



***Model 8000***



**Digital Scale**  
**OPERATING AND SERVICE MANUAL**

DORAN SCALES INC.  
1315 PARAMOUNT PKWY.  
BATAVIA, IL. 60510  
1-800-262-6844  
FAX: (630) 879-0073  
<http://www.doranscales.com>  
MAN0002 2/03/00  
MANUAL REVISION: 4.2  
SOFTWARE REVISION: 4.3

***Made in USA***

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

<b>1. INTRODUCTION .....</b>	<b>3</b>
<b>2. UNPACKING AND INSTALLATION .....</b>	<b>3</b>
2.1 CAUTIONS .....	3
2.2 UNPACKING .....	4
2.3 LOCATING THE SCALE .....	4
2.4 SET UP .....	4
2.5 OVERLOAD STOPS .....	4
<b>3. PROGRAMMING THE 8000 .....</b>	<b>4</b>
3.1 INTRODUCTION .....	4
3.2 ENTERING THE "USER SET-UP MENU" .....	5
3.3 TO SET OR REVIEW PARAMETER SETTINGS .....	5
3.4 USER SET-UP PARAMETERS .....	6
<b>4. USING THE 8000 .....</b>	<b>14</b>
4.1 FRONT PANEL CONTROLS AND INDICATORS .....	14
4.3 SCALE OPERATION .....	15
4.4 BATTERY CHARGING (8000M ONLY) .....	17
4.5 LOW BATTERY INDICATION .....	18
4.6 OVERLOADS .....	18
<b>5. USING THE DATA INTERFACE .....</b>	<b>18</b>
5.1 INTRODUCTION .....	18
5.2 DATA TRANSMISSION MODES .....	18
5.4 DEFINITION OF TERMS: .....	20
<b>6. CALIBRATING THE 8000 .....</b>	<b>21</b>
6.1 INTRODUCTION .....	21
6.2 ENTERING THE CALIBRATION MODE .....	21
6.3 ANALOG ZERO CALIBRATION .....	21
6.4 ANALOG SPAN CALIBRATION .....	22
6.5 DIGITAL CALIBRATION .....	23
6.6 EXITING THE CALIBRATION MODE .....	23
6.7 ERROR CODE TABLE .....	24
<b>7. TROUBLESHOOTING .....</b>	<b>25</b>
7.1 PROBLEMS/SOLUTIONS .....	26
7.2 CONFIGURATION PRINTOUT FOR REVISION 3.6 AND GREATER. ....	27
7.3 INITIAL PARAMETER REVIEW FOR REVISION 4.2 AND GREATER. ....	27
7.4 RESETTING PARAMETERS .....	27
<b>8. MODEL 8000 TECHNICAL SPECIFICATIONS .....</b>	<b>27</b>
<b>9. CONNECTIONS AND OTHER .....</b>	<b>30</b>
9.1 RS232 SIMPLEX PORT .....	30
9.2 20MA SIMPLEX PORT .....	30
9.3 POWER SUPPLY CONNECTIONS .....	30
9.4 REMOTE SWITCHES .....	30
9.5 BATTERY CONNECTIONS .....	29
9.6 MISCELLANEOUS CONNECTORS AND SWITCHES .....	31
9.7 LOAD CELL CONNECTIONS .....	31
<b>10. CONFIGURATION FOR SSP/DLP PRINTER: .....</b>	<b>32</b>
<b>11. CAPACITY LABELS: .....</b>	<b>33</b>

**1. INTRODUCTION**

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

Congratulations! You have chosen the most technologically advanced, highest quality stainless steel battery operated scale available today. The Doran Scales Model 8000 incorporates state-of-the-art CMOS microprocessor technology, a high energy-density rechargeable battery, and leading edge low power LED displays to provide the ultimate in scale power, portability and flexibility. This combination of leading edge electronics, rugged stainless steel gasketed construction and high quality water resistant double-capacity load cell is designed to provide the highest degree of accuracy while maintaining the durability necessary to hold up to hostile industrial environments.

Major features of the 8000 that set it apart from other scales are:

- \* Legal for Trade operation
- \* Rechargeable battery.
- \* 40 hours of continuous use from a 4 hour charge (except for 8000MIS model. See Factory Mutual manual for this model).
- \* Self contained charger.
- \* Scale operates on AC during recharge.
- \* Automatic pushbutton calibration.
- \* Pushbutton ON/RESTART, TARE, ZERO, CONV and PRINT.
- \* Bright, easy to read LED display.
- \* Read weight in LB, KG, G, OZ and LB & OZ.
- \* User programmable features include:
  - on timer
  - display update rate/averaging
  - zero tracking
  - display capacity and resolution
  - serial data output configuration

Please be sure to read this entire manual to assure yourself of getting all the benefits of these and the other advanced features of the Doran Scales Model 8000.

This scale is backed by a full 2 year factory warranty. Should you have any problems, contact your authorized Doran Scales distributor or call Doran Scales' Technical Support department direct at 1-800-262-6844 for assistance. Do not return a scale to the factory without first obtaining a Return Material Authorization (RMA) number.

## **2. UNPACKING AND INSTALLATION**

### **2.1 CAUTIONS**

Before unpacking your Model 8000, please note that although it is a durable industrial scale, it is also a sensitive weighing instrument. Normal care should be taken when handling and using the scale. Please observe the following precautions to insure years of trouble free service from your Model 8000.

- \* DO NOT drop the scale platform or indicator.
- \* DO NOT drop objects onto the scale platform.
- \* DO NOT immerse the scale platform or indicator.
- \* DO NOT pick up the scale platform by the "spider"

Improper handling or abuse of the scale could be damaging and result in costly repairs to your unit which may not be covered under warranty.

# DORAN MODEL 8000

## OPERATING AND SERVICE MANUAL

### 2.2 UNPACKING

Carefully remove the scale platform, the indicator and the platter from the shipping carton. Be sure to retain the shipping carton and all packing material in case reshipment is required. Note that the indicator and platform are connected by a 5' cable; be careful not to pull too hard on this cable.

### 2.3 LOCATING THE SCALE

The Model 8000 requires 115VAC, 50/60 Hz power (220VAC optional) for charging. Be sure that the AC power is not too noisy - this can occur if large inductive loads, like solenoids or motors are on the same power line. The 8000 has a filtered power supply to reduce the effects of normal line noise, but it cannot limit severe noise.

Choose a location that is sturdy and free from vibration and air currents. Vibration from heavy equipment and air currents from fans, heating ducts, etc. can cause the scale display to fluctuate. Using the Model 8000's Digital Averaging feature to minimize these effects is outlined in Section 3 of this manual.

### 2.4 SET UP

Place the scale platform in its desired location. Level the platform by adjusting the four corner feet until the bubble in the bubble level, located beneath the top platter of the platform, is within the center circle. After a level condition is achieved, test for a stable condition by trying to rock the platform backward and forward and side to side. Adjust the feet for final levelness and stability.

Locate the desired position for the scale indicator. If the indicator is to be permanently mounted to a wall, shelf or counter, remove the mounting bracket from the indicator. Use the two holes provided in the bracket to affix it to the desired location. Reassemble the 8000 indicator to the bracket. Loosely thread the two knobs back onto the studs. Adjust the indicator to its desired viewing angle and tighten down the knobs.

### 2.5 OVERLOAD STOPS

There are several overload stops in the base of the scale that are factory set. Do Not adjust these stops as adjustments may void any warranty claims. Consult the service department if adjustment is needed.

## 3. PROGRAMMING THE 8000

### 3.1 INTRODUCTION

The 8000 can be configured for each application through the "user set-up menu" in the 8000. The "user set-up menu" allows you to program things like how often the display is refreshed, how the data output works, scale capacity, resolution, and more. Each 8000 is programmed at the factory to the most common settings.

Read the description of each of the parameters and set each one to best fit your application. If you are unsure of the parameter setting you need, a trial and error process will assist you. If a parameter setting is not suitable, you can try a different setting very easily. If you run into problems, you can contact the Doran Scales service department for advice on the set-up of your 8000.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

### 3.2 ENTERING THE "USER SET-UP MENU"

1. Remove the small access panel on the rear of the scale indicator by removing the two hex screws holding the panel in place.
2. Flip SW1 located on the PCB inside the access port (red toggle handle switch).
3. The scale display will display the message AUG --.

### 3.3 TO SET OR REVIEW PARAMETER SETTINGS

Programming the 8000 is done by pressing the TARE and ZERO buttons on the front panel of the indicator.

To change or review parameter settings, simply step through each parameter by pressing ZERO and select the desired option by pressing TARE.

1. Press 'ZERO' to increment the parameter shown on the left of the display.
2. Press TARE to increment the option shown on the right of the display. Each parameter has several options to select from that affect scale operation.
3. Flip SW1 back to its original position (inboard) to return to normal operation. This can be done at any point in the set up menu.
4. Replace the access cover on the back of the unit to maintain its water resistant and dust-tight integrity.

Configuration is permanently saved in a nonvolatile EEPROM (Electrically Erasable/Programmable Read-Only Memory).

#### 3.3.1 Table of User Setup Parameters

Default settings are in **bold**.

