the ambient light conditions and the reflective characteristics of the back side of the media. The sensitivity can be adjusted in the Setup Mode. There are no straps or potentiometers for adjusting the LTS.

Refer to the *User's Guide*, chapters "Setting Up the Printer" and "Setup Mode" for instructions how to adjust the LTS.

- In the Setup Mode, step to the Configuration Part.
- Select Configuration/LTS Calibration.
- Follow the instructions shown in the display.

Chapter 2 — Control and Adjustment



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