Parameter	Description	Options
AVG	Digital Averaging	<b>A1</b> ,1,2,4,8,16,A2
AZT	Auto Zero Tracking	.5, <b>1</b> ,3,OFF
b.r.	Baud Rate	<b>960</b> ,480,240,120,30
d.o.	Data Output Mode	<b>tod</b> ,Cnt,AP1,AP2,AP3,L.O.d.
S.U.	Start up unit	<b>Lb</b> ,kg,oz,L O
CAP	Scale Capacity	1.3 thru 120
tdy	Unit On Timer	. <b>5</b> ,1.0,1.5,2.0,3.0,5.0,10.0,30.0
oP	Operating Mode	<b>Std</b> ,44,CAn
P.b.	Push Button Operation	non, <b>C</b> ,P,CP,Pd,CPd
CtS	Total Number of Graduations	3, <b>6</b> ,10
d.b.p	Data Bits and Parity	<b>8n</b> ,7n,7O,7E
hSh	Clear to Send Enable	<b>OFF</b> ,ON
CSL	Convert Select Operation	<b>CA</b> ,LGO,LG,LO,GO
SLU	Metric Display Unit	<b>kg</b> ,g
S.U.0	Start Up Zero	<b>--0</b> ,CL0,Pb0
MA	Motion Aperature	<b>1</b> ,3,5
PfT	Print Format	<b>1</b> ,2,3,4,5,6

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

### 3.4 USER SET-UP PARAMETERS

The following is a detailed list of the parameters and options in the 8000. Be sure to read this carefully, and select settings that will best fit the application.

**NOTE:** Factory default settings are shown in bold type.

#### 3.4.1 Digital Averaging or Display Update Rate (AVG)

<u>Function</u>	<u>Option</u>	<u>Description</u>
AVG	<b>A1</b>	<b>Approx. 10 updates/second</b>
	1*	Approx. 10 updates/second
	2	Approx. 5 updates/second
	4	Approx. 2 updates/second
	8	Approx. 1 updates/second
	16	Approx. .5 updates/second
	A2	Approx. 10 updates/second

\* Refers to the number of reading per average cycle

The Digital Averaging parameter is used to tailor the 8000's display update rate to your application and environment. The circuitry in the 8000 takes weight readings at a rate of approximately 10 per second.

Factors such as wind currents and vibrations can be read as changes by the scale's weight sensor, thus 10 updates per second is too fast and the scale display appears to be "bouncy". In order to filter or "smooth" out the display, the 8000 is equipped with an averaging function.

The averaging function takes a series of weight readings and averages them together. This smooths out the small changes caused by outside influences. The more readings taken, the more stable the display will be.

However, as this number of readings per average increases, the update rate of the display updates slows down. The above chart shows the relationship between the number of readings per average and the display update rate.

The "A1" and "A2" setting refer to a software utility called "Auto Averaging". The update rate of the display varies based upon the amount of motion taking place on the scale platform.

"A1" allows for maximum speed of weighing while maintaining high stability at the final weight reading. "A2" provides a more stable final weight reading than A1.

#### 3.4.2 Automatic Zero Tracking (AZT)

<u>Function</u>	<u>Option</u>	<u>Description</u>
AZT	.5	+/- .5 div zeroed
	<b>1</b>	<b>+/- 1 div zeroed</b>
	3	+/- 3 div zeroed
	OFF	none

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

Automatic Zero Tracking is used to compensate for small deviations from zero caused by such things as slight air currents or material left on the scale platform.

Automatic Zero Tracking will measure this deviation every scale update, and if it is within the specified range of scale divisions, it will automatically re-zero the scale. Adjust the Zero Track Aperture so that it best fits your application.

If you are working with minute weights that are near zero, it is advisable to turn Automatic Zero Tracking off, as it may interfere with the weighments.

When set for a Legal for Trade operating mode ("44" or "CAN"), only the "off" or ".5" option is allowed for this parameter.

**3.4.3 Baud Rate Selection (b.r.)** See Section 5 for more information

<u>Function</u>	<u>Option</u>	<u>Description</u>
b.r.	<b>960</b>	<b>9600 baud</b>
	480	4800 baud
	240	2400 baud
	120	1200 baud
	30	300 baud

**3.4.4 Serial Data Output Mode (d.o.)** See Section 5 for a detailed explanation

<u>Function</u>	<u>Option</u>	<u>Description</u>
d.o.	<b>tod</b>	<b>Transmit on Demand</b>
	Cnt	Continuous Transmission
	AP1	Auto Print 1
	AP2	Auto Print 2
	AP3	Auto Print 3
	L.O.d.	Latch on Demand

**3.4.5 Start-Up Unit (S.U.)**

<u>Function</u>	<u>Option</u>	<u>Description</u>
S.U.	<b>Lb</b>	<b>Start-up in "lb</b>
	hg	Start-up in "kg or g"
	oz	Start-up in "oz"
	*L O	Start-up in "lb & oz"

The Start-Up Unit is the weight display unit that the 8000 displays in when the scale is turned on. Select the unit that is most frequently used as your start-up unit.

The lb & oz unit can only be selected for 1, 3, 5, 10, 15, 20, 30, 60, 100, 120, 150, 200, and 300 pound capacities for 3000 displayed graduations and 3, 5, 10, 20, 30, 60, 100, 200, 300, 500, and 600 pound capacities for 6000 displayed graduations.

**Note:** When the operating mode of the 8000 (see below) is set to HB44 or CAN (Legal for Trade), the "lb & oz" weight display mode will not function since it is not recognized as a legal for trade display unit.

# DORAN MODEL 8000

## OPERATING AND SERVICE MANUAL

### 3.4.6 Scale Capacity (CAP)

\* denotes a capacity limited to 10000 divisions at super precision.

Option	Capacity		3000 D	6000 D	10000 D
*1.3	1.3 lb	x	.0005 lb	.0002 lb	1.0 lb
	.6 kg	x	.0002 kg	.0001 kg	.45 kg
	(600 g	x	.2 g	.1 g	454 g
	21 oz	x	.01 oz	.005 oz	16 oz
*3	3 lb	x	.001 lb	.0005 lb	2.0 lb
	1.36 kg	x	.0005 kg	.0002 kg	.9 kg
	(1.36 kg	x	.5 g	.2 g	900 g
	48 oz	x	.02 oz	.01 oz	32 oz
5	5 lb	x	.002 lb	.001lb	.0005 lb
	2.3 kg	x	.001kg	.0005 kg	.0002 kg
	(2.3 kg	x	1g	.5 g	.2 g)
	80 oz	x	.05 oz	.02 oz	.01 oz
10	10 lb	x	.005 lb	.002 lb	.001 lb
	4.5 kg	x	.002 kg	.001kg	.0005 kg
	(4.5 kg	x	2 g	1g	.5 g)
	160 oz	x	.1 oz	.05 oz	.02 oz
*15	15 lb	x	.005 lb	.002 lb	10 lb
	6.8 kg	x	.002 kg	.001 kg	4.5 kg
	(6.8 kg	x	2 g	1 g	4.5 kg
	240 oz	x	.1 oz	.05 oz	160 oz
20	20 lb	x	.01lb	.005 lb	.002 lb
	9.1kg	x	.005 kg	.002 kg	.001 kg
	(9.1 kg	x	5 g	2 g	1g)
	320 oz	x	.2 oz	.1 oz	.05 oz
*30	30 lb	x	.01lb	.005 lb	20 lb
	13.6 kg	x	.005 kg	.002 kg	9.1 kg
	(13.6 kg	x	5 g	2 g	9.1 kg
	480 oz	x	.2 oz	.1 oz	320 oz
50	50 lb	x	.02 lb	.01lb	.005 lb
	23 kg	x	.01kg	.005 kg	.002 kg
	(23 kg	x	10 g	5 g	2 g)
	800 oz	x	.5 oz	.2 oz	.1 oz
*60	60 lb	x	.02 lb	.01lb	50 lb
	27 kg	x	.01kg	.005 kg	23 kg
	(27 kg	x	10 g	5 g	23 kg
	960 oz	x	.5 oz	.2 oz	800 oz
100	100 lb	x	.05 lb	.02 lb	.01 lb
	45 kg	x	.02 kg	.01kg	.005 kg
	(45 kg	x	20 g	10 g	5 g)
	1600 oz	x	1 oz	.5 oz	.2 oz



# DORAN MODEL 8000

## OPERATING AND SERVICE MANUAL

*120	120 lb	x	.05 lb	.02 lb	100 lb	x .01 lb
	54 kg	x	.02 kg	.01kg	45 kg	x .005 kg
	(54 kg	x	20 g	10 g	45 kg	x 5 g)
	1920 oz	x	1 oz	.5 oz	1600 oz	x .2 oz
*150	150 lb	x	.05 lb	.02 lb	100 lb	x .01 lb
	68 kg	x	.02 kg	.01kg	45 kg	x .005 kg
	(68 kg	x	20 g	10 g	45 kg	x 5 g)
	2400 oz	x	1 oz	.5 oz	1600 oz	x .2 oz
200	200 lb	x	.1lb	.05 lb	.02 lb	
	91 kg	x	.05 kg	.02 kg	.01kg	
	(91 kg	x	50 g	20 g	10 g)	
	3200 oz	x	2 oz	1oz	.5 oz	
*300	300 lb	x	.1 lb	.05 lb	200 lb	x .02 lb
	136 kg	x	.05 kg	.02 kg	91 kg	x .01 kg
	4800 oz	x	2 oz	1 oz	3200 oz	x .5 oz
500	500 lb	x	.2 lb	.1lb	.05 lb	
	227 kg	x	.1kg	.05 kg	.02 kg	
	8000 oz	x	5 oz	2 oz	1 oz	
*600	600 lb	x	.2 lb	.1lb	500 lb	x .05 lb
	272 kg	x	.1kg	.05 kg	227 kg	x .02 kg
	9600 oz	x	5 oz	2 oz	8000 oz	x 1 oz
750	750 lb	x	.5 lb	.2 lb	.1 lb	
	340 kg	x	.2 kg	.1 kg	.05 kg	
	12000 oz	x	10 oz	5 oz	2 oz	
1.	1000 lb	x	.5 lb	.2 lb	.1 lb	
	450 kg	x	.2 kg	.1 kg	.05 kg	
	16000 oz	x	10 oz	5 oz	2 oz	
2.	2000 lb	x	1lb	.5 lb	.2 lb	
	910 kg	x	.5 kg	.2 kg	.1 kg	
	32000 oz	x	20 oz	10 oz	5 oz	
*3.	3000 lb	x	1 lb	.5 lb	2000 lb	x .2 lb
	1360 kg	x	.5 kg	.2 kg	910 kg	x .1 kg
	48000 oz	x	20 oz	10 oz	32000 oz	x 5 oz
5.	5000 lb	x	2 lb	1 lb	.5 lb	
	2270 kg	x	1 kg	.5 kg	.2 kg	
	80000 oz	x	50 oz	20 oz	10 oz	
*6.	6000 lb	x	2 lb	1 lb	5000 lb	x .5 lb
	2720 kg	x	1 kg	.5 kg	2270 kg	x .2 kg
	96000 oz	x	50 oz	20 oz	80000 oz	x 10 oz
10.	10000 lb	x	5 lb	2 lb	1 lb	
	4500 kg	x	2 kg	1 kg	.5 kg	
	160000 oz	x	100 oz	50 oz	20 oz	
*15.	15000 lb	x	5 lb	2 lb	10000 lb	x 1 lb
	6800 kg	x	2 kg	1 kg	4500 kg	x .5 kg
	240000 oz	x	100 oz	50 oz	16000 oz	x 20 oz
20.	20000 lb	x	10 lb	5 lb	2 lb	
	9100 kg	x	5 kg	2 kg	1 kg	
	320000 oz	x	200 oz	100 oz	50 oz	

# DORAN MODEL 8000

## OPERATING AND SERVICE MANUAL

*30.	30000 lb x 13600 kg x 480000 oz x	10 lb 5 kg 200 oz	5 lb 2 kg 100 oz	20000 lb x 2 lb 9100 kg x 1 kg 32000lb x 50 oz
50.	50000 lb x 22700 kg x 800000 oz x	20 lb 10 kg 500 oz	10 lb 5 kg 200 oz	5 lb 2 kg 100 oz
75.	75000 lb x 34000 kg x	50 lb 20 kg	20 lb 10 kg	10 lb 5 kg
100.	100000 lb x 45000 kg x	50 lb 20 kg	20 lb 10 kg	10 lb 5 kg
*120.	120000 lb x 54400 kg x	50 lb 20 kg	20 lb 10 kg	10000 lb x 10 lb 45000 kg x 5 kg

"Scale Capacity" defines the capacity that the display will read out. See Section 3.4.10 for information on the selection of the total displayed graduations for the resolution displayed with the selected capacity. It is used to match the scale indicator to the scale platform.

In most cases, the factory has already selected the proper capacity to match the scale platform that is supplied with the indicator. Should it be necessary to change the capacity of the indicator, make sure that the proper capacity label from the label sheet provided is inserted into the capacity window of the faceplate of the indicator.

Refer to Section 6 on Calibrating the 8000 to make sure that the scale is properly calibrated after changing the capacity.

Refer to Section 3.4.8 Operating Mode for legal for trade restrictions.

### 3.4.7 Unit On Timer (tdy)

<u>Function</u>	<u>Option</u>	<u>Description</u>
tdy	on	on/off thru "ON/ZERO"
	<b>.5</b>	<b>30 second "On Timer"</b>
	1.0	1 minute "
	1.5	1.5 minute "
	2.0	2 minute "
	3.0	3 minute "
	5.0	5 minute "
	10.0	10 minute "
	30.0	30 minute "

The "On Timer" governs the amount of time the 8000 stays on after ON/RESTART is pressed. The electronics in the 8000 sense activity on the scale platform - when there is no activity on the platform within the time programmed for the "On Timer", the 8000 will turn itself off. Each time there is activity (motion) on the scale platform or any pushbutton activity before the scale turns off, the "On Timer" is reset for its full time period.

Remember that the 8000 provides up to 40 hours of continuous operation on a 4-hour recharge (except for the 8000MIS model).

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

If you have sufficient time to recharge frequently and use the scale often, you may select longer on-times or continuous-on. If you use the scale briefly or infrequently, shorter on- times are more desirable for longer battery life.

The ON/RESTART button will always act as an on/off control. When the unit is off, the ON/RESTART turns the scale on for the specified period of time. The scale remains on until the ON/RESTART is pressed and held for 2-3 seconds, turning the scale off, or until the timer times out. If the ON/RESTART button is pressed momentarily, depending on the setting of the "On-Timer", the timer will either be reset or the scale will shut off (ON setting).

### 3.4.8 Operating Mode (oP)

<u>Function</u>	<u>Option</u>	<u>Description</u>
oP	<b>Std</b>	<b>Standard (not Legal for Trade)</b>
	44	HB44 (Legal for Trade)
	CAn	Canadian Weights and Measures (Legal for Trade)

The Operating Mode defines whether or not the 8000 will operate in a "Legal for Trade" mode. In the "44" (Legal for Trade) mode, the 8000's ZERO button and "Auto Zero Tracking" function will only zero out up to 1.9% of the scale's capacity in compliance with the NIST Handbook 44. The reference point for this 1.9% band is the calibrated zero or empty platform value.

Care should be taken to make sure that the scale platform is empty when the scale is turned on to insure proper operation of the ZERO button. In addition, when either the "44" or the "CAN" mode is selected, the "lb & oz" weight display mode is disabled, since it is not recognized as a "Legal for Trade" weight display unit. Also, when the "44" mode is selected, the total number of displayed graduations is limited to 3000, otherwise 3000 or 6000 graduations are allowed. In the "CAN" mode, if 3000 divisions is selected, the total number of displayed divisions is limited to 3000, and if 6000 divisions is selected, the total number of divisions is limited to 6000. The extended resolution selection (10000 divisions) is not a legal for trade setting.

When the "Std" mode is selected, the ZERO button and "Auto Zero Tracking" function will work through the full capacity of the scale. The "lb & oz" weight display will also function normally, if selected.

### 3.4.9 Push Button Operation (P.b.)

<u>Function</u>	<u>Option</u>	<u>Description</u>
P.b.	non	Neither CONV nor PRINT enabled
	<b>C</b>	<b>CONV only enabled</b>
	P	PRINT only enabled
	C P	Both CONV and PRINT enabled
	P d	PRINT only with transmit prompt
	CPd	Both CONV and PRINT enabled with transmit prompt

Each scale is equipped with a CONV and PRINT button.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

The CONV button changes the weight display unit. This is necessary in applications where there is a need to read equivalent weights in different units.

The PRINT button tells the 8000 to transmit weight data from its data interface to a printer, computer or other peripheral device.

The 8000 provides the capability of enabling or disabling either of these functions.

If an option is selected for a transmit prompt, "P d" or "CPd", the display will show "PrtOut" when serial data is sent to the printer or computer.

### 3.4.10 Total Number of Graduations (CtS)

<u>Function</u>	<u>Option</u>	<u>Description</u>
CtS	3	3000 total scale grads.
	<b>6</b>	<b>6000 total scale grads.</b>

Selects the scale graduations for each capacity. By selecting either 3 or 6, the function will provide 3000 or 6000 graduations throughout the list of capacities.

Remember that if the "44" mode is selected, only 3000 graduations is allowed.

#### 3.4.10.A Extended Graduations (CtS)

<u>Function</u>	<u>Option</u>	<u>Description</u>
CtS	10	10000 total scale grads.

To select 10000 graduations, press PRINT and 10000 graduations will be selected.

**Note:** The maximum resolution for the 8000 is limited to 10000d. All the super precision capacities have been limited to 10000d.

### 3.4.11 Data Bits and Parity (d.b.P)

<u>Function</u>	<u>Option</u>	<u>Description</u>
d.b.P	<b>8 n</b>	<b>8 data bits and no parity</b>
	7 n	7 data bits and no parity
	7 O	7 data bits and odd parity
	7 E	7 data bits and even parity

The Data Bits and Parity parameter selects the number of data bits and parity for each character transmitted. For error checking, a parity bit can be selected for device(s) that require it.

#### 3.4.11.A Clear To Send Enable (hSh)

<u>Function</u>	<u>Option</u>	<u>Description</u>
hSh	<b>OFF</b>	<b>Clear to send disabled</b>
	ON	Clear to send enabled

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

When the d.b.P parameter is selected, press the Print pushbutton to toggle the hSh function on and off. "Clear To Send" is a signal used by some serial communications devices such as printers to control data flow.

### 3.4.12 Convert Select Operation (CSL)

<u>Function</u>	<u>Option</u>	<u>Description</u>
CSL	<b>C A</b>	<b>Convert all</b>
	LGO	3-way convert, lb-kg(g)-oz
	LG	2-way convert, lb-kg(g)
	L O	2-way convert, lb-oz
	GO	2-way convert, kg(g)-oz

The Convert Select parameter is used to select how the CONV pushbutton operates when enabled. The pushbutton can operate in a 4, 3, or 2 way configuration.

### 3.4.13 Metric Display Unit (SLU)

<u>Function</u>	<u>Option</u>	<u>Description</u>
SLU	<b>kg</b>	<b>Display in kilograms</b>
	g	Display in grams

The Metric Display Unit is used to select whether the scale will display in kilograms or grams when the "kg" annunciator is illuminated.

### 3.4.14 Start Up Zero (S.U.0)

<u>Function</u>	<u>Option</u>	<u>Description</u>
S.U.0	<b>--0</b>	<b>Auto zero upon power up</b>
	CL0	Restore calibrated zero point
	Pb0	Restore the last pushbutton zero

The Start Up Zero parameter selects whether the scale will auto zero upon the power up of the unit.

If the scale is set for a "Legal for Trade" mode, this parameter is ignored and the unit will always zero upon power up. Otherwise, the unit will only zero upon power up if the "--0" option is selected.

If the "CL0" option is selected, then the calibrated zero point is reloaded as the zero point when the scale is first turned on. This option is useful when the scale is calibrated to an empty vessel and the gross weight in the vessel is to be displayed all the time, even when the scale is turned off and turned back on.

If the "Pb0" option is selected, the scale will reload the last point that the scale was zeroed at when the scale is first turned on. This option is useful in cases where the scale shuts off before the weighing cycle is complete and weight is still on the platform. The scale will power up displaying the gross weight that is on the platform.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

### 3.4.15 Motion Aperture (MA)

<u>Function</u>	<u>Option</u>	<u>Description</u>
MA	<b>1</b>	<b>1 division of change before motion</b>
	3	3 divisions of change before motion
	5	5 divisions of change before motion

The Motion Aperture is used to select how many displayed divisions of motion must be sensed before the unit will go into a motion state. If a "Legal for Trade" mode is selected, the scale will default to 1 division for the motion aperture.

### 3.4.16 Print Format (PFt)

<u>Function</u>	<u>Option</u>	<u>Description</u>
PFt	<b>1</b>	<b>Weight, "grs/net" label</b>
	2	Weight only
	3	Weight, "grs/net" label, Tare
	4	DGH output for analog output
	5	A&D printer format output
	6	Data string for SSP/DLP printer

## 4. USING THE 8000

### 4.1 FRONT PANEL CONTROLS AND INDICATORS

#### 4.1.1 Pushbutton Functions

**TARE** - Press and release to enter a tare. The tare value will be entered and switch the 8000 to net mode.

Press and hold for two or more seconds to clear and return the 8000 to the gross mode.

**ON/RESTART** - Press and release to turn the 8000 on.

Press and hold for 2-3 seconds to turn off.

**ZERO** - Zeros the scale. Active only in the gross mode.  
See details below concerning Legal for Trade operation of the ZERO function.

**CONV** - Changes the weight display unit each time it is pressed.  
The sequence is lb-kg(g)-oz-lb & oz.

**PRINT** - Causes the data interface to transmit weight data.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

## 4.2.2 Status Annunciators

<b>lb</b>	-Weight display is in pounds.
<b>kg</b>	-Weight display is in kilograms or grams.
<b>oz</b>	-Weight display is in ounces.
<b>lb &amp; oz</b>	-Simultaneous "lb" and "oz" annunciators indicate weight displayed in pounds and ounces.
<b>NEG</b>	-Indicates negative weights in the "lb & oz" weight display mode only.
<b>MOT</b>	-Motion indication(weight is changing).
<b>ZERO</b>	-Indicates "Center of Zero" (scale is within +/- 1/4 div of displayed zero).
<b>NET</b>	-A Tare is entered and the scale is in the net weight mode.
<b>BATT</b>	-Low battery indication. The scale's battery needs to recharged.

## 4.3 SCALE OPERATION

### 4.3.1 ON/RESTART Function

Press the ON/RESTART button To turn the scale on. The display will show the current software version (M8001), then the current software revision level (rev. x.x).

Then it will sequence through a display test which consists of illuminating all eight display annunciators and each weight display digit one by one.

The 8000 then displays a weight value and is in the gross weight mode. See Section 3.4.14 on Start Up Zero to determine the zero value that the scale starts with.

If there is something left on the scale platform when the scale is turned on, it will be zeroed out when set for auto zero at start up. Care should be taken to ensure that the platform is empty prior to turning the scale on.

When the 8000 is set for a "Legal for Trade" mode, the reference point for the Zero Band is set upon power-up. If there is something on the platform when the scale is turned on, it will distort the ability to zero the scale.

When the 8000 On Timer function is programmed to a time delay, it will turn on and stay on for the preset time. The 8000 will turn off automatically after the delay time, unless one of three things occurs...

- 1) Any pushbutton is pressed momentarily - this resets the On- Timer and the 8000 stays on for another delay period.
- 2) ON/RESTART is pressed and held - this will turn the unit off in any mode if the scale is already on.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

- 3) Scale activity occurs - indicated by the "MOT" LED. The On-Timer is reset and the scale stays on for another delay period.

#### 4.3.2 ZERO Function

The ZERO pushbutton is active as a zero function in the GROSS weight mode only; it is inactive in the NET mode. When pressed, the ZERO causes the display to read zero. It operates on positive or negative gross weights.

There are 3 operating modes for the ZERO function that are menu selectable:

**STD** Standard Mode which allows full range ZERO pushbutton operation.

**44** Handbook 44 Mode which allows only +/- 1.9% of the scale capacity to be zeroed.

**CAN** Canadian Weights and Measures Mode which allows only +/- 4.0% of the scale capacity to be zeroed.

Note that when the scale is set for one of the "Legal for Trade" modes, the start-up reference point is set upon scale power-up. If any weight is left on the scale upon scale power-up it will be auto zeroed, provided that the weight is within 1.9% ("44") or 4.0% ("CAN") of the calibrated zero.

The weight on the scale will then be set as the overall gross zero reference point. If you are in a "Legal for Trade" mode, you will not be able to zero any weight exceeding +/- 1.9% ("44") or +/- 4.0% ("CAN") of the rated capacity, based on the gross zero previously set.

To avoid any potential problems, be sure that the scale is empty when power-up occurs. This sets the start up zero reference point to the proper value.

#### 4.3.3 TARE Function

The TARE button has nearly the same function as ZERO with the exception that it will only operate on positive gross weight values. A Tare weight is entered by pressing TARE momentarily. See Section 6.7 for a list of error codes displayed in the event of an error.

A new Tare can be entered at any time by simply placing the object to be tared on the scale and pressing the TARE button momentarily. The scale will enter the net mode. The ZERO button is inoperative in the net mode.

To clear an entered Tare value, press and hold the TARE button for 1-2 seconds and the Tare will be set to zero. The message "CLRTAR" will be displayed momentarily when the tare is cleared with no error and the scale will return to the Gross mode.

The 8000 starts up in the Gross weight mode, which means that the entire weight on the platform will be displayed. Gross mode is shown when the "NET" indicator is off.

Both TARE and ZERO functions are disabled when the "MOT" (Motion) Indicator is lit. This eliminates erroneous of Zero or Tare entries while the scale is in motion.



DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

#### 4.3.4 CONV Function

Pressing the CONV button causes the 8000 to change the current weight display unit each time it is pressed.

In the "Std" mode, the weight will convert from "lb" to "kg" to "oz", and also to "lb & oz" when the scale is set to one of the capacities listed in Section 3.4.5.

In either of the "Legal for Trade" modes ("44" or "CAN"), the "lb & oz" mode is disabled since NIST and Canadian Weights and Measures do not recognize the "lb & oz" unit as a Legal for Trade display.

#### 4.3.5 PRINT Function

Pressing the PRINT button causes the Data Interface to transmit displayed weight data in the configured Print Format. It is active in all of the data output modes except for the Continuous Transmission mode.

The weight data will be transmitted as long as the scale is stable and not in overrange.

### 4.4 BATTERY CHARGING (8000M only)

**Note:** 8000IS users, refer to the 8000IS Manual.

The 8000 is equipped with a self-contained rechargeable, sealed, gelled-electrolyte battery and charging circuit, both internal. The 8000 is designed to run continuously for 40 hours on a fully charged battery. The charging circuit will fully charge the battery in approximately four hours. To charge the battery, simply plug the line cord into a standard 115V (220V optional) wall outlet.

The 8000's charging circuit is a two-stage, current limited type charger. The 8000 will sense the charge condition of the battery and charge at a high rate when the battery is depleted. When the battery comes up to a fully charged state, the charger will switch to a "float" or "trickle" mode which maintains the battery at a fully charged state without overcharging.

The flashing "BATT" indicator indicates that the battery is in need of recharging. The 8000 will continue to operate accurately for approximately four hours after "BATT" begins flashing. When the battery is too low to run the scale, the 8000 simply turns off and will not operate again until the battery is recharged.

At this point, when ON/RESTART is pressed, the "BATT" indicator will flash as the 8000 performs its display test and then the scale will shut down immediately. This eliminates any potential scale errors.

The 8000 can be used while recharging the battery. A full recharge takes place in four hours, whether the 8000 is on or off. The 8000 can be used with the AC charger cord plugged in on a continuous basis.

If an AC power failure occurs, the 8000 battery takes over to provide uninterrupted scale operation for up to 40 hours.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

## 4.5 LOW BATTERY INDICATION

The "BATT" annunciator will flash to indicate that the battery needs recharging. Once "BATT" begins flashing, there will be approximately four more hours of battery life before the scale shuts down. The 8000 remains accurate and useable even with "BATT" flashing.

## 4.6 OVERLOADS

Placing loads greater than the scale's capacity on the platform causes the 8000 to display an overload message.

A "--OL--" is displayed for slight overloads (over 103% of capacity), and "grS-OL" for gross overloads.

A "--UL--" is displayed for digital underload conditions. A "grS-UL" is displayed for gross underload conditions.

If any of these messages appears, remove the load from the scale IMMEDIATELY; serious damage could result.

## 5. USING THE DATA INTERFACE

### 5.1 INTRODUCTION

Your Model 8000 is equipped with an RS-232 Serial Data Output. The optional Serial Data Cable is required. The data output is a single, RS232C compatible output. Transmitted characters are all standard ASCII with the following format:

1 START BIT, 8 or 7 DATA BITS, NO, ODD, or EVEN PARITY, 2 STOP BITS

### 5.2 DATA TRANSMISSION MODES

Data output can be initiated in one of six ways:

#### 5.2.1 Transmit On Demand (tod)

Transmission of weight data from the RS232 port is initiated by pressing PRINT.

Weight data will be transmitted provided the scale is stable and not in overload. Meeting these two criteria insures that no erroneous weights are transmitted.

#### 5.2.2 Auto-Print 1 (AP1)

The scale will transmit once for each stable weight. Data transmission occurs any time the scale goes into motion and stabilizes again.

This output mode can be used with either a printer or computer/data-logger when a complete sampling of weights and a minimum of operator intervention is desired.

#### 5.2.3 Auto-Print 2 (AP2)

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

The scale will transmit stable weights above gross zero once for each transition from Start-Up Gross Zero to the stable weight. When an object is placed on the platform and the scale stabilizes at the weight, the scale will transmit the weight data and then disable the output. The output will remain disabled until the object is removed.

Once the scale returns to Start-Up Gross Zero, the data output is enabled to transmit the next stable, nonzero weight.

This differs from the AP1 mode, in that the scale must return to zero to reenable the output.

The Auto-Print 2 mode is useful with printers or computers where high quality weight samples are required with a minimum of operator intervention.

#### **5.2.4 Auto-Print 3 (AP3)**

This output mode is similar to Auto-Print 2. The difference is that the zero reset point for is based upon displayed zero rather than "Start-Up Gross Zero".

This mode is useful for when the amount of tare weight on the scale will vary.

#### **5.2.5 Continuous Transmission ("CNT")**

The scale transmits weight data once each scale update.

Since there is no qualification of the data as to stability or overrange, an additional status character is transmitted with the weight data. This status character appears at the end of the message after the last weight unit character and before the carriage return/line feed.

This output mode is used with computers and data loggers where real-time monitoring of the weight is necessary.

#### **5.2.6 Latch On Demand ("L.O.d.")**

Data transmission is initiated by pressing the PRINT button. The PRINT button is active regardless of stability and overload condition of the scale.

The print request is latched and the data is transmitted upon the first valid stable weight.

### **5.3 DATA OUTPUT FORMAT**

The Model 8000 can be set up to support different data output formats. All characters are standard ASCII. The data output can be selected to output 8 or 7 databits with no, odd, or even parity and 2 stop bits.

#### **5.3.1 Format 1**

Data output message format 1- "lb", "kg", "oz" and "g":

STX POL DATA SP lb/kg/oz/g grs/net ST\* CR+LF

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

Data output message format 1- "lb & oz":

STX POL DATALB lb DATAOZ oz grs/net ST\* CR+LF

### 5.3.2 Format 2

Data output message format 2- "lb", "kg", "oz" and "g":

STX POL DATA SP lb/kg/oz/g ST\* CR+LF

Data output message format 2- "lb & oz":

STX POL DATALB SP lb SP DATAOZ SP oz ST\* CR+LF

### 5.3.3 Format 3

Data output message format 3- "lb", "kg", "oz" and "g":

STX POL DATA SP lb/kg/oz/g grs/net ST\* CR+LF

STX "TARE :" SP POL DATA SP lb/kg/oz/g SP\* CR+LF

Data output message format 3- "lb & oz":

STX POL DATALB SP lb SP DATAOZ SP oz grs/net ST\* CR+LF

STX "TARE :" SP POL DATALB SP lb SP DATAOZ oz ST\* CR+LF

### 5.3.4 Format 4                      DGH Module Format.

"\$1AO" +/- DATA(7) CR+LF

**Note:** The baud rate and data bits default to interface to the DGH module. Also when exiting set up, the 8000 sends a set up string to the DGH module so it can be utilized immediately.

### 5.3.5 Format 5                      A/D Printer Format.

(no lb oz, set 7 data bits, even parity)

OL/ST/US NT/GS +/- DATA lb/kg/oz/g CR+LF

### 5.3.6 Format 6                      SSP/DLP Printer Format.    \*Continuous mode only

|| FR"LF1" |I?| weight data || units || grs/net || P1 ||

## 5.4 Definition of Terms

STX = Non-recording "START OF TEXT" character (02H)

POL =     Single character polarity; space for positive, minus (-) for negative

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

DATA = Six character field including decimal point for weight data. Leading zeros are sent as spaces.

DATALB = One to three character field (depending on scale capacity) for pound weight in pounds & ounces. Leading zeros are sent as spaces.

DATAOZ = One to four character field (depending on scale capacity) for ounce weight in pounds & ounces. Leading zeros are transmitted as spaces.

SP = Space  
ST = Status  
CR+LF = Carriage return (13H) and line feed (10H)  
OL = Overload  
US = Unstable  
NT = Net  
GS = Gross

## 6. CALIBRATING THE 8000

### 6.1 INTRODUCTION

The 8000 was designed to make calibration as simple and flexible as possible. Calibration is done from the front panel using a one test weight.

### 6.2 ENTERING THE CALIBRATION MODE

1. Remove the small access plate on the back of the 8000 by removing the two hex head screws that hold the panel in place.
2. Reach into the opening with a nonconductive object, such as the eraser end of a pencil, and flip the red toggle switch on the PCB. This places the 8000 in the programming mode.
3. Press the CONV button. The indicator will flash "C" in the leftmost digit of the display and show the actual weight on the platform.

### 6.3 ANALOG ZERO CALIBRATION

#### 6.3.1 Reading The Raw A/D Platform Data

To display the internal counts (raw count), enter the calibration mode.

Press and hold the PRINT button to display the internal counts. A negative weight is displayed with a negative sign in front of the number.

#### 6.3.2 Zero Dip Switch

**Zero Offset Chart**

Zero Offset (Including Pot)	S2 Setting	
	S2-1	S2-2
60% zero up or down	0	0
40% to 160% zero down	1	0
115% to 235% zero down	0	1
215% to 335% zero down	1	1

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

**Note:** 1 = switch closed (on), 0 = switch open (off)

### 6.3.3 Analog Zero Setting

The zero calibration establishes the load cell output with no load on the scale platform. The zero offset switches can be set in any combination to obtain the desired offset using the offset chart as a reference.

The zero offset should be adjusted to obtain a reading between -10000 and -15000 for an accurate zero calibration and maximized span calibration.

Use a small bladed screwdriver to adjust the dip switches and potentiometer until the zero reading is in the range mentioned above. Start with S2-1 and S2-2 open and adjust the zero pot to between -10000 and -15000.

If the reading is too high, then switch in S2-1 and/or S2-2 to bring it in range of the zero potentiometer.

## 6.4 ANALOG SPAN CALIBRATION

### 6.4.1 Span Dip Switch

Load Cell Output	S2 Setting for Span		
	S2-3	S2-4	S2-5
0.5 mv/v	1	1	1
1.0 mv/v	0	1	1
1.5 mv/v	1	1	0
2.0 mv/v	0	1	0
2.5 mv/v	1	0	0
3.0 mv/v	0	0	0

To determine Load Cell output, use the following formula:

$$\frac{\text{Scale Capacity}}{\text{L.C. Capacity}} \times \text{Full Scale output of the L.C.}$$

For Example :

Scale capacity = 50 lb	50 lb	
Load cell capacity = 100 lb	-----	X 2 mv/v = 1 mv/v @ rated L.C. output
Full Scale output = 2 mv/v	100 lb	

If you do not get a load cell output that falls within these output ranges, it may be necessary to change to a smaller or larger capacity load cell.

### 6.4.3 Analog Span Setting

Span Calibration adjusts the weight display to equal the value of the applied load to the scale platform.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

Span should be adjusted to obtain a net change of approximately 18000 at dead load to 30000 internal counts at full capacity load by adjusting the span switches for the load cell output.

## **6.5 DIGITAL CALIBRATION**

Digital calibration is used to calibrate the scale indicator to the weight placed on the platform and retain that data after the indicator is shut off.

### **6.5.1 Digital Zero Calibration**

To perform a digital zero calibration:

1. Make sure that the scale platform is empty.
2. Press the ZERO button.
3. "ENT 0" displays signifying that the zero calibration has been entered.

The display will then display a zero weight( 0.000 ) reading with the left-most digit flashing a letter "C" indicating that the 8000 is now ready for a span calibration.

If at any time error messages are displayed, which is a "Er" on the left of the display followed by a three character code, refer to the error code table at the end of this section for causes and remedies.

### **6.5.2 Digital Span Calibration**

You must have an accurate test weight equal to at least 20% of your scale's capacity for capacities less than 1000 pounds and 5% of your scale's capacity for capacities 1000 pounds and greater.

With the 8000 displaying "0" and flashing a "C" in the left-most digit:

1. Place the test weight on the scale platform.
2. The display will show a weight reading that should be near the test load value.
3. Adjust the weight reading so that it matches the value of the test weight.
4. Press 'ZERO' to increase the weight reading, or 'TARE' to decrease the reading.
5. Press 'CONV' to save the span calibration.
6. "Ent SP" will display for two seconds to indicate that the span calibration has been successfully entered.

## **6.6 EXITING THE CALIBRATION MODE**

### **6.6.1 Return to "User Set-Up Menu":**

Press the ON/RESTART pushbutton to return to the "User Set-Up Menu" to review or change configuration.

### **6.6.2 Return to weighing mode:**

Flip the red-handled toggle switch (SW1) on the PCB back to its original position (inboard) to go back into the weighing mode.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

Replace the access panel making sure that all of the 8000's gaskets are in place to maintain the 8000's water resistant integrity.

## 6.7 ERROR CODE TABLE

**Error Code :** ErrEEP-Possible non-volatile memory loss.

Cause : Memory has been corrupted by a power line problem or ESD (Electrostatic Discharge).

Remedy : Enter calibration mode upon power up and reset parameters. Parameters will be reset to their default settings. Verify calibration.

**Error Code :** Er nSt-Scale not stable.

Cause : Vibration/air currents affecting platform or possible trouble with the load cell or A/D PCB.

Remedy : Isolate platform from the vibration or replace defective load cell or PCB.

**Error Code :** Er C0U-Load cell output too low for Cal 0.

Cause : Negative zero shift of load cell or trouble with A/D PCB.

Remedy : See Section 6.3.

**Error Code :** Er C0E-Load cell output too high for Cal 0.

Cause : Positive zero shift of load cell or possible problem with A/D PCB.

Remedy : Make sure platform is empty. See Section 6.3.

**Error Code :** Er SFO-Load cell output swing too large.

Cause : Gain setting on DIP switches too large or load cell is too small for selected scale capacity.

Remedy : See Section 6.4.

**Error Code :** Er SFU-Load cell output too small.

Cause : Gain setting on DIP switches is too small or load cell is too large for selected capacity.

Remedy : See Section 6.4.

**Error Code :** Er SPO-Selected span value is over 3000 or 6000 full scale counts.

Cause : Improper setting of cal span value.

Remedy : Recheck test weight value and reset span.

**Error Code :** Er SPU-Selected span value is less than 600 counts full scale.

Cause : Test load too light or improper cal span setting.



DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

Remedy : Recheck test weight value and reset span.

**Error Code** : Er Dn-Attempting to span cal down while still within zero range.

Cause : Test load too light (less than 20% of capacity).

Remedy : Recheck test weight value.

**Error Code** : Er SP-Span setting negative.

Cause : Improper setting of span value.

Remedy : Reset span to positive value.

**Error Code** : Errtar-Tare entry error.

Cause : Gross displayed weight is negative.

Remedy : Make sure that the displayed gross weight is positive.

**Error Code** : GrS-OL-Scale in gross overload.

Cause : Too much weight on platform or span/zero switches set wrong.

Remedy : Remove excess weight. Recheck span/zero settings.

**Error Code** : GrS-UL-Scale in gross underload.

Cause : Platter removed from scale. Zero switches set wrong.

Remedy : Place platter on scale. Recheck zero settings.

**Error Code** : --OL-- Scale in overload.

Cause : Over 103% of scale capacity on platform.

Remedy : Remove excess weight from platform.

**Error Code** : --UL-- Scale in underload.

Cause : Displayed weight is negative and greater than 9999. Scale platter removed.

Remedy : Restart the scale. Place weight on scale. Place platter on scale.

**Error Code** : Er Or.0-Scale beyond + 1.9% / + 4.0%.

Cause : Gross weight is beyond + 1.9% (HB44) or + 4.0% (Canada) of the scale capacity from the start up point of the scale.

Remedy : Restart the scale. Remove some weight before pressing the zero button.

**Error Code** : Er Ur.0-Scale beyond - 1.9% / - 4.0%.

Cause : Gross weight is beyond - 1.9% (HB44) or - 4.0% (Canada) of the scale capacity from the start up point of the scale.

Remedy : Restart the scale. Add some weight before pressing the zero button.

## 7. TROUBLESHOOTING

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

## 7.1 PROBLEMS/SOLUTIONS

**Problem** : Scale locked or in a display loop.

**Remedy** : Press and hold the TARE and CONV push buttons at the same time for 1-2 seconds. The scale should shut off. Press the ON/RESTART to operate scale.

**Problem** : Weight reading will not repeat or scale does not return to zero when weight is removed.

**Remedy** : Make sure that there is nothing caught in the platform under or around the load cell or spider interfering with their movement.

**Problem** : Scale overloads early.

**Remedy** : Check to make sure all four overload stops are properly set.

1. Invert platter.
2. Place 1/2 capacity in test weights on the corner of the platform.
3. Check/or adjust the gap between the stop and the bottom of the spider to 1/32"
4. Check all four corners then recalibrate the scale.

If the problem persists, it's possible that the scale is being shock-loaded causing the zero to be shifted. Review Section 2.0 of the manual.

**Problem** : Scale will not indicate full capacity or go into overload.

**Remedy** : Make sure that there is nothing caught in the platform under or around the load cell or spider interfering with their movement. If not, check the overload stops using the above procedure. Recalibrate the scale.

**Problem** : Scale will not come to zero when ZERO or TARE is pressed.

**Remedy** : Make sure that the scale is stable ("MOT" light is off) when either pushbutton is pressed. If the scale is stable, there may be a problem with the touch-panel or PCB.

**Problem** : Weight readings don't seem to be correct.

**Remedy** : Check the scale calibration with test weights. Recalibrate the scale if necessary.

**Problem** : Scale drifts off of zero.

**Remedy** : Check for air currents and/or vibration around the scale platform. If that is the cause, it may be necessary to set the AZT aperture to a wider setting

**Problem** : Scale reading is bouncing.

**Remedy** : Check for air currents and/or vibration around the scale platform. If that is the cause, it may be necessary to set the Digital Averaging to a higher setting to stabilize the reading (See Section 3.4.1).

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

**Problem** : Scale will not run for a full 40 hours on a charge.

Remedy : Try charging for a longer time. If there is no improvement it may be necessary to replace the battery.

**Problem** : Scale is "dead"; it won't turn on.

Remedy : Plug the scale into a 115VAC (220VAC if applicable) receptacle and try again. If there is still no response, it indicates possible PCB problems. Contact the factory.

If you still have a problem with your Model 8000, please call your authorized Doran Scales dealer or contact Doran Scales' Service Department at 1-800-262-6844 for further assistance.

**DO NOT**, under any circumstances, return a scale or part to Doran Scales without first obtaining an RMA (Return Material Authorization) from the service department.

## **7.2 CONFIGURATION PRINTOUT** For revision 3.6 and greater.

1. Press and hold 'PRINT' during power up to print a configuration list.
2. "CFGPRT" will display while the configuration list is printing.

This list will include all of the parameters and the settings for each parameter. This is provided for viewing the configuration without accessing the programming mode of the scale.

## **7.3 Initial Parameter Review** For revision 4.2 and greater.

1. Press and hold ZERO then press and release ON/RESTART. Hold ZERO until 'CFGdSP' displays.
2. The parameters will automatically scroll through holding at each function for 2-3 seconds.
3. Function or parameter displays on the left and the Option displays on the right.

## **7.4 RESETTING PARAMETERS**

To reset the parameters to factory default settings:

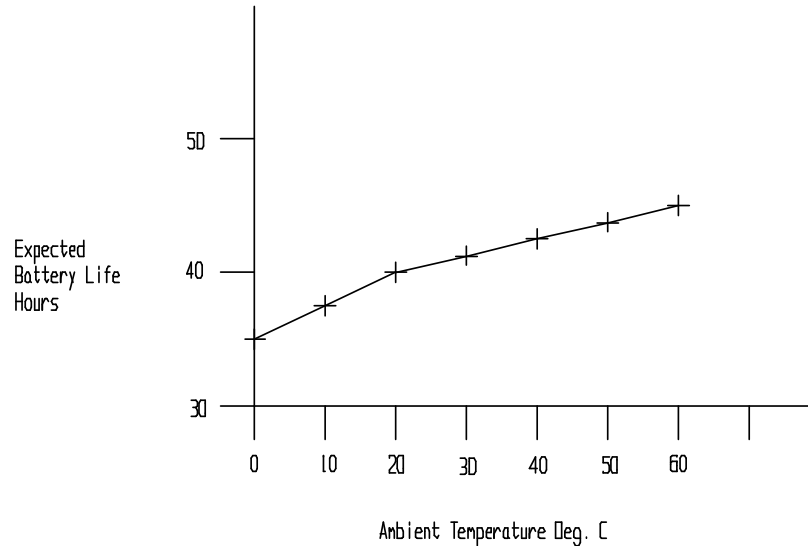
1. Turn the unit off and switch the OPERATE/CALIBRATE switch to CALIBRATE.
2. While pressing and holding the ZERO button, turn the scale on by pressing the ON/RESTART button.
3. The 8000 will go through a display test and then display the message "Er Fuc". Parameters have been defaulted.
4. Next the 8000 will display "Rel 0".
5. Release the ZERO button. Parameter settings will be saved.
6. Return the CALIBRATE switch to OPERATE position. The 8000 will now operate with default parameter settings.

## **8. MODEL 8000 TECHNICAL SPECIFICATIONS**

**DORAN MODEL 8000**  
**OPERATING AND SERVICE MANUAL**

Dimensions : 10"L x 6"H x 2.75"D (25.4cm L x 15.3cm H x 7.0cm D)

Weight : 7 lb (3.2 kg)



Display : 6-digit, red low-current LED, .43" high  
8 low-current red LED bar annunciators.

Front Panel : Flat membrane touch panel; Polycarbonate laminate. Deposited silver ink contacts for switches; cross linked acrylic adhesive.

Load Cell Excitation : 5 Vdc Fixed, 60mA max. ( 4 x 350 ohm load cell)

Analog Input Range : 0.5 - 3.0 mv/v. Switch selectable in 0.5 mv/v increments.

Analog Sensitivity : 0.8 - 5.0 uV/graduation.

Internal Update Rate : 10 updates/second typical.

Resolution : 1:3000/1:6000, 1:30000 internal.

Battery : 6Vdc, 3.2 amp-hour sealed gelled electrolyte (except 8000MIS).

Charging : Two stage current limited (except 8000MIS).

Low Battery Detection : Low battery indication at 5.8v. Unit shut down at 5.4v.

Battery Life (Derating vs. No. Cells Driven):

No. of Cells	Approx. Battery Life @ 20 deg. C.
1	40 hours
2	33 hours
3	28 hours
4	24 hours

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

These specifications do not apply to the 8000MIS. Refer to the Factory Mutual manual for information on this model.

Ambient Temperature's Effect on Battery Life :

Power Input : 115VAC, 50/60 Hz, 0.1A      (220VAC, 50/60 Hz, 0.05A (Optional))

Fuse : 0.50amp - 115VAC, 0.25amp - 220VAC

Fuse is a Flat-Pak type. Fuse is soldered into PCB and is not field replaceable.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

## 9. CONNECTIONS AND OTHER

### 9.1 RS232 SIMPLEX PORT

TB1-1	CTS (Clear To Send)
TB1-2	Signal Ground
TB1-3	TXD (Transmit)
TB1-4	Chassis Ground

### 9.2 20ma SIMPLEX PORT

TB2-1	-TXD
TB2-2	+TXD

Active Operation: Place jumper on JU2, JU3, JU4.  
Passive Operation: Place jumper on JU5, JU6.

### 9.3 POWER SUPPLY CONNECTIONS

J1-1	No Connection
J1-2	Neutral, 115VAC (220VAC)
J1-3	Chassis Ground
J1-4	Hot, 115VAC (220VAC)

### 9.4 REMOTE SWITCHES

J3-1	PRINT
J3-2	Signal Ground
J3-3	TARE
J3-4	Signal Ground

Jumper Pads:

A	TPB
B	PRINT
C	ZERO
D	TARE
E	CONV

Pins 1 and 3 are configured from the factory with the default connections shown above. They can also be configured for TPB, ZERO, and CONV operation using jumper pads 1 and 3, which coincide with J3-1 and J3-2 respectively, and jumper pads A,B,C,D and E.

To reconfigure J3, first cut the trace between pads 1 and B, or pads 3 and D to disable the default connection. Next, solder a jumper from the disabled pad 1 or 3 to the desired pad A,B,C,D or E. For example, to configure J3-1 as CONV, cut the trace between pads 1 and B, and solder a jumper between pads 1 and E.

### 9.5 BATTERY CONNECTIONS

J2-1	+Battery
J2-2	-Battery

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

**9.6 MISCELLANEOUS CONNECTORS AND SWITCHES**

J4	Digital Interface Connector
S1	Operate/Calibrate Switch
S2,1-2	Analog Zero Calibration Dip Switch
S2,3-5	Analog Span Calibration Dip Switch

**9.7 LOAD CELL CONNECTIONS**

TB1-5	-Excitation
TB1-6	+Excitation
TB1-7	-Signal
TB1-8	+Signal

TB1,9 -12 are for an optional secondary load cell, and are not normally used.

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

## 10. Configuration for SSP/DLP printer

When print format 6 is selected the output from the serial port will be as follows:

||FR"LF1"||?| weight data || units || gross/net||P1||

Command	Function	Description
I	line feed (lower case L)	Must precede any commands to the printer.
FR	Form Retrieve	Tells the printer which form to use.
"LF1"	Label format name	Label format name for Print Format 6.
I	line feed	
?	Call for variables	Tells the printer to expect variable data.
I	line feed	
Weight Data	send weight data	Six character field, including decimal point. Leading spaces are sent as spaces.
I	line feed	
Units	send current units	Three character field for weight units: lb, kg, oz.
I	line feed	
Gross/net	Send weighing mode of the scale	Three character field to indicate Gross or Net mode of the scale.
I	line feed	
P1	print 1 label	Tells printer to print 1 copy of label.
I	line feed	

The software required is: M8040 Revision 4.2 or M8001 Rev. 4.2 or higher

### 8000 Configuration:

1. Baud Rate Selection: Set menu 3.4.3 **b.r.** to **960** for 9600 baud.
2. Print format selection: Set menu 3.4.16 **Pft** to **6** for SSP print format.
3. Push Button Operation: Set menu 3.4.9 **P.b.** to the desired print operation.
4. Data Bits and Parity: Set menu 3.4.11 **d.b.P.** to **8 n.** 8 data bits, no parity.

Note: M8040 Rev. 4.2 software has the following factory defaults:

Menu	Function	Setting	Description
3.4.3	Baud Rate	960	9600
3.4.9	Pushbutton Operation	CPd	Conv & Print w/xmit prompt
3.4.12	Convert Select	LGO	lbs,kg,oz conversion**
3.4.16	Print Format	6	SSP/DLP print format

\*\* Note: The printer cannot print lbs-oz readings.

### Printer Connection To 8000:

Connect the printer cable ( SUB0221 ) to TB1 on the 8000 main board.

Red wire to TB1 pin 3.  
White wire to TB1 pin 2.



DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

**11. Capacity Labels:**

Capacity labels are provided for common capacities. Use the blank labels to type label for capacities not shown here.

<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">3 lb x 0.001 lb</td></tr> <tr><td style="text-align: center;">1.36 kg x 0.5 g</td></tr> <tr><td style="text-align: center;">48 oz x 0.02 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	3 lb x 0.001 lb	1.36 kg x 0.5 g	48 oz x 0.02 oz	CLASS III	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">3 lb x 0.0005 lb</td></tr> <tr><td style="text-align: center;">1.36 kg x 0.2 g</td></tr> <tr><td style="text-align: center;">48 oz x 0.01 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	3 lb x 0.0005 lb	1.36 kg x 0.2 g	48 oz x 0.01 oz	CLASS III	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">5 lb x 0.002 lb</td></tr> <tr><td style="text-align: center;">2.3 kg x 1 g</td></tr> <tr><td style="text-align: center;">80 oz x 0.05 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	5 lb x 0.002 lb	2.3 kg x 1 g	80 oz x 0.05 oz	CLASS III
CAPACITY																	
3 lb x 0.001 lb																	
1.36 kg x 0.5 g																	
48 oz x 0.02 oz																	
CLASS III																	
CAPACITY																	
3 lb x 0.0005 lb																	
1.36 kg x 0.2 g																	
48 oz x 0.01 oz																	
CLASS III																	
CAPACITY																	
5 lb x 0.002 lb																	
2.3 kg x 1 g																	
80 oz x 0.05 oz																	
CLASS III																	

<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">5 lb x 0.001 lb</td></tr> <tr><td style="text-align: center;">2.3 kg x .5 g</td></tr> <tr><td style="text-align: center;">80 oz x 0.02 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	5 lb x 0.001 lb	2.3 kg x .5 g	80 oz x 0.02 oz	CLASS III	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">15 lb x 0.005 lb</td></tr> <tr><td style="text-align: center;">6.8 kg x 2 g</td></tr> <tr><td style="text-align: center;">240 oz x 0.1 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	15 lb x 0.005 lb	6.8 kg x 2 g	240 oz x 0.1 oz	CLASS III	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">15 lb x 0.002 lb</td></tr> <tr><td style="text-align: center;">6.8 kg x 1 g</td></tr> <tr><td style="text-align: center;">240 oz x 0.05 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	15 lb x 0.002 lb	6.8 kg x 1 g	240 oz x 0.05 oz	CLASS III
CAPACITY																	
5 lb x 0.001 lb																	
2.3 kg x .5 g																	
80 oz x 0.02 oz																	
CLASS III																	
CAPACITY																	
15 lb x 0.005 lb																	
6.8 kg x 2 g																	
240 oz x 0.1 oz																	
CLASS III																	
CAPACITY																	
15 lb x 0.002 lb																	
6.8 kg x 1 g																	
240 oz x 0.05 oz																	
CLASS III																	

<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">30 lb x 0.01 lb</td></tr> <tr><td style="text-align: center;">13.6 kg x 5 g</td></tr> <tr><td style="text-align: center;">480 oz x 0.2 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	30 lb x 0.01 lb	13.6 kg x 5 g	480 oz x 0.2 oz	CLASS III	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">30 lb x 0.005 lb</td></tr> <tr><td style="text-align: center;">13.6 kg x 2 g</td></tr> <tr><td style="text-align: center;">480 oz x 0.1 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	30 lb x 0.005 lb	13.6 kg x 2 g	480 oz x 0.1 oz	CLASS III	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th style="text-align: center;">CAPACITY</th></tr> <tr><td style="text-align: center;">60 lb x 0.02 lb</td></tr> <tr><td style="text-align: center;">27 kg x 0.01 kg</td></tr> <tr><td style="text-align: center;">960 oz x 0.5 oz</td></tr> <tr><th style="text-align: center;">CLASS III</th></tr> </table>	CAPACITY	60 lb x 0.02 lb	27 kg x 0.01 kg	960 oz x 0.5 oz	CLASS III
CAPACITY																	
30 lb x 0.01 lb																	
13.6 kg x 5 g																	
480 oz x 0.2 oz																	
CLASS III																	
CAPACITY																	
30 lb x 0.005 lb																	
13.6 kg x 2 g																	
480 oz x 0.1 oz																	
CLASS III																	
CAPACITY																	
60 lb x 0.02 lb																	
27 kg x 0.01 kg																	
960 oz x 0.5 oz																	
CLASS III																	

# DORAN MODEL 8000

## OPERATING AND SERVICE MANUAL

<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>60 lb</td><td>x</td><td>0.01 lb</td></tr><tr><td>27 kg</td><td>x</td><td>0.005 kg</td></tr><tr><td>960 oz</td><td>x</td><td>0.2 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			60 lb	x	0.01 lb	27 kg	x	0.005 kg	960 oz	x	0.2 oz	CLASS III			<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>100 lb</td><td>x</td><td>0.05 lb</td></tr><tr><td>45 kg</td><td>x</td><td>20 g</td></tr><tr><td>1600 oz</td><td>x</td><td>1 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			100 lb	x	0.05 lb	45 kg	x	20 g	1600 oz	x	1 oz	CLASS III			<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>100 lb</td><td>x</td><td>0.02 lb</td></tr><tr><td>45 kg</td><td>x</td><td>10 g</td></tr><tr><td>1600 oz</td><td>x</td><td>.5 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			100 lb	x	0.02 lb	45 kg	x	10 g	1600 oz	x	.5 oz	CLASS III		
CAPACITY																																															
60 lb	x	0.01 lb																																													
27 kg	x	0.005 kg																																													
960 oz	x	0.2 oz																																													
CLASS III																																															
CAPACITY																																															
100 lb	x	0.05 lb																																													
45 kg	x	20 g																																													
1600 oz	x	1 oz																																													
CLASS III																																															
CAPACITY																																															
100 lb	x	0.02 lb																																													
45 kg	x	10 g																																													
1600 oz	x	.5 oz																																													
CLASS III																																															
<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>300 lb</td><td>x</td><td>0.1 lb</td></tr><tr><td>136 kg</td><td>x</td><td>0.05 kg</td></tr><tr><td>4800 oz</td><td>x</td><td>2 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			300 lb	x	0.1 lb	136 kg	x	0.05 kg	4800 oz	x	2 oz	CLASS III			<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>300 lb</td><td>x</td><td>0.05 lb</td></tr><tr><td>136 kg</td><td>x</td><td>0.02 kg</td></tr><tr><td>4800 oz</td><td>x</td><td>1 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			300 lb	x	0.05 lb	136 kg	x	0.02 kg	4800 oz	x	1 oz	CLASS III			<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>600 lb</td><td>x</td><td>0.2 lb</td></tr><tr><td>272 kg</td><td>x</td><td>0.1 kg</td></tr><tr><td>9600 oz</td><td>x</td><td>5 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			600 lb	x	0.2 lb	272 kg	x	0.1 kg	9600 oz	x	5 oz	CLASS III		
CAPACITY																																															
300 lb	x	0.1 lb																																													
136 kg	x	0.05 kg																																													
4800 oz	x	2 oz																																													
CLASS III																																															
CAPACITY																																															
300 lb	x	0.05 lb																																													
136 kg	x	0.02 kg																																													
4800 oz	x	1 oz																																													
CLASS III																																															
CAPACITY																																															
600 lb	x	0.2 lb																																													
272 kg	x	0.1 kg																																													
9600 oz	x	5 oz																																													
CLASS III																																															
<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>600 lb</td><td>x</td><td>0.1 lb</td></tr><tr><td>272 kg</td><td>x</td><td>0.05 kg</td></tr><tr><td>9600 oz</td><td>x</td><td>2 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			600 lb	x	0.1 lb	272 kg	x	0.05 kg	9600 oz	x	2 oz	CLASS III			<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>1000 lb</td><td>x</td><td>0.5 lb</td></tr><tr><td>450 kg</td><td>x</td><td>0.2 kg</td></tr><tr><td>16000 oz</td><td>x</td><td>10 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			1000 lb	x	0.5 lb	450 kg	x	0.2 kg	16000 oz	x	10 oz	CLASS III			<table><tr><td colspan="3">CAPACITY</td></tr><tr><td>1000 lb</td><td>x</td><td>0.2 lb</td></tr><tr><td>450 kg</td><td>x</td><td>0.1 kg</td></tr><tr><td>16000 oz</td><td>x</td><td>5 oz</td></tr><tr><td colspan="3">CLASS III</td></tr></table>	CAPACITY			1000 lb	x	0.2 lb	450 kg	x	0.1 kg	16000 oz	x	5 oz	CLASS III		
CAPACITY																																															
600 lb	x	0.1 lb																																													
272 kg	x	0.05 kg																																													
9600 oz	x	2 oz																																													
CLASS III																																															
CAPACITY																																															
1000 lb	x	0.5 lb																																													
450 kg	x	0.2 kg																																													
16000 oz	x	10 oz																																													
CLASS III																																															
CAPACITY																																															
1000 lb	x	0.2 lb																																													
450 kg	x	0.1 kg																																													
16000 oz	x	5 oz																																													
CLASS III																																															

DORAN MODEL 8000  
OPERATING AND SERVICE MANUAL

<table><tr><td>CAPACITY</td></tr><tr><td></td></tr><tr><td></td></tr><tr><td></td></tr><tr><td>CLASS III</td></tr></table>	CAPACITY				CLASS III	<table><tr><td>CAPACITY</td></tr><tr><td></td></tr><tr><td></td></tr><tr><td></td></tr><tr><td>CLASS III</td></tr></table>	CAPACITY				CLASS III	<table><tr><td>CAPACITY</td></tr><tr><td></td></tr><tr><td></td></tr><tr><td></td></tr><tr><td>CLASS III</td></tr></table>	CAPACITY				CLASS III
CAPACITY																	
CLASS III																	
CAPACITY																	
CLASS III																	
CAPACITY																	
CLASS III																	